

3<sup>rd</sup> EDITION



# SERVICE MANUAL

## TR-2500

**BT-1, DC-25, MS-1, PB-25,  
SMC-25, ST-2, VB-2530,  
TU-1 (USA ONLY)  
SC-4 (EXCEPT USA MARKET)**

## 2m FM HAND-HELD TRANSCEIVER

### SPECIFICATIONS

#### [GENERAL]

Frequency Range ..... 144.000 — 147.995 MHz K.X.M  
144.000 — 145.995 MHz T.W

Memory Channels ..... 10 CH

Mode ..... FM (F3)

Operating voltage Range  
and operating Range ..... 8.4 V DC ±25%

Power Requirement ..... 8.4 V, 400 mAH (Ni-cd battery pack)  
9 V AAA manganese battery 6 pcs.  
(with BT-1 option)

#### Back-up Power

Requirement ..... BR-2325 type Lithium battery

Current Drain ..... Less than 30mA in receive mode with

no input signal

Less than 800mA in HI transmit  
mode (at 8.4 V)

Less than 400 mA in Low transmit  
mode (at 8.4 V)

Less than 1 μA for memory back-up

Grounding ..... Negative

Operating Temperature .. -20°C to +50°C

Antenna Impedance ..... 50 Ω

Semiconductors ..... Microcomputer 1

ICs ..... 6 K.X.M/5 T.W

FET ..... 1

Transistors ..... 49 K.X.M/52 T/51 W

Diodes ..... 45 K.X.M/42 T/41 W

LCD ..... 1

LED ..... 1

Dimensions ..... With Ni-cd Battery: 66(2.6)W  
x 168(6.7)H x 40(1.6)D mm(inch)

With manganese battery: 66(2.6)W

x 176(7.0)H x 40(1.6)D mm(inch)

With Ni-Cd battery: 540 g (1.2 lbd.)

With manganese battery: 530 g  
(1.2 lbs.)

#### [TRANSMITTER]

RF Output Power ..... HI = 2.5 W

LOW = 0.3 W approx.

Modulation ..... Variable reactance direct shift

Frequency Tolerance ..... Less than ±20 × 10<sup>-6</sup>

(-10°C ~ +50°C)

#### Maximum Frequency

Deviation ..... ±5 kHz

Spurious Radiation ..... Less than -60 dB

#### [RECEIVER]

Circuitry ..... Double conversion superheterodyne

Intermediate Frequency.. 1st IF = 10.7 MHz

2nd IF = 455 kHz

Sensitivity ..... Better than 1 μV for S/N 30 dB

Less than 0.2 μV for 12 dB SINAD

Pass-Band Width ..... More than 12 kHz (-6 dB)

Selectivity ..... less than 24 kHz (-40 dB)

Spurious Response ..... Better than 50 dB

Squelch Sensitivity ..... Less than 0.25 μV (threshold)

Audio Output Power ..... More than 400 mW (at 10%  
distortion and 8 Ω load)

Note: Circuit and ratings may change without notice due  
to developments in technology.

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# TR-2500

## CIRCUIT DESCRIPTION

### RECEIVER SECTION

This is a double conversion superheterodyne receiver. RF signals received are amplified by a cascade amplifier consisting of Q1:2SC1907 and Q2:2SC2668(Y), and are then applied to a dual gate MOS FET Q3:3SK76 through a 3-stage bandpass filter. The signal is then amplified by a cascade amplifier consisting of a 2-element MCF (Monolithic Crystall Filter) Q4, and Q5, and is applied to Q15: MC3357. The MC3357 is an IC which includes a local oscillator, mixer, limiter, squelch amplifier, and a discriminator. After detection, the AF signal is amplified by IC Q26: TA7313AP to drive the speaker.

Item	Rating
Nominal center frequency ( $f_0$ )	10.7 MHz
Pass bandwidth	$f_0 \pm 7.5$ kHz or more at 3 dB
Attenuation bandwidth	$f_0 \pm 25$ kHz or less at 40 dB $f_0 \pm 45$ kHz or less at 60 dB
Guaranteed attenuation	70 dB or more within $f_0 \pm 1$ MHz, Spurious: 40 dB or more at $f_0 \sim f_0 + 500$ kHz, 80 dB or more at $f_0 - (900 \sim 920)$ kHz
Ripple	1.0 dB or less
Insertion loss	1.5 dB or less
Terminal impedance	3 kΩ/0 pF

Table 1. MCF L71-0228-05 (TX, RX UNIT L6)

Item	Rating
$f_0$ (center frequency of 6 dB bandwidth)	$455 \pm 1$ kHz
6 dB bandwidth	12 kHz or more
40 dB bandwidth	26 kHz or less
Ripple	2.0 dB or less
Guaranteed attenuation	25 dB or more within $f_0 \pm 100$ kHz
Insertion loss	6 dB or less at 455 kHz
Terminal impedance	2 kΩ

Table 2. Ceramic filter L72-0325-05 (TX, RX UNIT L24)

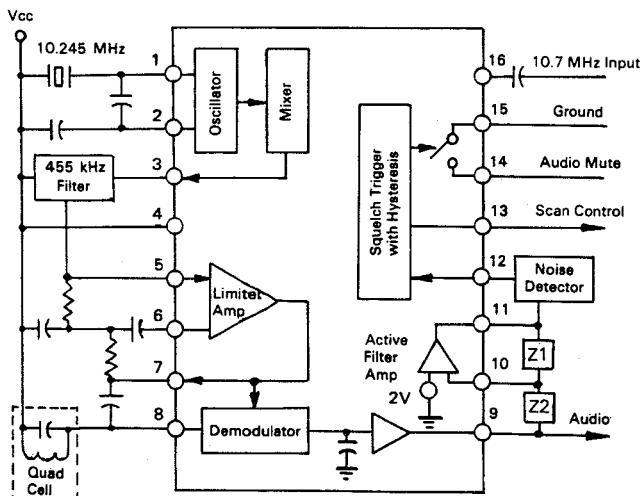


Fig.1 MC 3557 BLOCK DIAGRAM

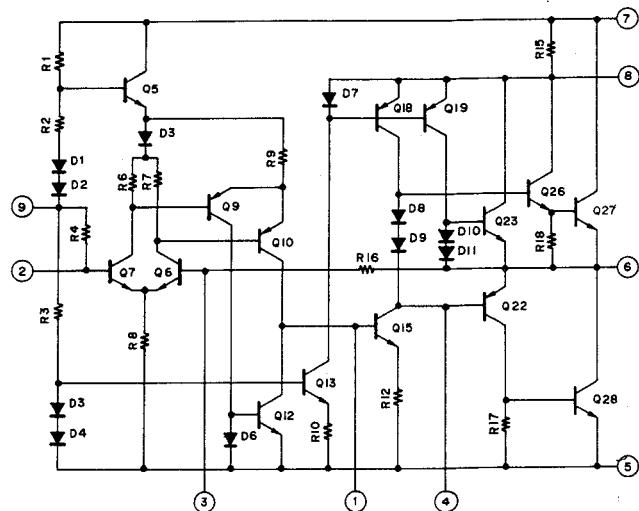


Fig.2 TA7313AP (TX.RX. UNIT.Q26)

### Key-input tone oscillator circuit

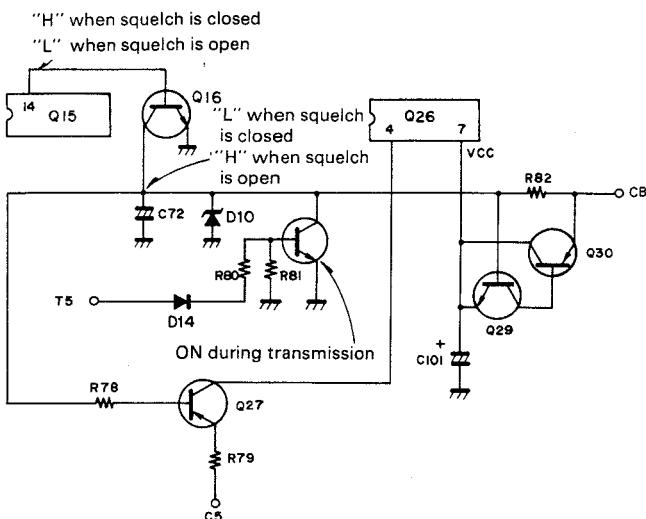
A pulse of approximately 1 kHz is output by the microcomputer during key input, applied to Q31 through terminal BZ0. The speaker is driven by Q31 when the squelch is closed or when the AF volume is set to minimum. When the squelch is open or the AF volume is set to other than minimum, the signal is applied to the AF volume control through C80 and the speaker is driven with a signal whose level corresponds to the setting of the AF volume control.

### Squelch Circuit

When the squelch control is turned to the right, squelch closes and Q15: MC3357P pin 14 goes High, causing Q16 to turn ON. This causes Q29 and Q30 to turn OFF so that Vcc to Q26: TA7313AP is interrupted and its operation stops. When a signal is received, Q15 pin 14 goes Low, Q16 turns OFF, and Q29 and Q30 Turn ON so that Vcc is applied to Q26 and the amplifier becomes operational. Q28 turns ON during transmission so that Q29 and Q30 turn OFF and Q26 stops operating, in the same manner as when the squelch is closed.

Symbol	Destination
K	U.S.A.
W	Europe
T	Britain
X	Australia
M	General market

## **CIRCUIT DESCRIPTION**



**Fig.3 Squelch circuit**

## TRANSMITTER SECTION

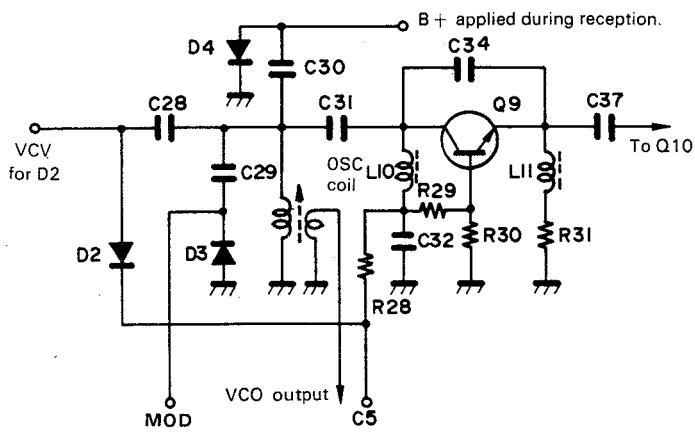
The signal from the microphone is amplified by the PLL unit MIC amplifier, which consists of Q14-Q18, then is applied to varactor diode D3:IS2208 for direct modulation of the VCO. The VCO output is amplified first by Q11, then by Q10, Q11, and Q7 in the TX, RX unit, after which the signal is applied to Q6: 2SC1947 for power amplification.

	VCBO	VEBO	VCEO	IC	PC	PC	T <sub>j</sub>	T <sub>stg</sub>	T <sub>a</sub>
Test Conditions			RBE = $\infty \Omega$		T <sub>c</sub> = 25°C	T <sub>a</sub> = 25°C			25 ± 3°C
Maximum Rating	35V	4V	17V	1A	10W	1W	+175°C	-65 ~ +175°C	

**Table 3. 2SC1947 (TX, RX, UNIT Q6)**

## **PLL SECTION**

A grounded-base Colpitts oscillator including Q9: 2SC2347 is employed in the VCO. During reception, D4 turns ON to connect C30 into the oscillator circuit, which causes the oscillation frequency of the VCO to drop.



**Fig.4** VCO circuit

The heterodyne oscillator consists of an overtone crystal X1:42.6MHz and Q1. This operates at the crystal third harmonic to produce an output frequency of 127.8 MHz.

The IF signal produced after mixing in Q2 is 5.5—7.49 MHz during reception and 16.2—18.19 MHz during transmission.

L6 and C12 operate as a peaking circuit in the Q3 collector circuit to extend frequency characteristics.

The signal, applied to the emitter circuit of Q3 through R83 and C82 is switched on or off to raise the gain of Q3 during transmission and to lower it during reception.

Q21: MC145155P pin 8 is normally "H" during phase-lock, but is "L" if the PLL is unlocked, causing transistor Q4, Q11 and finally TX, RX unit Q10 (emitter Circuit) TX, RX unit Q1 to stop transmission.

MC145155P is a PLL IC which includes a reference oscillator, frequency divider and phase comparator, as well as a latch circuit and program counter. In this unit, it operates as shown in Figure 6.

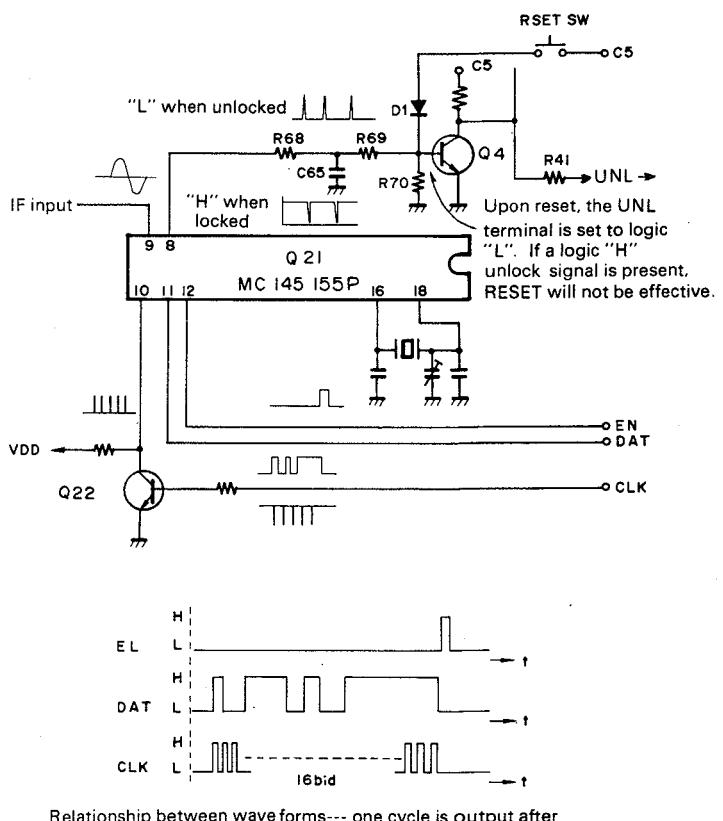
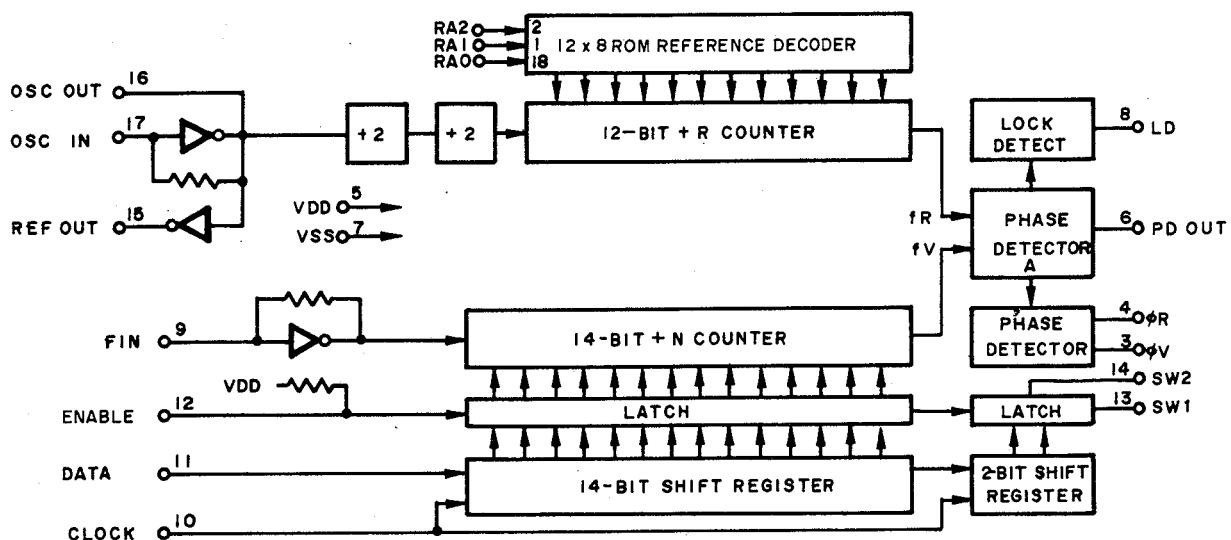


Fig.5 MC145155P operation

## **CIRCUIT DESCRIPTION**



**Fig.6 MC145155P (PLL UNIT Q21)**

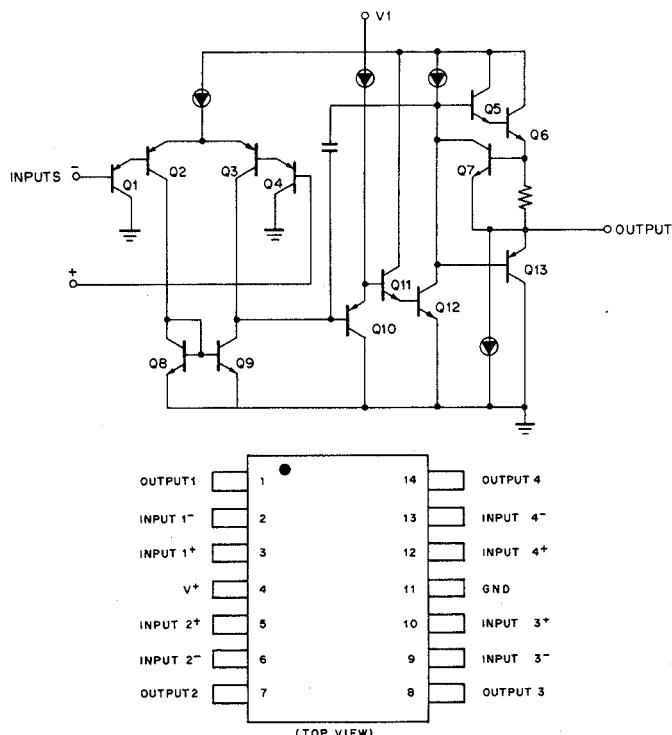
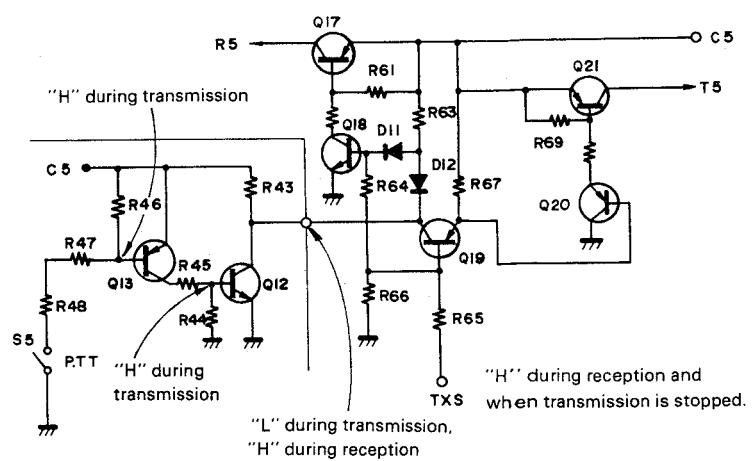


Fig.7 NJM2902N (PLL UNIT Q25) K TYPE ONLY



**Fig.8 Transmission (T5) and Reception (R5) Voltage Generation circuit (TX,RX UNIT)**

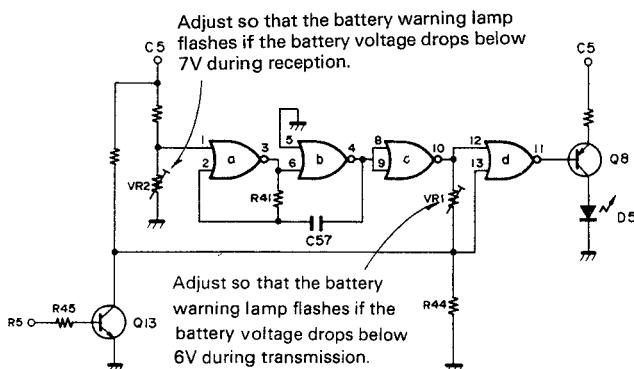
## CIRCUIT DESCRIPTION

## **ON AIR AND BATTERY WARNING INDICATOR CIRCUIT**

Since Q13 goes ON if the battery voltage above 7V during reception, pins 12 and 13 of IC-d become "L" and pin 11 becomes "H" causing Q8 to turn OFF and LED:D5 to turn off.

During transmission, Q13 goes OFF if the battery voltage above 6V so that pins 12 and 13 of IC-d become "L", Q8 turns ON and the LED lights.

If the battery voltage drops during reception, pin 1 of IC-a becomes "L" so that the oscillator circuit IC-a and -b operate and a square wave is output from IC-b pin 4. After this signal passes through IC-c, it is applied to pin 12 of IC-d, which cycles Q8 ON and OFF, thus flashing the LED (D5). During transmission, pin 13 of IC-d remains "H", but the voltage applied to pin 12 of IC-d drops along with the battery voltage, so that the square wave from pin 13 of IC-c causes pin 12 of IC-d to alternate between "L" and "H", causing LED (D5) to flash.



**Fig.9 ON AIR and battery warning indicator circuit**

## LITHIUM BATTERY SPECIFICATIONS

### Model and Efficiency

Model ..... CR2032

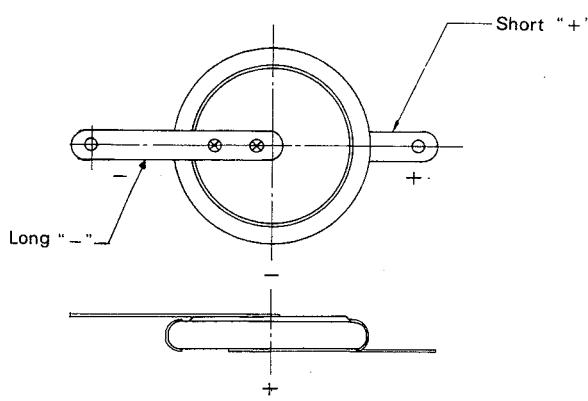
Nominal Voltage ..... 3V

Nominal Capacity..... 170m Ah

Discharge Stop Voltage..... 2.0V

Dimensions { Diameter ..... 20.0 mm  
High ..... 3.2 mm

Weight..... High..... 3.2 lb  
..... 3g

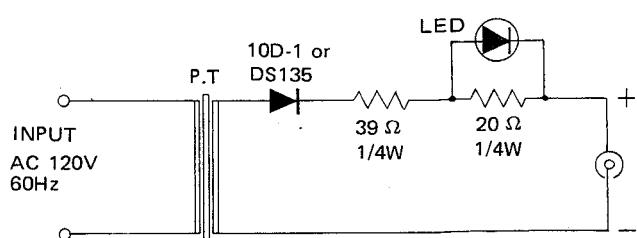


**Fig. 10 Lithium Battery  
W09-0323-05**

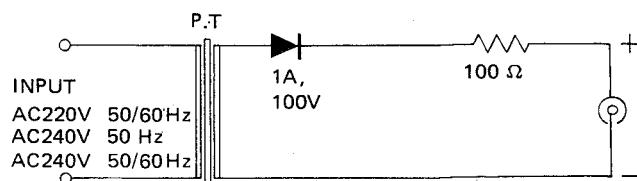
Parts No.	W09-0315-05	W09-0317-05
Rating	Primary side: AC 120V 60 Hz Secondary side: DC 10.15V DC 42.5mA	Primary side: AC 240V 50/60 Hz Secondary side: DC 10.15V DC 42.5 mA
Output voltage (resistance loaded)	At 0 mA: DC $14.9V \pm 5\%$ At 42.5 mA: DC $6.2V \pm 5\%$	At 0 mA: DC $12.5V \pm 5\%$ At 42.5 mA: DC $5.5 V \pm 5\%$
Weight	Approx. 130g	Approx. 240g
Consumed power	4W or less with 60 Hz at rated input and battery loaded.	4W or less with 50 Hz at rated input and battery loaded.
Destination	U.S.A./Gen. M1	Europe/Gen. M2

Parts No.	W09-0318-05	W09-0319-05
Rating	Primary side: AC 240V 50 Hz Secondary side: DC 10.15V DC 42.5mA	Primary side: AC 240V 50/60 Hz Secondary side: DC 10.15V DC 42.5 mA
Output voltage (resistance loaded)	At 0 mA: DC 12.6V ± 5% At 42.5 mA: DC 5.6V ± 5%	At 0 mA: DC 12.6V ± 5% At 42.5 mA: DC 5.6 V± 5%
Weight	Approx. 220g	Approx. 240g
Consumed power	4W or less with 50 Hz at rated input and battery loaded.	4W or less with 50 Hz at rated input and battery loaded.
Destination	England	Australia New Zealand

**Table 4.** Charger specifications

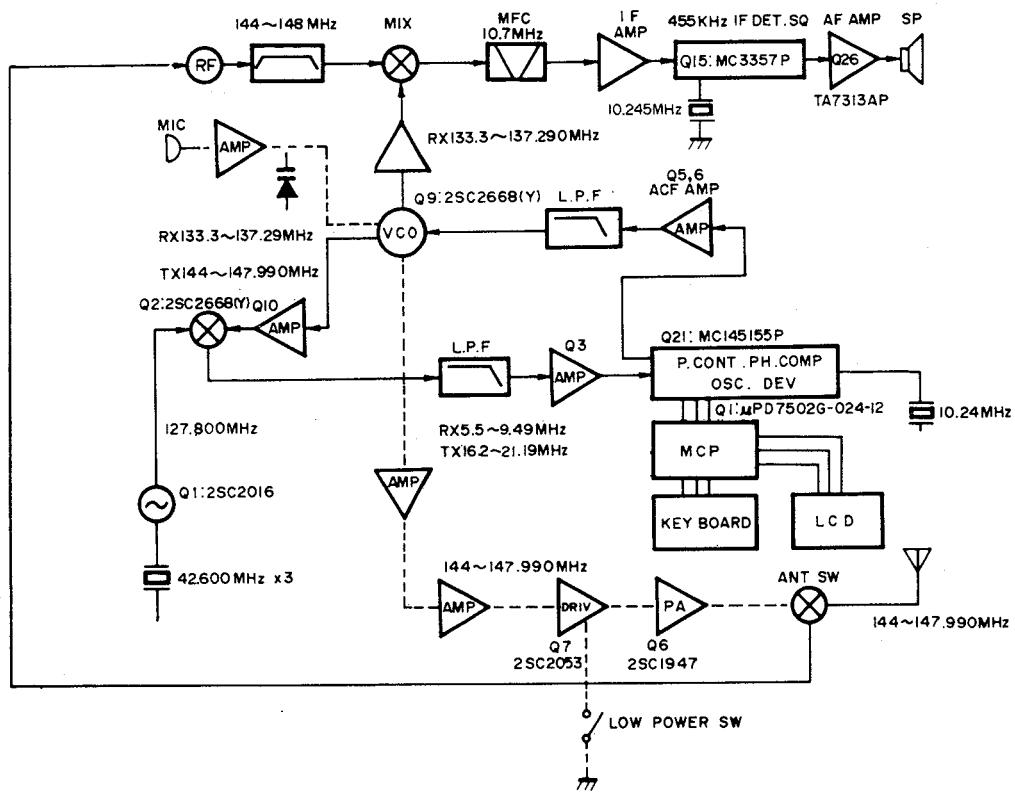


**Fig.11 W09-0315-05 Schematic diagram**



**Fig. 12 W09-0317-05, W09-0318-05, W09-0319-05  
Schematic diagram**

## CIRCUIT DESCRIPTION



\* The frequencies indicated in the figure are for K,M and X type.

Fig.13 Frequency configuration



### \* Installing knobs

Install the knob so that the cut surface is aligned as shown in the figure.

Before removing the P.C. board, remove the knobs and panels to facilitate disassembly.

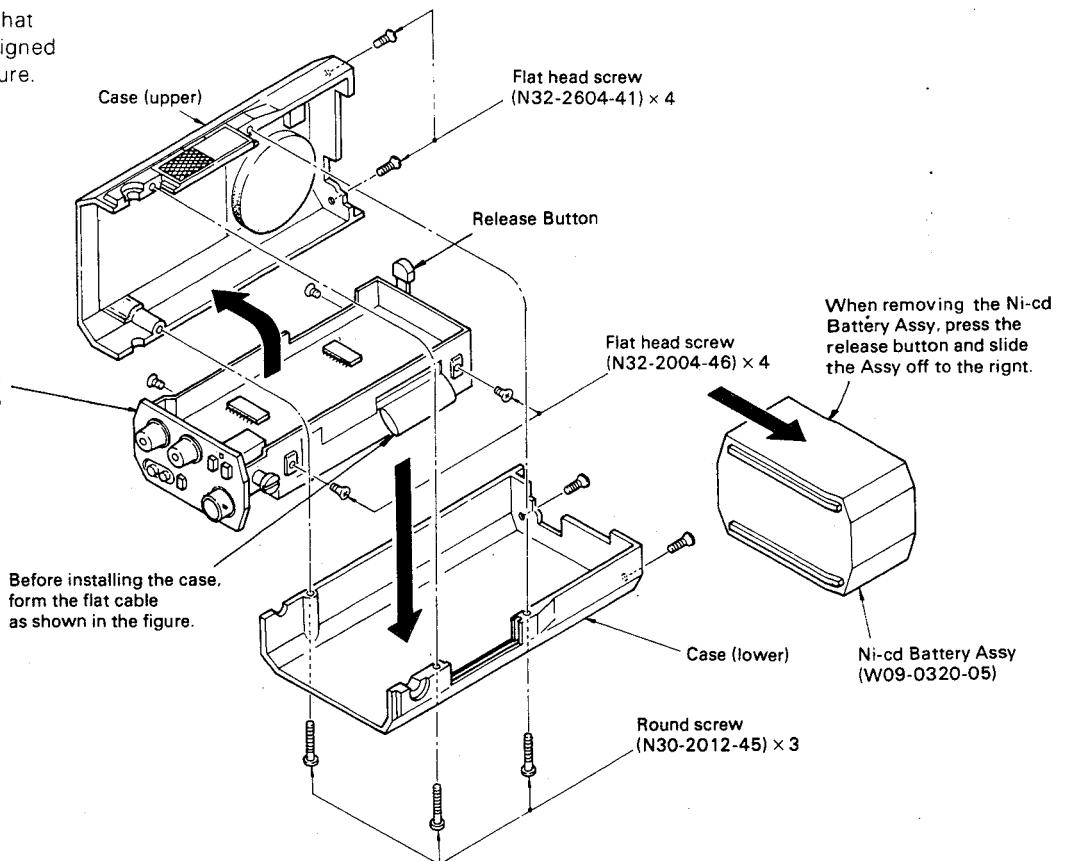


Fig. 14 Case Removal

## CIRCUIT DESCRIPTION

### FUNCTION OF $\mu$ PD7502G-24-12

Terminal No.	Description	Input signal	Output signal	Function	Mate terminal
1	NC				
2	P32		<input type="circle"/>	Pulse output at reception	RP
3	P31		<input type="circle"/>	Pulse output at reception	NC1
4	P30		<input type="circle"/>	Pulse output at reception	TYP
5	SI			GND	
6	SO		<input type="circle"/>	PLL dividing data output	DAT
7	SCK		<input type="circle"/>	PLL clock output	CLK
8	P63	<input type="circle"/>		Key input	C4
9	P62	<input type="circle"/>		Key input	C3
10	P61	<input type="circle"/>		Key input	C2
11	P60	<input type="circle"/>		Key input	C1
12	P53		<input type="circle"/>	Key board output, scan pulse output	R4
13	P52		<input type="circle"/>	Key board output, scan pulse output	R3
14	P51		<input type="circle"/>	Key board output, scan pulse output	R2
15	P50		<input type="circle"/>	Key board output, scan pulse output	R1
16	P43			Vacant terminal	NC2
17	P42		<input type="circle"/>	Pulse output for peep sound	BZO
18	P41		<input type="circle"/>	"H" at TX STOP	TXS
19	P40			LCD power supply	
20	X2			Vacant terminal	
21	X1			GND	
22	VSS			GND	
23	VLC3			LCD power supply	
24	VLC2			LCD power supply	
25	VLC1			LCD power supply	
26	VDD			5 V Power supply	
27	COM3			Vacant terminal	
28	COM2		<input type="circle"/>	LCD common signal	
29	COM1		<input type="circle"/>	LCD common signal	
30	COM0		<input type="circle"/>	LCD common signal	
31	S23			Vacant terminal	
32	S22			Vacant terminal	

Terminal No.	Description	Input signal	Output signal	Function	Mate terminal
33	S21			Vacant terminal	
34	S20			Vacant terminal	
35	S19		<input type="circle"/>	LCD segment signal	
36	S18			Vacant terminal	
37	S17		<input type="circle"/>	LCD segment signal	
38	S16		<input type="circle"/>	LCD segment signal	
39	S15		<input type="circle"/>	LCD segment signal	
40	S14		<input type="circle"/>	LCD segment signal	
41	S13		<input type="circle"/>	LCD segment signal	
42	S12		<input type="circle"/>	LCD segment signal	
43	S11			Vacant terminal	
44	S10		<input type="circle"/>	LCD segment signal	
45	S9			Vacant terminal	
46	S8		<input type="circle"/>	LCD segment signal	
47	S7		<input type="circle"/>	LCD segment signal	
48	S6		<input type="circle"/>	LCD segment signal	
49	S5		<input type="circle"/>	LCD segment signal	
50	S4		<input type="circle"/>	LCD segment signal	
51	S3		<input type="circle"/>	LCD segment signal	
52	S2			Vacant terminal	
53	S1		<input type="circle"/>	LCD segment signal	
54	S0			Vacant terminal	
55	INT1			GND	
56	RESET		<input type="circle"/>	"H" at reset	RES
57	CL1		<input type="circle"/>	Clock oscillation	
58	VDD			Vacant terminal	
59	CL2			Clock oscillation	
60	P13		<input type="circle"/>	"H" at non-signal reception	BSY
61	P12		<input type="circle"/>	"H" at transmission	TX
62	P11		<input type="circle"/>	"H" at unlock	UNL
63	P10		<input type="circle"/>	"L" at back up	BU
64	P33		<input type="circle"/>	Pulse output when the dividing data changes	EN

# TR-2500

## PARTS LIST

### CAPACITORS

CC 45 TH 1H 220 J  
 1 2 3 4 5 6

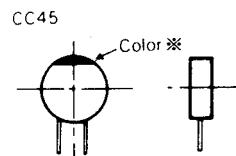
1 = Type .... ceramic, electrolytic, etc. 4 = Voltage rating  
 2 = Shape .... round, square, etc. 5 = Value  
 3 = Temp coefficient 6 = Tolerance

### Temperature coefficient

1st Word	C	I.	P	R	S	T	U
Color *	Black	Red	Orange	Yellow	Green	Blue	Violet
ppm /°C	0	-80	-150	-220	-330	-470	-750

2nd Word	G	H	J	K	L
ppm /°C	±30	±60	±120	±250	±500

Example CC45TH = -470 ± 60 ppm /°C



### Rating voltage

2nd word 1st word	A	B	C	D	E	F	G	H	J	K	V
0	1.0	1.25	1.6	2.0	2.5	3.15	4.0	5.0	6.3	8.0	—
1	10	12.5	16	20	25	31.5	40	50	63	80	35
2	100	125	160	200	250	315	400	500	630	800	—
3	1000	1250	1600	2000	2500	3150	4000	5000	6300	8000	—

### Capacitor value

1 0 3 = 0.01 μF  
 0 1 0 = 1 pF  
 1 0 0 = 10 pF  
 1 0 1 = 100 pF  
 1 0 2 = 1000 pF = 0.001 μF

1 0 3 = 0.01 μF

2 2 0 = 22 pF

1st number      2nd number  
 Multiplier

### Tolerance

Code	C	D	G	J	K	M	X	Z	P	No code	Less than 10 pF
(%)	±0.25	±0.5	±2	±5	±10	±20	+40	+80	+100	More than 10 pF -10 ~ +50	Code B C D F G

More than 10 pF -10 ~ +50	(pF)	±0.1	±0.25	±0.5	±1	±2
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### Note:

- N: New parts  
 \* : Please note that these parts are sometimes not in stock and it takes much time to deliver.  
 Q'ty: When only one part is used, the "1" is omitted in the quantity column.

Abbreviation	Cap	Capacitor	ML	Mylar
	C	Ceramic	T	Tantalum
	E	Electrolytic		
	MC	Mica		

## SEMICONDUCTOR

Item	Name	Part No.	Re-marks
Diode	1N60	V11-0051-05	N
	1S1555	V11-0076-05	
	1S2208	V11-0317-05	
	1S2588	V11-0414-05	
	1SS106	V11-2163-96	
	MI301	V11-0255-05	
Zener Diode	WZ-081	V11-0246-05	N
	05Z5.1-Y	V11-3175-06	
Thermistor	32D-27	V11-7762-26	N
LCD	F2179-30	V11-3172-66	N
LED	SR-538D	V11-1278-06	
TR	2SA1115 (E)	V01-1115-16	N
	2SB698	V02-0698-06	
	2SC1947	V03-1947-06	
	2SC2026	V03-2026-06	
	2SC2053	V03-2053-06	
	2SC2347	V03-2347-06	
	2SC2603 (E)	V03-2603-06	
	2SC2668 (Y)	V03-2668-16	
	2SC2669 (Y)	V03-2669-16	
	3SK76	V09-1012-06	
IC	AFG05F1750A2	V30-1141-26	N
	MC3357P	V30-1003-36	

Item	Name	Part No.	Re-marks
Micro-processor	MC145155P *J	W, T	N
	MC145155P *K	K	
	MK5087N		
	NJM2902N	K	
	TA7313AP	V30-1020-16	
	TC4001BP	V30-1066-06	
	μPD7502G-24-12	V30-1177-56	N

Part No.	Re-marks	Description	Q'ty
<b>GENERAL</b>			
A02-0616-12	N	Case (upper)	
A02-0617-22	N	Case (lower)	T, W
A02-0618-03	N	Ni-cd battery case (upper)	
A02-0619-03	N	Ni-cd battery case (lower)	
A02-0630-22	N	Case (lower)	K, M <sub>1</sub> , M <sub>2</sub> , X
A21-0740-03	N	Ornamental panel	K, M <sub>1</sub> , M <sub>2</sub> , X
A21-0742-03	N	Ornamental panel	T, W
B03-0521-14	* N	Switch mask (A) 11 × 10	
B03-0522-04	* N	Jack mask, SP	
B03-0523-04	* N	Switch mask (B), 30 × 10	
B06-0502-14	N	MIC Grill, 12.3 × 8	
B10-0647-08	N	Front glass	Key board
B11-0411-05	N	LCD Reflector	Key board
B30-0823-08	N	Pilot lamp,	Key board
B40-2580-04	N	Name plate	K
B40-2581-04	N	Name plate	M <sub>1</sub> , M <sub>2</sub> , W, X
B40-2582-04	N	Name plate	T
B42-0473-24		Serial name plate (package) × 2	
B42-1713-08	* N	Name plate, Key board	K, M <sub>1</sub> , M <sub>2</sub> , X

## PARTS LIST

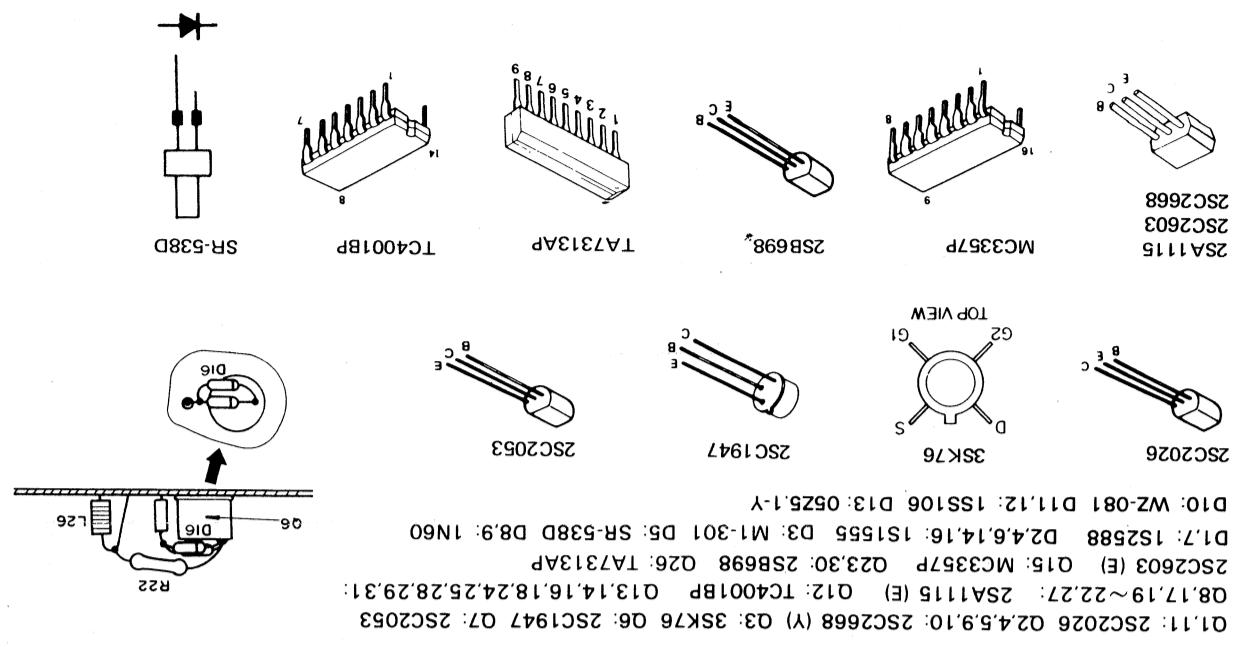
Part No.	Re-marks	Description	Q'ty
B42-1714-08	* N	Name plate, Key board	T,W
B42-1715-04	* N	Name plate (A), Ni-cd batt. Assy	
B42-1716-04	* N	Name plate (B) Ni-cd batt. Assy	
B42-1719-04	N	Tape (A)	
B43-0664-04	N	Badge, KENWOOD	K,M <sub>1</sub> ,M <sub>2</sub> ,W,X
B43-0665-04	N	Badge, TRIO	T
B43-0666-04	N	Badge (B), TR2500	
B46-0058-10		Warranty card	K
B50-3920-00	N	Instruction manual	K
B50-3921-00	N	Instruction manual	W
B50-3922-00	N	Instruction manual	T
B50-3970-00	N	Instruction manual	M <sub>1</sub> ,M <sub>2</sub> ,X
E12-0001-15		Phone plug	2
E12-0401-05		Stand-by plug	
E23-0432-04	N	Lug terminal, Ni-cd Batt. Assy	2
E29-0428-04	N	Terminal, Ni-cd Batt. Assy	4
F07-0836-04	N	SP cover MIC	
F07-0837-04	N	Terminal cover (A)	
F15-0637-04	*N	Shading plate 10 × 7.5 mm	
F19-0617-04	*N	Rubber cap (a), φ7 × 4	K,M <sub>1</sub> ,M <sub>2</sub> ,X
F19-0618-04	N	Rubber cap (B), φ7 × 4	K,M <sub>1</sub> ,M <sub>2</sub> ,X
F20-0520-04	*N	Insulating plate, φ22, Lithium Batt.	T,W
F20-0520-04	*N	Insulating plate, φ22, Lithium Batt.	K,M <sub>1</sub> ,M <sub>2</sub> ,X
F20-0521-04	N	Insulating plate, φ22, SPA	
F29-0418-14	* N	Insulating sheet (A) (PLLU, -TX.RXU.)	
F29-0419-04	* N	Insulating sheet (B) (key board)	
G13-0625-04	*	Neo-Sponge (A) SP	
G13-0626-04	*	Neo-Sponge (B) MIC	
G13-0651-04	* N	Neo-Sponge (D) φ45 × 5 SP	
H01-2772-04	N	Carton case	K,M <sub>1</sub> ,M <sub>2</sub> ,W,X
H01-2773-04	N	Carton case	T
H10-2552-02	N	Packing fixture (A) upper	
H10-2553-02	N	Packing fixture (B) lower	
H12-0498-04	N	Cushion	
H25-0029-04		Protective bag (Accessory)	
H25-0077-03		Protective bag (Ni-cd batt)	
H25-0103-04		Protective bag (TR-2500)	
H25-0120-04		Protective bag (Charger)	
J21-2774-04	*N	Speaker metal fittings	
J25-3053-04	N	Flexible PC board (A)	Key board-PLL
J25-3054-04	N	Flexible PC board (B)	TX.RX-PLL
J39-0409-14	* N	Spacer MIC	
J39-0412-14	* N	Spacer (A) Lithium Battery	K,M <sub>1</sub> ,M <sub>2</sub> ,X
J39-0413-04	* N	Spacer (B) Lithium Battery	T,W
J69-0303-04	N	Hand strap Assy	M <sub>1</sub> ,M <sub>2</sub> ,T,W,X
K23-0748-04	N	Knob AF, SOL	2
K27-0427-04	N	Push knob (A) TONE, REV	2
K27-0428-04	N	Push knob (B) HI/LOW	
K29-0751-24	N	Lever PTT	
K29-0752-04	N	Knob	
N08-0506-04	N	Ornamental screw	2
N09-0616-04		Flat head screw, key board	3
N09-0636-05	N	Round screw M1.7 × 5 Panel	2
N09-0637-05	N	Round flat screw M2 × 4 Battery Assy	4
N09-0638-08	N	Round screw, M2 × 4	2
N30-2012-45		Round screw, Case	3
N32-2004-46		Flat head screw ,Frame	4

Part No.	Re-marks	Description	Q'ty
N32-2604-41		Flat head screw, Case, Frame	4
N87-2005-41	N	Bind tapping screw, SP	
S59-0408-25	N	Key board Assy	K,M <sub>1</sub> ,M <sub>2</sub> ,X
S59-0409-25	N	Key board Assy	T,W
T07-0223-05	N	Speaker	
T18-0054-05	N	Earphone	M <sub>1</sub> ,M <sub>2</sub> ,X
T90-0329-05	N	Helical antenna	
T91-0312-15		Condenser microphone	
W01-0406-04	N	Adjusting tool	K,M <sub>1</sub> ,M <sub>2</sub> ,X
W09-0315-05	N	Battery charger	K,M <sub>1</sub>
W09-0317-05	* N	Battery charger	M <sub>2</sub> ,W
W09-0318-05	* N	Battery charger	T
W09-0319-05	* N	Battery charger	X
W09-0320-05	* N	Ni-cd Battery Assy	
W09-0322-08	*	Ni-cd Battery	
W09-0323-05	N	Lithium Battery	
X44-1460-10	N	TX-RX unit	K,M <sub>1</sub> ,M <sub>2</sub> ,X
X44-1460-51	N	TX-RX unit	T
X44-1460-61	N	TX-RX unit	W
X50-1760-10	N	PLL unit	K,M <sub>1</sub> ,M <sub>2</sub> ,X
X50-1760-51	N	PLL unit	T
X50-1760-61	N	PLL unit	W

Part No.	Re-marks	Description	Ref. No.	Q'ty
<b>TX-RX UNIT(X44-1460-○○) - 10 K,M<sub>1</sub>,M<sub>2</sub>,X - 51 T, - 61 W</b>				
A13-0626-33	N	TX frame		
C05-0067-05		Ceramic trimmer, 25pF	TC3	
C05-0309-05		Ceramic trimmer, 40pF	TC1,2	2
CC45CH1H010C		C. 1pF, ±0.25pF	C9	
CC45CH1H030C		C. 3pF, ±0.25pF	C113	
CC45CH1H040C		C. 4pF, ±0.25pF	C106	
CC45CH1H120J		C. 12pF	C34,76	2
CC45CH1H150J		C. 15pF	C27	
CC45CH1H180J		C. 18pF	C13	
CC45CH1H220J		C. 22pF	C26,29,47,114	4
CC45CH1H270J		C. 27pF	C23	
CC45SL1H101J		C. 100pF	C2,4,37,42,	6
CC45SL1H390J		C. 39pF	74,111	
CC45SL1H470J		C. 47pF	C25,65	2
CC45TH1H020C		C. 2pF, ±0.25pF	C51,73	2
CC45TH1H060D		C. 6pF, ±0.5pF	C12	
CC45TH1H080D		C. 8pF, ±0.5pF	C3,7,10,38,	5
CK45B1H102K		C. 0.001μF	50	
CK45B1H471K		C. 470pF	C43	
CS15E1C150M		T. 15μF, 16V	C1,6,14,18,28,	19
CS15E1ER68M		T. 0.68μF, 25V	30,33,35,40,44,	
C90-0837-05		E. 0.1μF, 50V	45,49,52,60,61,	
C90-0838-05		E. 1μF, 50V	67,68,110	
C90-0839-05		E. 4.7μF, 25V	C5,21,24,32,48	9
C90-0840-05		E. 10μF, 16V	53,55,59,80	
C90-0842-05	N	E. 100μF, 6.3V	C46,92	2
C90-0843-05	N	E. 0.33μF, 50V	C85	

## PARTS LIST

Part No.	Re-marks	Description	Ref. No.	Q'ty	Part No.	Re-marks	Description	Ref. No.	Q'ty
C90-0845-05	N	E. 22μF, 10V	C82.112	2	N30-2005-45		Round screw		
C90-0846-05	N	E. 33μF, 10V	C93		N30-2008-46		Round screw		
C90-0847-05	N	E. 47μF, 10V	C79.87.99.100	4	N30-2605-41		Round screw		2
C90-0844-05	N	E. 3.3μF, 50V	C54.63	2	R05-3413-05	N	Pot. SQ10K (B)	VR3	
C90-0845-05	N	E. 22μ, F10V	C82.112	2	R05-3414-05	N	Pot. AF with switch (10K) K	VR4	
C90-0848-05	N	E. 47μF, 16V	C105		R12-4408-05		Trim, pot. 50K (B)	VR1.2	2
C90-0853-05	N	E. 330μF, 10V	C101		R92-0150-05		Short jumper		10
C90-0854-05	N	E. 100μF, 25V	C90		S40-1403-15		Push switch. Non lock W	S2	
C91-0431-05		Cap. 0.1μF	C94		S40-1404-15		Push switch. lock W	S1	
C91-0460-05		Cap. 0.068μF	C88		S40-1404-15		Push switch. lock K,M <sub>1</sub>	S1.2	
C91-0462-05		Cap. 0.0047μF	C8.16.17.20, 22.31.36.39, 41.56.81.95, 98.104.108.109	16			M <sub>2</sub> ,T,X		
C91-0475-05		ML. 0.022μF	C19.78.103	3	<b>PLL UNIT (X50-1760-○○) -10 K,M<sub>1</sub>,M<sub>2</sub>,X -51 T, -61 W</b>				
C91-0476-05		ML. 0.047μF	C64.70	2	C05-0316-05	N	Ceramic trimmer, 25pF	TC1	
C91-0478-05		ML. 0.0047μF	C83		CE04W1A470M		E. 47μF, 10V	K	C90
C91-0482-05		ML. 0.0015μF	C69		CE04W1A470M		E. 47μF, 10V		C21.69
C91-0484-05		ML. 0.01μF	C89		CC45CH1H010C		C. 1pF, ±0.25pF		C29.39.43
C91-0494-05		Cap. 0.5pF	C11		CC45CH1H030C		C. 3pF, ±0.25pF		C37
C91-0487-05	N	Cap. 0.082μF	C84		CC45CH1H050C		C. 5pF, ±0.25pF		C7.8.27.33
C91-0488-05	N	Cap. 0.1μF	C75		CC45CH1H060D		C. 6pF, ±0.5pF		C67
D32-0405-05	* N	Stopper			CC45CH1H100D		C. 10pF, ±0.5pF		C31
E04-0251-05		BNC receptacle			CC45CH1H270J		C. 27pF		C2
E23-0431-14	N	Spring terminal			CC45CH1H220J		C. 22pF		C10.28
E23-0432-04		Lug terminal T,W			CC45CH1H330J		C. 33pF		C47.66
E23-0432-04		Lug terminal K,M <sub>1</sub> ,M <sub>2</sub> ,X			CC45SL1H101J		C. 100pF		C50.51.77.95
E23-0512-05		Round terminal T,W			CC45SL1H101J		C. 100pF	K	C101
E23-0512-05		Round terminal k,M <sub>1</sub> ,M <sub>2</sub> ,X			CC45SL1H470J		C. 47pF		C12
F29-0416-04	* N	Insulating sheet LED			CC45SL1H470J		C. 47pF	T,W	C87
G01-0814-04	N	Spring stopper			CC45SL1H560J		C. 56pF		C62
J09-0403-14	N	Terminal board			CK45B1H221K		C. 220pF		C58
J39-0411-04	* N	LED spacer			CK45B1H471K		C. 470pF		C11.19.49.54~ 56.64.79.82.83
L19-0331-05	N	Trans. 146 MHz	L14		CK45B1H471K		C. 470pF	W,T	C91
L33-0002-05		Choke coil	L17		CK45B1H102K		C. 470pF	T	C92
L33-0632-05		Choke coil	L25		CK45B1H102K		C. 0.001μF		C20.32.35.76.81
L33-0659-05	N	Choke coil	L26		CK45B1H102K		C. 0.001μF	W,T	C85.89
L34-0890-05		Tuning coil, 135 MHz × 3	L15.20.21	3	CK45B1H102K		C. 0.001μF	K,M <sub>1</sub> ,M <sub>2</sub> ,	C70~73
L34-0892-05		Coil, 2φ10T	L7		CS15E1A100M		T. 10μF, 10V		C75
L34-0893-05		Coil, 3φ4T	L9.11	2	CS15E1A100M		T. 10μF, 10V	T,W	C88
L34-0894-05		Coil, 3φ5T	L8.10.12	3	CS15E1A3R3M		T. 3.3μF, 10V		C16
L34-0895-05		Coil, 3φ6T	L18		CS15E1C2R2M		T. 2.2μF, 16V	T	C94
L34-1023-05	N	Coil, 3φ3T	L13		C90-0837-05	N	E. 0.1μF, 50V	K,M <sub>1</sub> ,M <sub>2</sub> ,X	C80
L34-2028-05	N	Tuning coil, 146 MHz	L1		C90-0838-05	N	E. 1μF, 50V		C18.48.57
L34-2029-05	N	Tuning coil, 146 MHz	L2		C90-0838-05	N	E. 1μF, 50V	W,T	C90
L34-2030-05	N	Tuning coil, 146 MHz	L3.4	2	C90-0838-05	N	E. 1μF, 50V	K,M <sub>1</sub> ,M <sub>2</sub> ,X	C88
L34-2031-05	N	Tuning coil, 10.7 MHz	L5		C90-0839-05	N	E. 4.7μF, 25V		C14.46.65
L34-2032-05	N	Tuning coil, 455 KHz	L23		C90-0840-05	N	E. 10μH, 16V	W,T	C52.59.86
L40-1021-03		Ferri-inductor, 1mH	L22		C90-0840-05	N	E. 10μF, 16V	K,M <sub>1</sub> ,M <sub>2</sub> ,X	C52.59.89
L40-1092-01		Ferri-inductor, 1μH	L16		C90-0842-05		E. 100μF, 6.3V		C25
L40-4791-01		Ferri-inductor, 4.7μH	L19		C90-0843-05		E. 0.33μF		C57
L71-0228-05	N	MCF, 10.7 MHz, 15B	L6		C90-0846-05		E. 33μF, 10V	K,M <sub>1</sub> ,M <sub>2</sub> ,X	C74
L72-0325-05	N	Ceramic filter, LFB-12B	L24		C90-0847-05		E. 47μF, 10V	T	C93
L77-0946-05	N	Crystal, 10.245 MHz	X1		C91-0462-05		Cap. 0.0047μF		C4.9.13.15, 22.24.26.38,
L92-0110-05		Ferrite bead core	L27.28	2	C91-0462-05		Cap. 0.0047μF	K,M <sub>1</sub> ,M <sub>2</sub>	41.44.45.60
N09-0639-05		Round screw M2 × 6		2	C91-0475-05		ML, 0.022μF		C78.85
N30-2004-46		Round screw, Heat sink		2	C91-0475-05		ML, 0.022μF	K,M <sub>1</sub> ,M <sub>2</sub> ,X	C17.68
					C91-0476-05	N	ML, 0.047μF		C86.87
									2



## TR-2500 PARTS LIST/PACKING

Part No.	Re-marks	Description	Ref. No.	Q'ty	Part No.	Re-marks	Description	Ref. No.	Q'ty
C91-0477-05	N	ML. 0.0022μF	C61		L78-0102-05		Ceramic Oscillator. 3.58 MHz	L15	
C91-0478-05	N	ML. 0.0047μF	C63		R12-2409-05		Trim. pot. 5K (B)	K VR3	
C91-0484-05		ML. 0.01μF	C100.101	2	R12-2412-05		Trim. pot. 5K (B)	K VR4	
C91-0486-05		C. 0.5pF	C5		R12-3430-05		Trim. pot. 10K (B)	VR1	
E11-0407-05		Earphone jack			R12-3430-05		Trim. pot. 10K (B)	K VR5	
F11-0408-05		Microphone jack			R12-3432-05		Trim. pot. 20K (B)	W,K VR4	
F11-0806-04	N	PLL shield cover			R12-5408-05		Trim. pot. 50K (B)	VR2	
J25-3068-04	N	PC board			R92-0150-05		Short jamper		6
L34-0890-05		Tuning coil	L2.3.12.13	4	RN14BK2B5102F	N	Resister 51K	K R91.93~95	4
L34-2033-05		VCO coil	L9		S31-1403-15		Sub tone	S4	
L34-2034-05	N	VXO coil	L1		S31-1405-05		TX-OFFSET	K S1	
L40-1021-03		Ferri-inductor, 1mH	L7.14	2	S31-1406-05		TX-OFFSET	W,T S1	
L40-1092-01		Ferri-inductor, 1μH	L5.6.8.10.11	5	S40-1403-05		Push switch. REV	S2	
L40-3392-01	N	Ferri-inductor, 3.3μH	L4		S50-1405-05		Micro switch, PTT	S5	
L77-0947-05	N	Crystal, 42.6 MHz	X1		S59-1405-05		Tact switch, reset	S3	
L77-0948-05	N	Crystal, 10.240 MHz	X2						

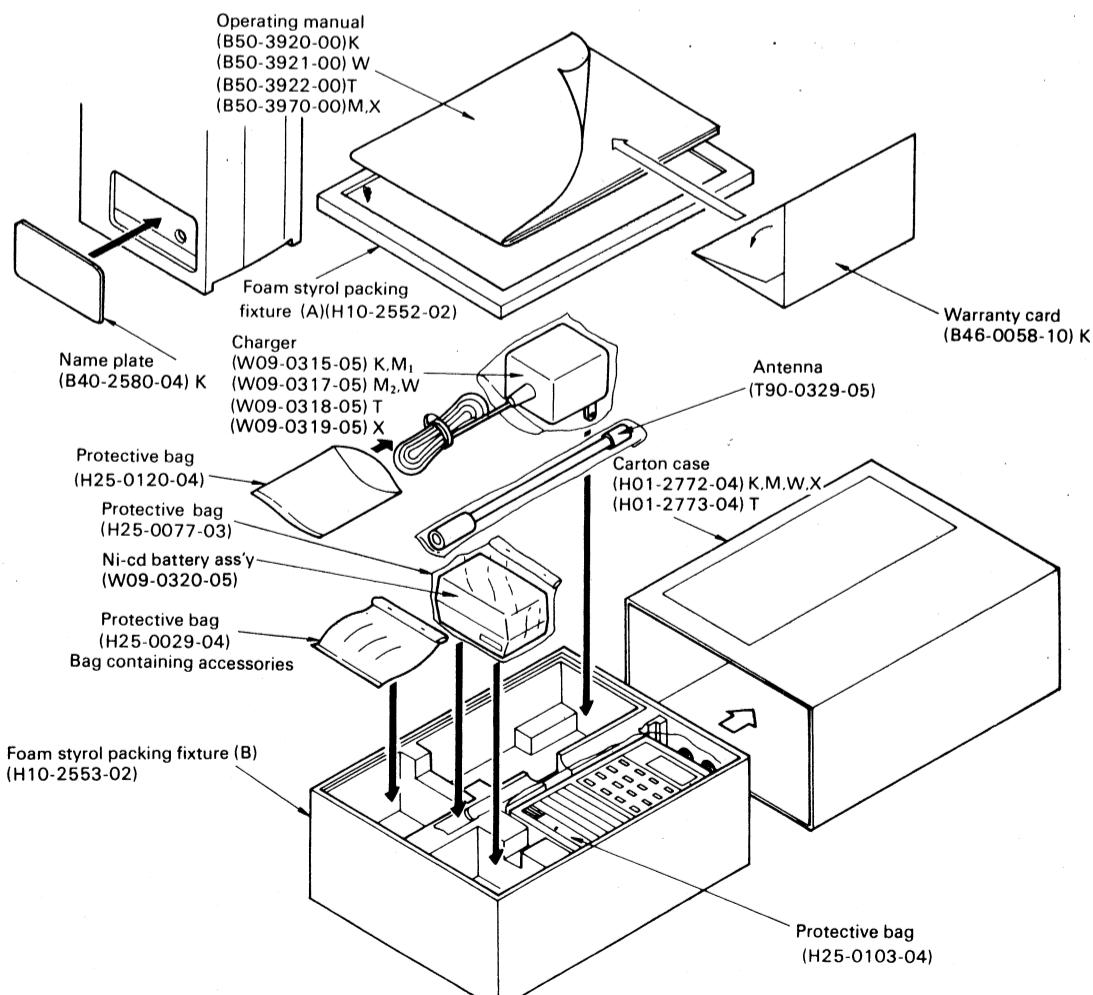
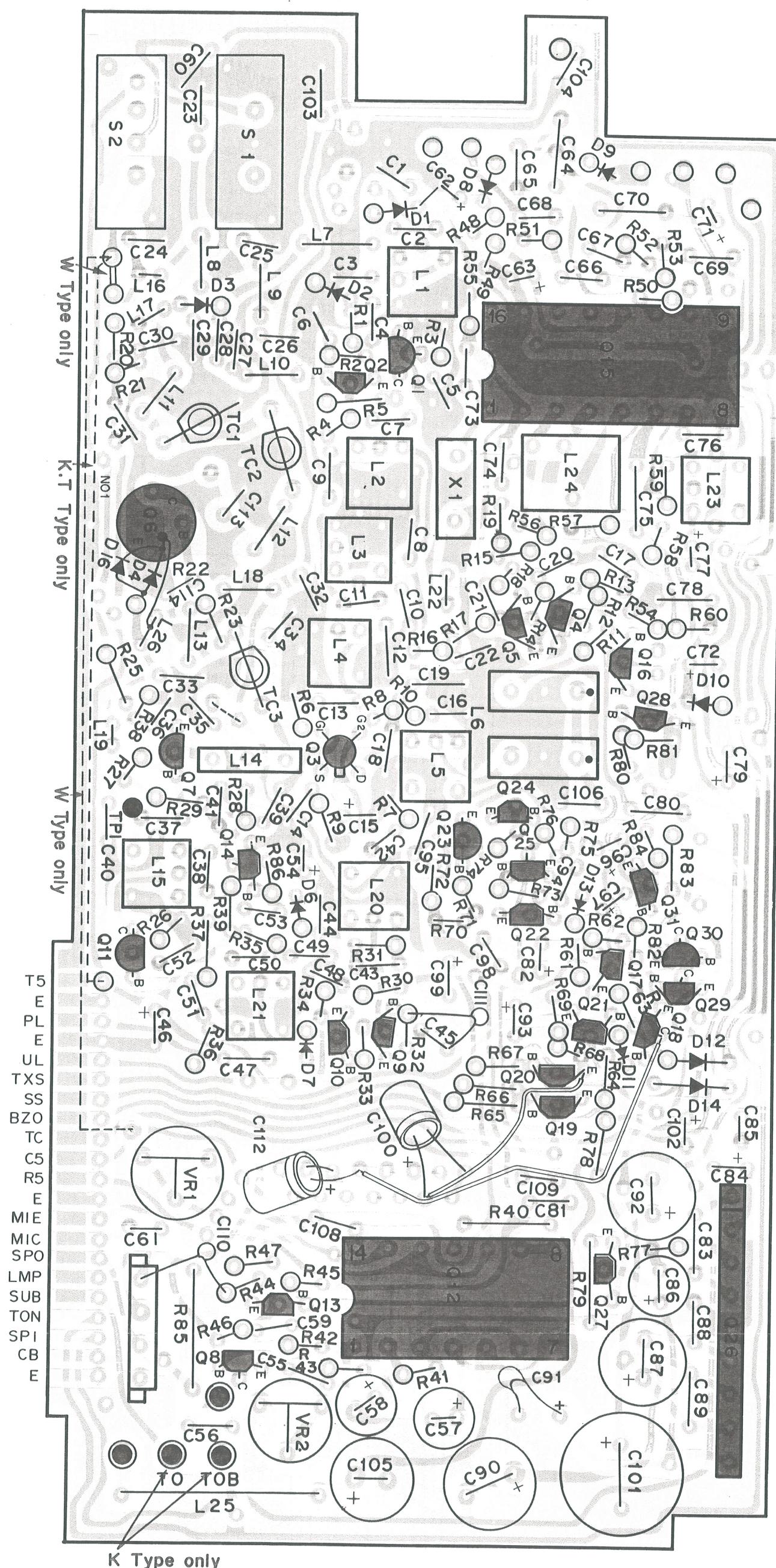


Fig. 15 PACKING

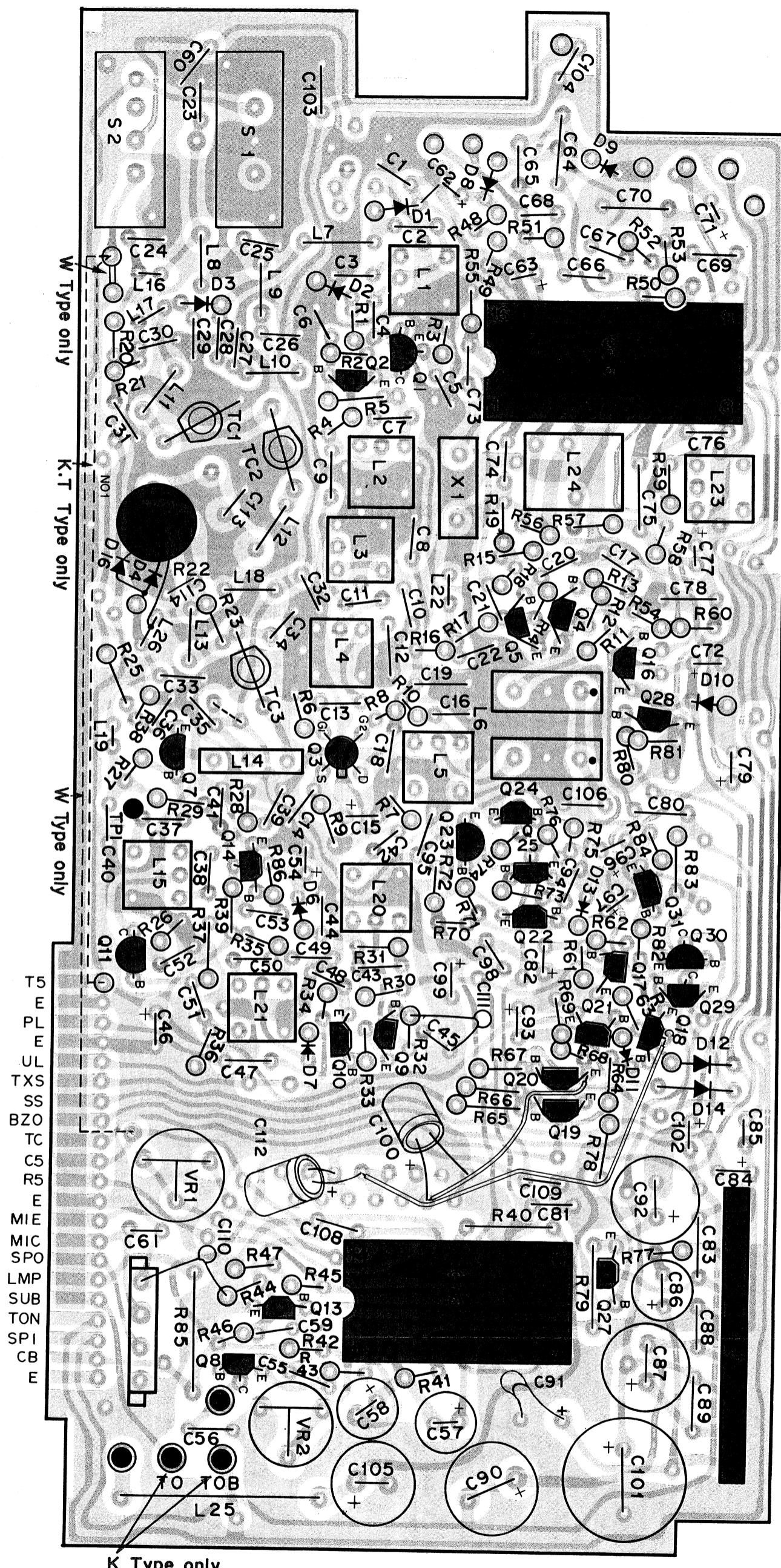
\* The illustration above is for K type.



**TR-2500 PC BOARD VIEW**

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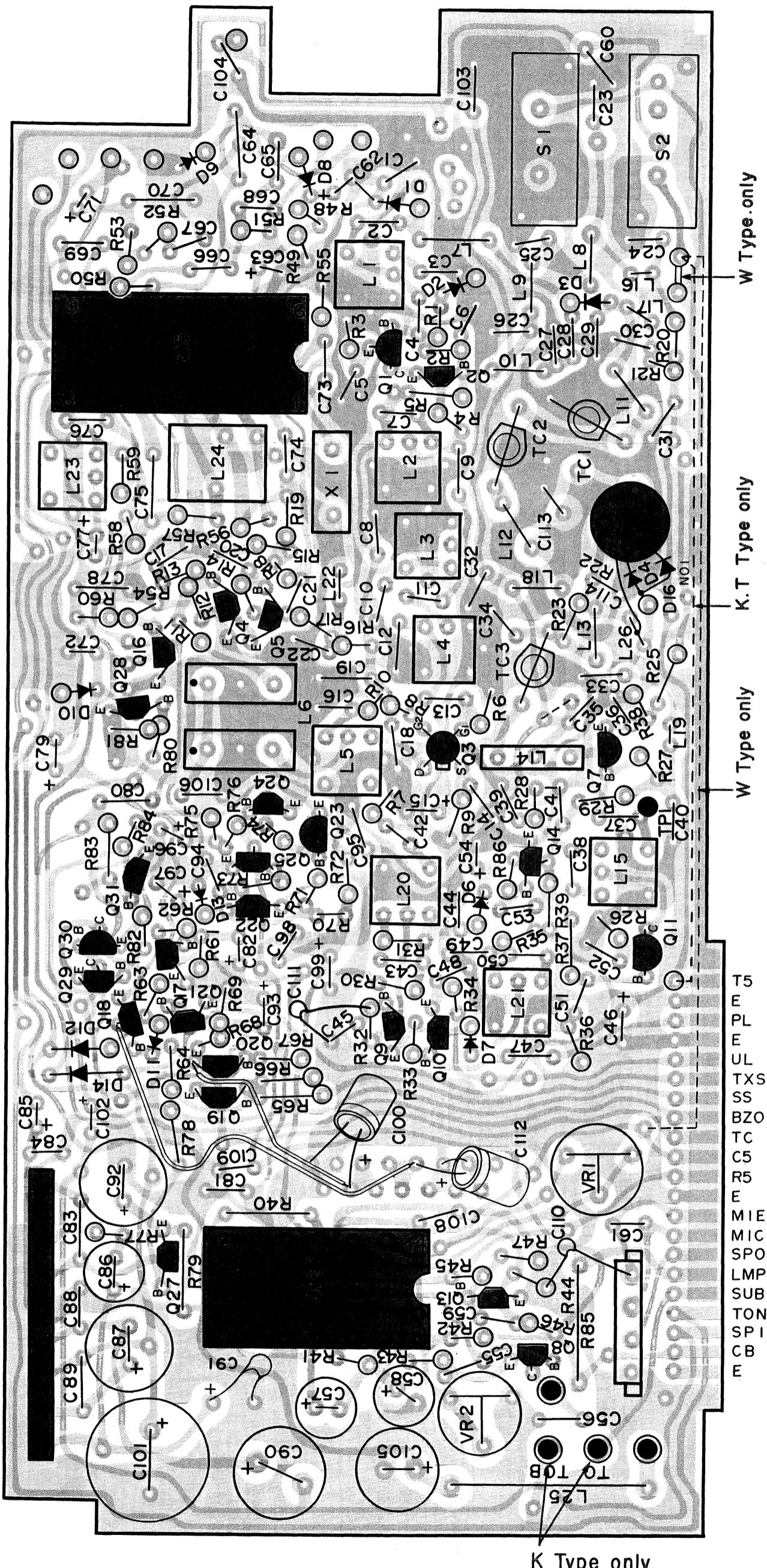
▲ TX-RX UNIT (X44-1460-10,-61,-51)  
Component Side View



**TR-2500 PC BOARD VIEW**

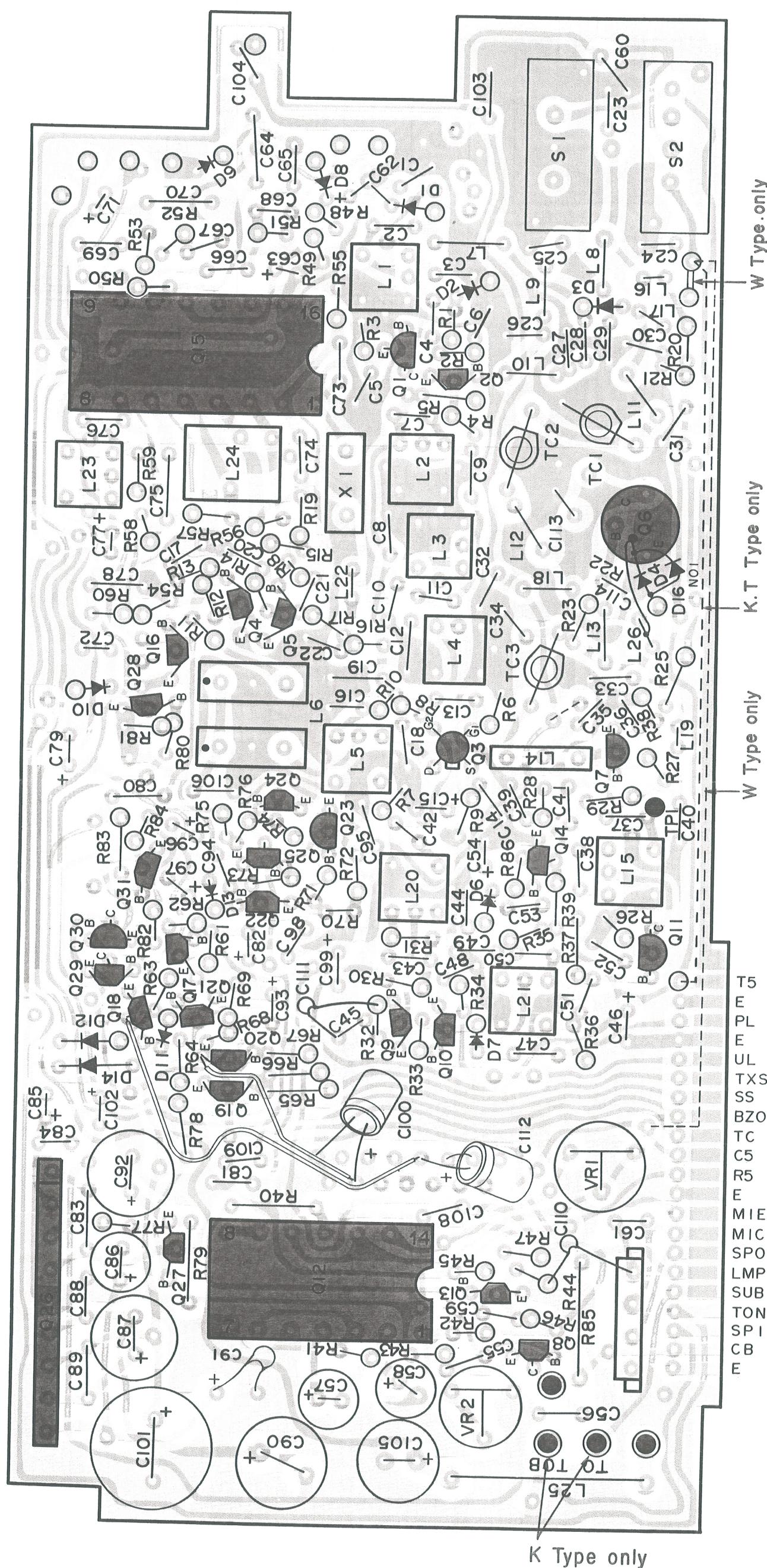
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▲ TX·RX UNIT (X44-1460-10,-61,-51)  
Component Side View



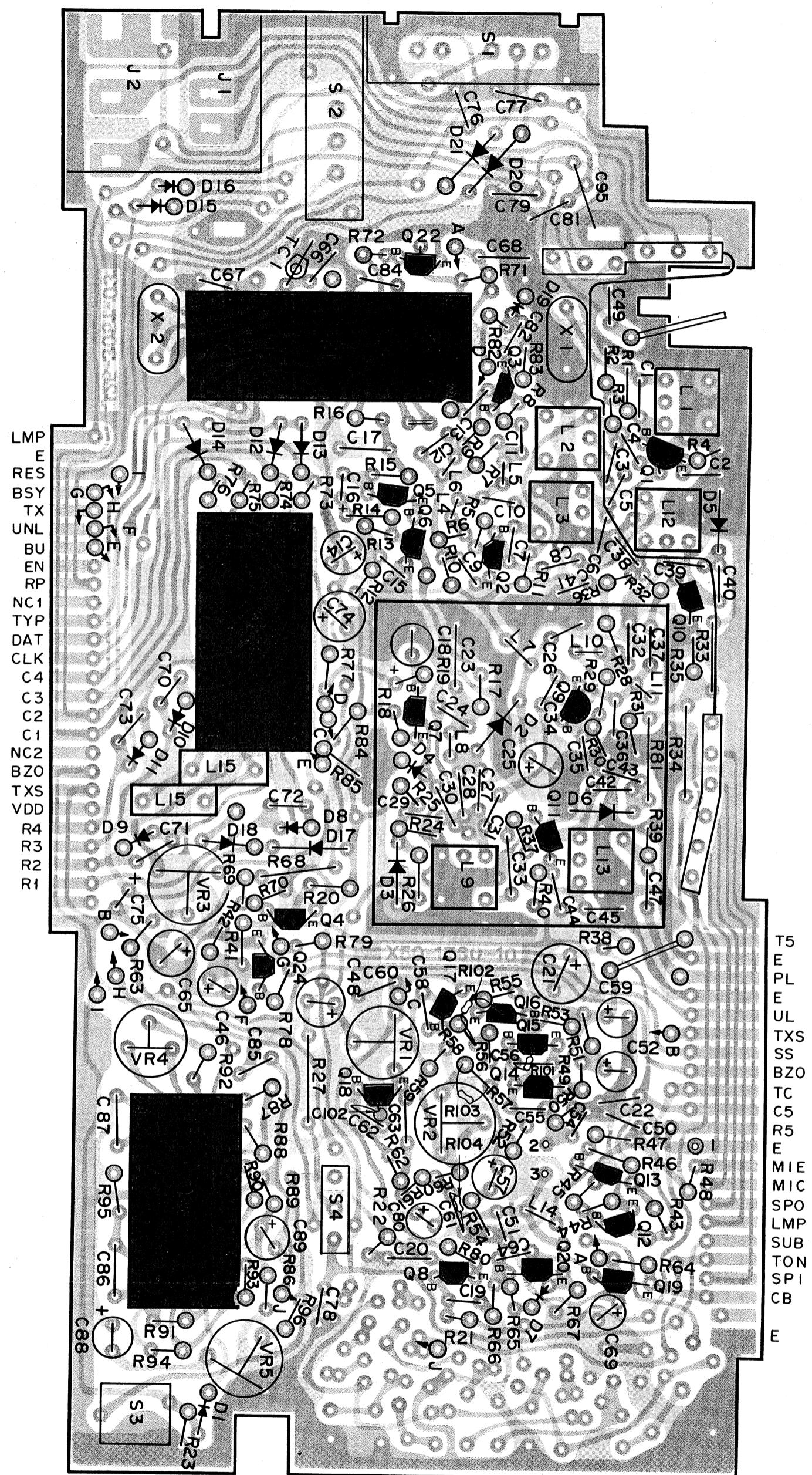
▲ TX-RX UNIT (X44-1460-10,-61,-51)  
Foil Side View

PC BOARD VIEW TR-2500



▲ TX•RX UNIT (X44-1460-10,-61,-51)  
Foil Side View

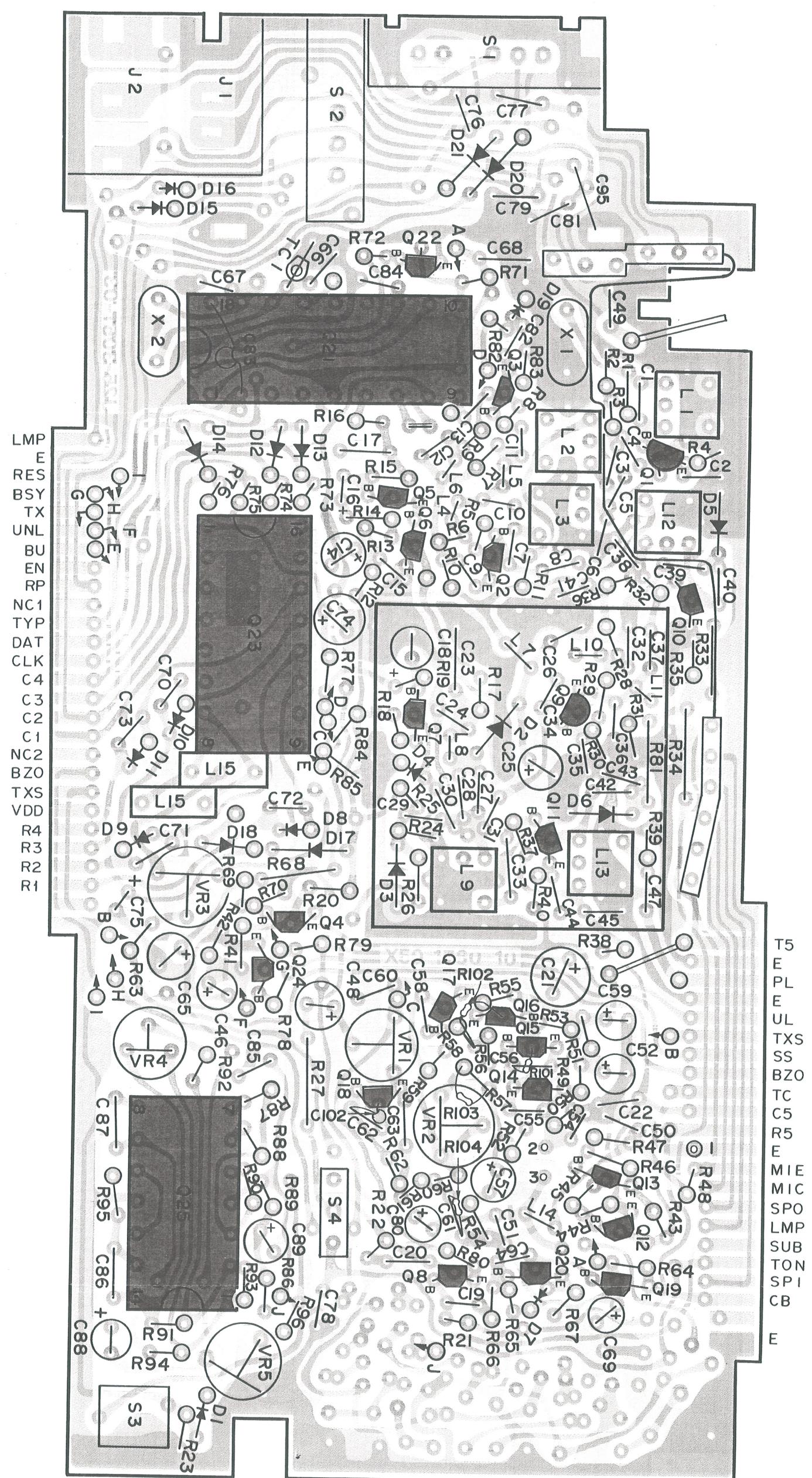
PC BOARD VIEW TR-2500



# TR-2500 PC BOARD VIEW

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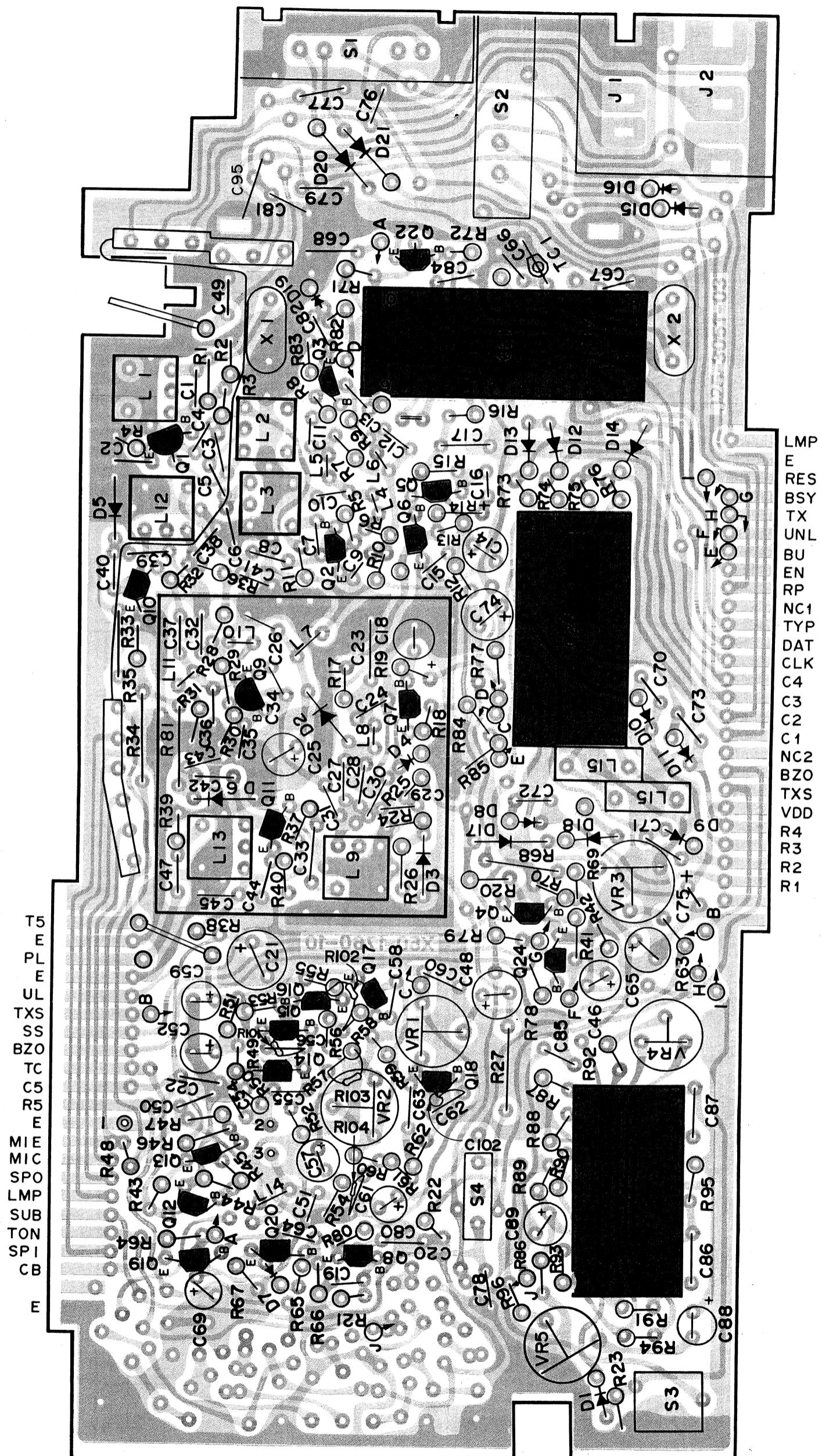
**▲ PLL UNIT (X50-1760-10)**



**TR-2500 PC BOARD VIEW**

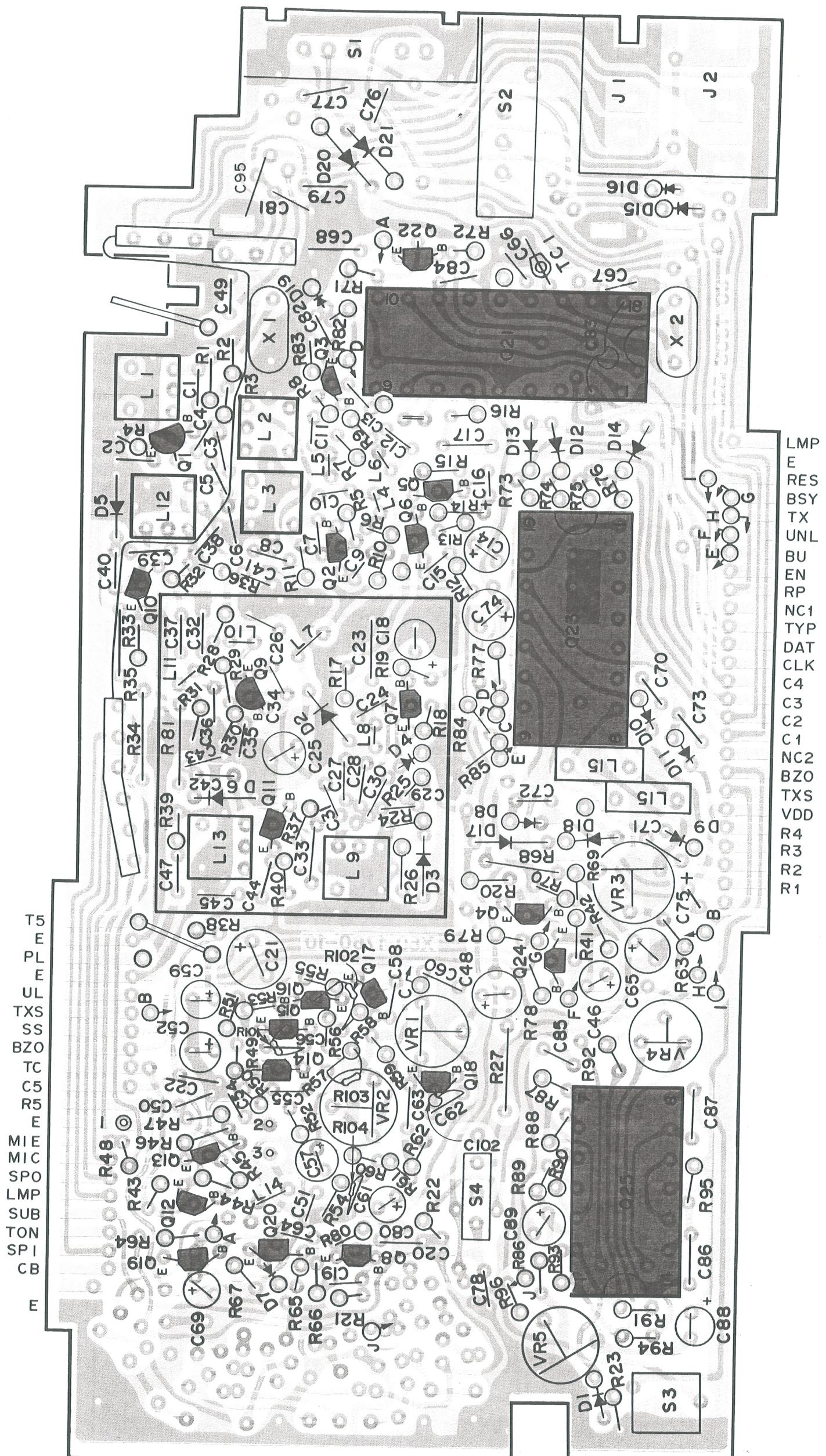
14

▲ PLL UNIT (X50-1760-10)  
Component Side View



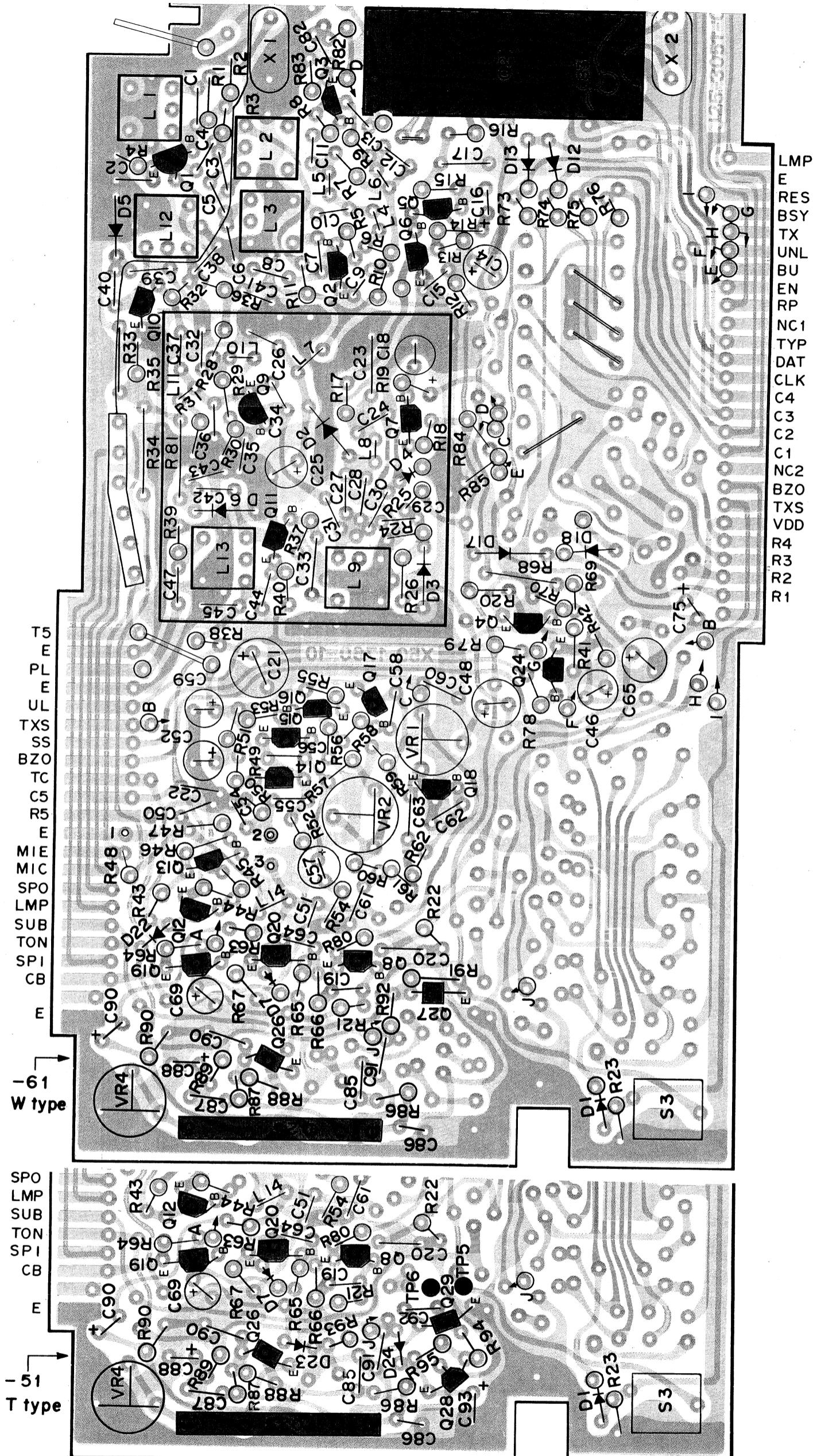
▲ PLL UNIT (X50-1760-10) Foil Side View

PC BOARD VIEW TR-2500



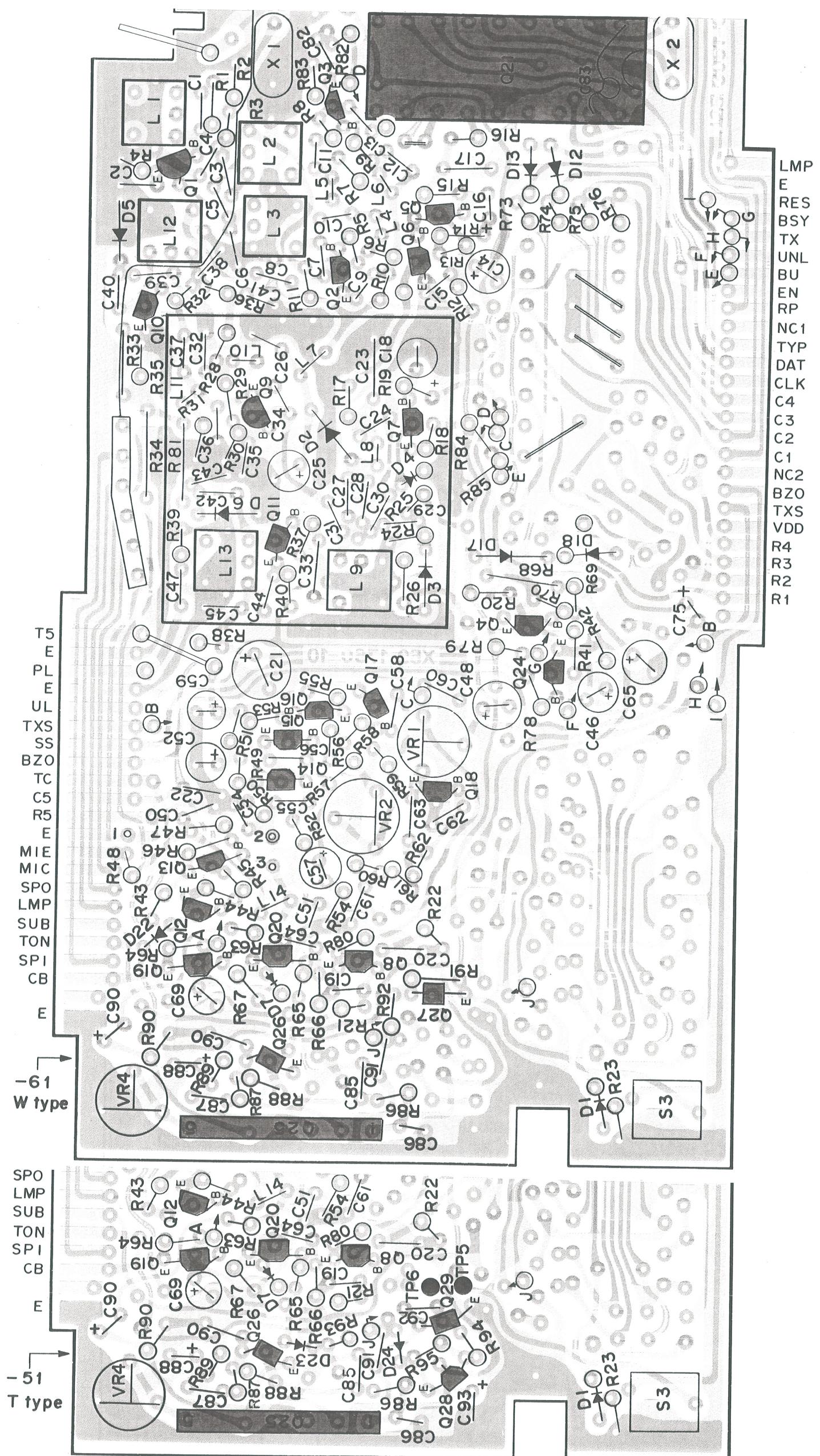
▲ PLL UNIT (X50-1760-10) Foil Side View

PC BOARD VIEW TR-2500



**TR-2500 PC BOARD VIEW**

▲ PLL UNIT (X50-1760-61,-51) Foil Side View

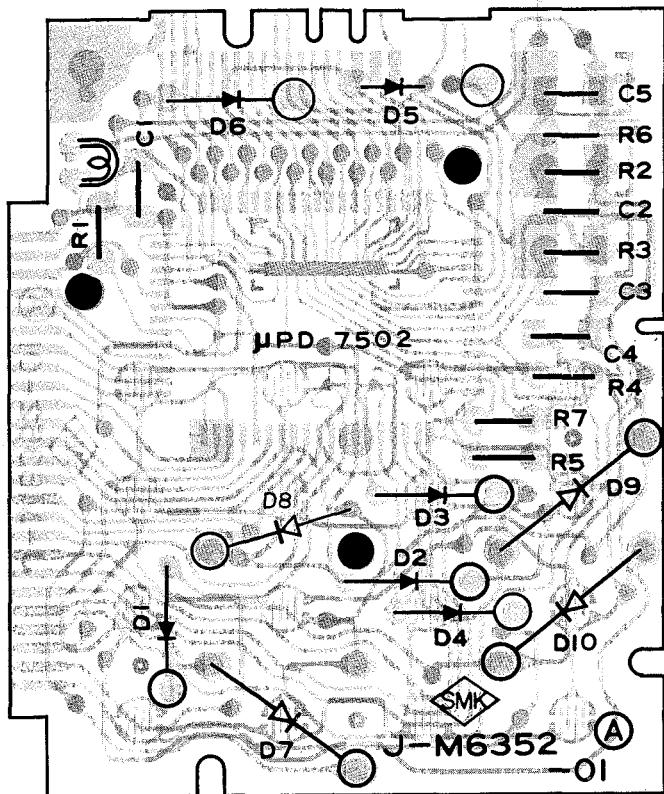


## TR-2500 PC BOARD VIEW

**▲ PLL UNIT (X50-1760-61,-51) Foil Side View**

## PC BOARD VIEW

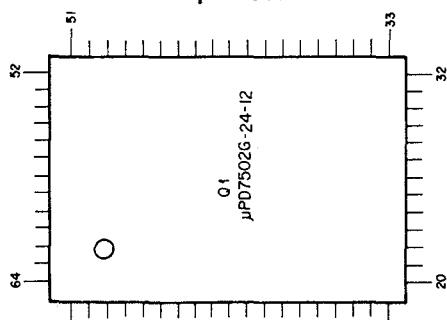
## ▼ KEY BOARD



Q1: μPD7502G-24-12  
D1~6: 1S1555  
D7~10 : 1N60  
V1: F2179-30

μPD7502G-24-12

Top View

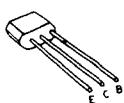


PLL Unit

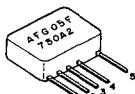
Q1: 2SC2347 Q2,10,11: 2SC2668(Y) Q3: 2SC2669(Y)  
Q4~6,12,14,15,20,22,24,26(W,T), 29(T): 2SC2603(E)  
Q7,8,13,16~19,27(W), 28(T): 2SA1115(E) Q9: 2SC2347  
Q21: MC145155P\*J (W,T) MC145155P\*K (K) Q23(K): MK5087N  
Q25(K): NJM2902N Q25(W,T): AFG05F1750A2  
D1,12,13,14(K),15~18,23(T),24(T): 1S1555  
D2,3,5,6: 1S2208 D4,19: 1S2588 D7: 05Z5.1-Y  
D8~11(K),20,21: 1N60

2SA1115  
2SC2603  
2SC2668  
2SC2669

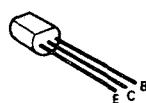
2SC2347



AFG05F1750A2



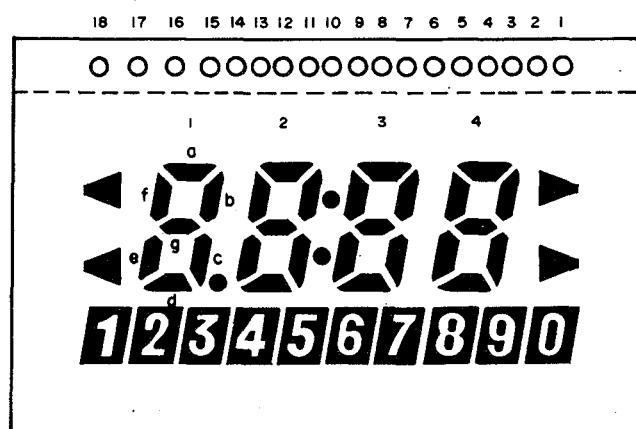
2SC2668  
2SC2669



## LCD PIN CONNECTION

Pin No.	Segment	Pin No.	Segment
1	▷, △, 0	12	1bcp
2	4bc, 9	13	1agd
3	4agd	14	1fe, 2
4	4fe, 8	15	◁, ▲, 1
5	3bc, 7	16	◁ (Upper) 1fab, 2fab, COL (Upper) 3fab, 4fab, ▷ (Upper)
6	3agd	17	◁ (Lower) 1egc, 2egc, COL (Lower) 3egc, 4egc, ▷ (Lower)
7	3fe, 6	18	1, 2, 1dp, 3, 2d, 4, 5, 6, 3d, 7, 8, 4d, 9, 0
8	COL, 5		
9	2bc, 4		
10	2agd		
11	2fe, 3		

## Pin connection

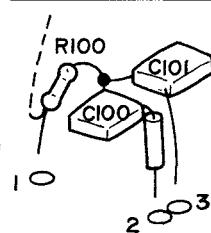


LCD F2179-30 (Display unit V1)  
Max rating (Absolute max. rating)

Item	Symbol	Min.	Max.	Unit
Storage temperature	Tstg	-20	60	°C
Operation temperature	Top	-20	40	°C
Applied voltage			10	V
Allowable DC voltage			0.5	V

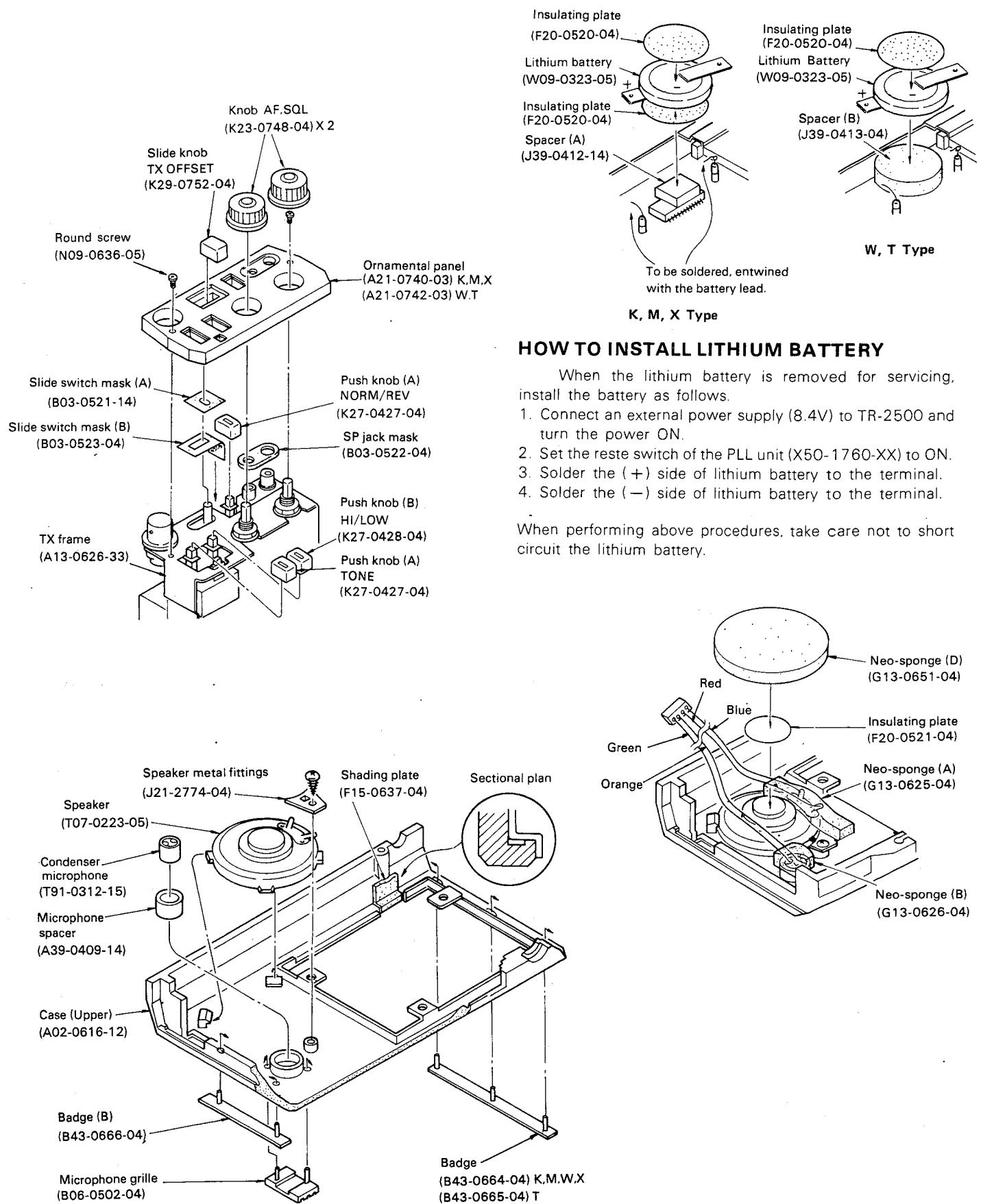
## Recommendable operating condition

Item	Symbol	Min.	Norm.	Max.	Unit
Operating voltage	Vop	2.95	3.1	3.25	V
Operating frequency	fop	80	100	200	Hz
Operating temperature	Top	0	25	40	°C



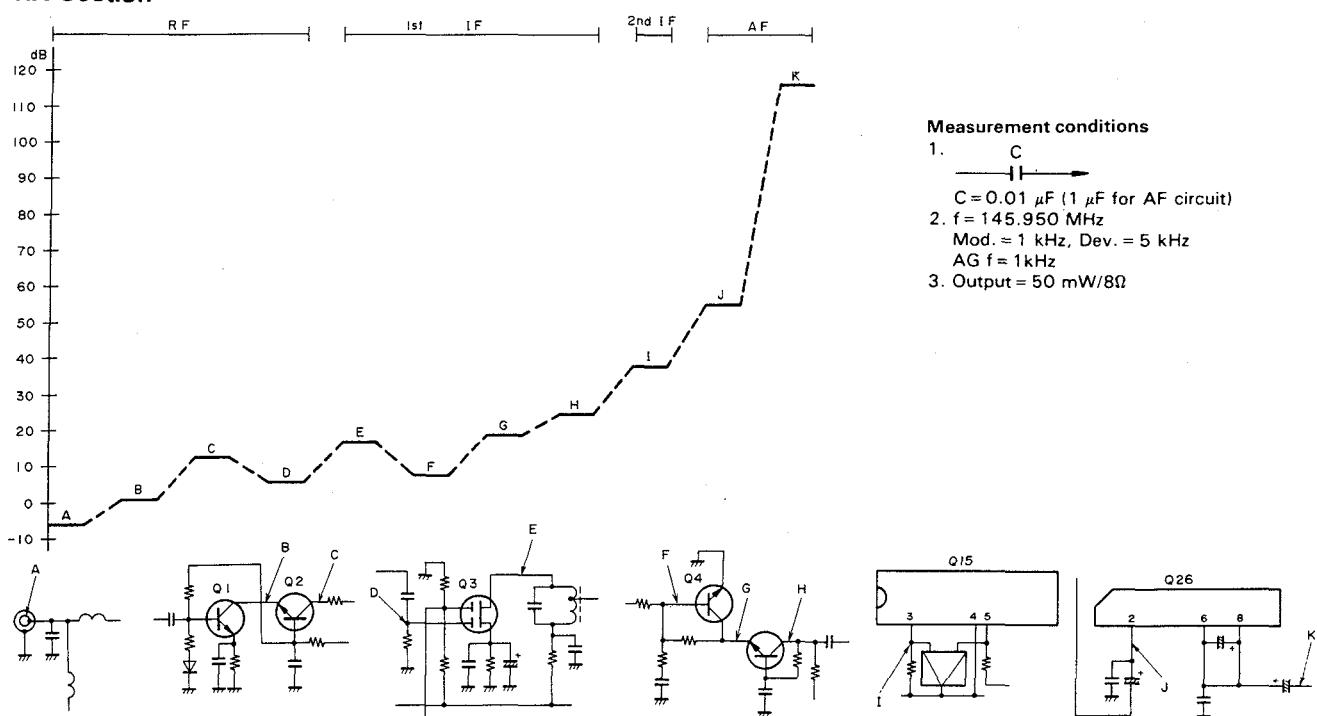
# TR-2500

## DISASSEMBLY

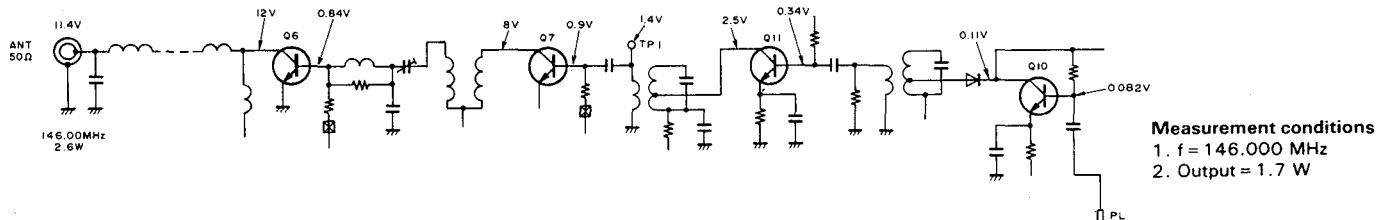


## LEVEL DIAGRAM

## RX Section



## TX section



## ADJUSTMENT

Item	Condition	Measurement			Adjustment			Specification	Remarks
		Test equipment	Unit	Terminal	Unit	Parts	Method		
1. Voltage check	1) DC power supply: 8.4V	DC V.M.	KEY-Board	Pin 26 of Q1				4.2 ~ 4.7V	
	2) R5		TX. RX	Pin 14 of Q15				4.6V ~ 5.10V	
	3) T5 Transmit	PLL						4.5V ~ 5.0V	
	4) Receive								
2. BATT	1) DC power supply voltage: 7V	BATT LED (panel) DC V.M.			TX. RX	VR2	Adjust to BATT LED flash threshold.		
	2) DC power supply: 6V Transmit				TX. RX	VR1	Adjust to BATT LED flash threshold.		
	3) DC power supply: more than 7V Receive						BATT LED goes off.	Check	
	4) DC power supply: more than 7V Transmit						BATT LED lights	Check	
	5) DC power supply: less than 6V Transmit						BATT LED flashes	Check	
	6) Repeat adjustment if checks are not satisfactory.								
	7) Receive								

## ADJUSTMENT

## &lt;PLL section&gt;

Item	Condition	Measurement			Adjustment			Specification	Remarks
		Test equipment	Unit	Terminal	Unit	Parts	Method		
1. IF adjustment	1) f = 145.990 MHz	RF VTVM	PLL	TP3	PLL	L2, 3, L12	MAX Repeat	(0.44V rms)	
2. PLL voltage setting	1) f = 145.990 MHz	DC V.M	PLL	TP2	PLL	L9	Set to 3.0V		
	2) f = 144.000 MHz							4V or less (3.6V)	Check
	3) (K type only) f = 147.995 Transmit							1.5V or more (2.0V)	Check
	4) Receive								
3. Frequency adjustment	1) Any frequency	f counter	PLL	TP4 (Pin 15 of Q21)	PLL	TC1	10.24100 MHz	±50 Hz	
	2) f = 145.990MHz Transmit	f counter	PLL	TP1	PLL	L1	145.99000 MHz	±100 Hz	
		RF VTVM	PLL	TP1	PLL	L13	MAX or maximum consumption DC current	(0.15V rms)	

## &lt;TX section&gt;

Item	Condition	Measurement			Adjustment			Specification	Remarks
		Test equipment	Unit	Terminal	Unit	Parts	Method		
1. Power output adjustment	1) f = 145.990 MHz	RF VTVM	TX. RX	TP1	TX. RX	L15 L21	MAX	(1.0V rms)	
	ANT: Connect a power meter	Power meter DC A.M (1A)		ANT.	TX. RX	TC1 TC2 TC3	MAX	2.5W or more 800 mA or less	
	HI/LOW: HI Transmit				TX. RX	TC1 TC2	When the current is over 0.7A, reduce current consumption by TC1, then adjust power with TC2, repeat.		
	Power supply: 8.40V								
	2) f = 143.999 (K) f = 144.000 (W)(T)	Power meter						2.5W or more	Check
	HI/LOW: HI							About 0.3W (0.2~0.6W)	Check
	HI/LOW: LOW								
	3) f = 148.995 (K) f = 145.995 (W)(T)	Power meter						2.5W or more	Check
	H/Low: HI							0.3W (0.2~0.6W)	Check
	HI/LOW: LOW								
2. Deviation adjustment	1) ANT: Power meter and linear detector. Use capacitor 10μF/16V between AG output to MIC terminal. f = 147.995 (K) f = 145.995 (W)(T) AG: 1 kHz, 50mV Transmit	Linear Detector			PLL	VR1	5 kHz		
	2) AG: 1 kHz, 5mV				AG	E OUT	ANT TX RX unit MIC E 10μF 16V TR-2500	Coupler POWER METER	
	3) AG: 1 kHz, 50mV				PLL	VR2	3.5 kHz		
					PLL	VR1	If not 5 kHz, reajust to 5 kHz		
3. Tone encoder (K) type only	1) Transmit Press the "C" key	Linear Detector			PLL	VR3	3.5 kHz		
4. Subtone (K) type only	1) Subtone: ON	Linear Detector f counter			PLL	VR4	100 Hz		Subtone frequency
					PLL	VR5	0.5 kHz		Deviation
5. Tone (W)(T) type only	2) Tone: ON (T) Type: Connect with short jumper wire TP5 and TP6 (PLL unit)				PLL	VR4	1750 Hz		Check
					PLL		2.5 kHz or more (deviation)		Check
	3) Disconnect jumper wire after checking								

## ADJUSTMENT

&lt;RX section&gt;

Item	Condition	Measurement			Adjustment			Specification	Remarks
		Test equipment	Unit	Terminal	Unit	Parts	Method		
1. Sensitivity	1) SSG: 145.980 MHz (3dB $\mu$ , MOD. 1 kHz, DEV. 3.5 kHz) TX SW: STOP	SSG AF V.M. Oscilloscope 8Ω Dummy Load		EXT. SP  SSG OUT	TX.RX	L2, L3	MAX		
	2) SSG: - 6 dB $\mu$				ANT SP		8Ω Dummy Load AF V.M. Oscilloscope		
2. S/N	3) f = 144.000 ~ 148.000 (K) f = 144.000 ~ 146.000 (W)(T) SSG: 0 dB $\mu$				L1, L4, L5, L20, L23	MAX		S/N: 28 dB or more	Check

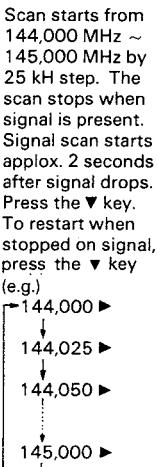
&lt;Micro-processor operational check&gt;

Item	Condition	Specification	Remarks
1. Reset check	1) Power SW: ON Press Reset	Display 5,000	
2. Set frequencies	1) MHz indication	Display 3, 4, 5, 6, 7, 8 (K) 4, 5 (W)(T)	
	2) 100 kHz	Indicate as entered by the numeral keys. (K type) Note: When MHz is 3, display only 9.	
	3) 10 kHz	Indicate as entered by the numeral keys.	
	4) 1 kHz	Indicate "0" when keys 0, 1, 2, 3, 4 pressed. Indicate "5" when keys 5, 6, 7, 8, 9 pressed.	
3. "C" key	1) Press "C" key.	Indicate 5,000	
4. ▲ key	1) Press the ▲ key.	Display should advance 5 kHz at each key-press	
	2) Press the ▲ key continuously	(K) type Count up from 143,900 ~ 148,995. Next step past 148,995, restarts again from 143,900. (W)(T) Type Count up from 144,000 ~ 145,995. Next step repeats this function.	
5. ▼ key	1) Press the ▼ key.	Display should step down 5 kHz at each key-press.	
	2) Press the ▼ key continuously.	(K) type Count down from 148,995 ~ 143,900. (W)(T) type Count down 145,995 ~ 144,000.	

Item	Condition	Specification	Remarks
6. Memory write	1) e.g. f = 145,110 MHz. Press the "F" and "MR(M)" keys. Then press channel number key (e.g. "1").	Display 5,110 [1]	The tone does not sound when "F" and "MR(M)" keys are pressed.
	2) Enter memory in all the channels (M1 ~ M0) (same method as 1).	Frequency is stored in each selected channel, when the "F" and "MR" keys, are pressed, all the stored channels can be displayed.	
7. Memory recall	1) Press the "MR" key.	Display all stored channels in 1 ~ 10 order.	
	2) Press the desired channel key (e.g. M1)	Display 5,110 [1]	
8. Memory scan,check	1) Press the "MS" key. SQ VOL: MAX. Not scan if squelch is opened. If stopped on signal, press the "MS" key to resume scan.	Frequencies stored in memory are scanned. The scan speed is about 8 second through 10 channels. (e.g.) 5,110 ► MS [1] ↓ 5,220 ► MS [2] ↓ 5,330 ► MS [3] ↓	
9. Program scan	(Ex.) Scan by 25 kHz steps 144,000 ~ 145,000 MHz. 1) f = 144,000 Press "F" and "▲" keys.	Display 4,000	
	2) f = 144,025 MHz (144,000 kHz + 25 kHz) Press "F" and "▲" keys.	Display 4,025	

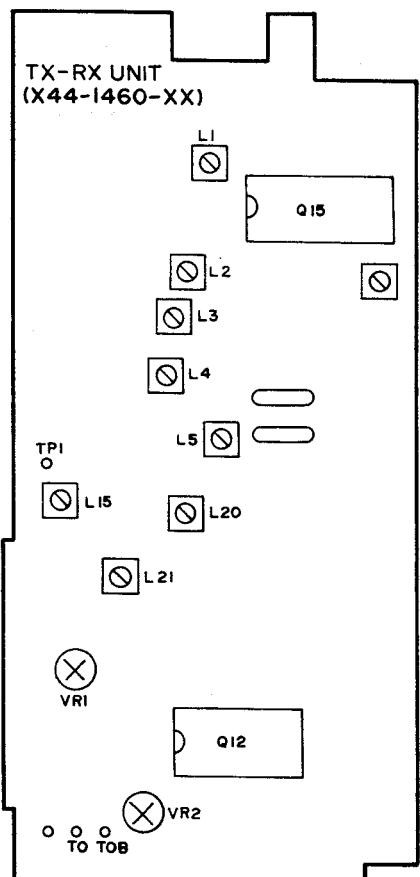
# TR-2500

## ADJUSTMENT

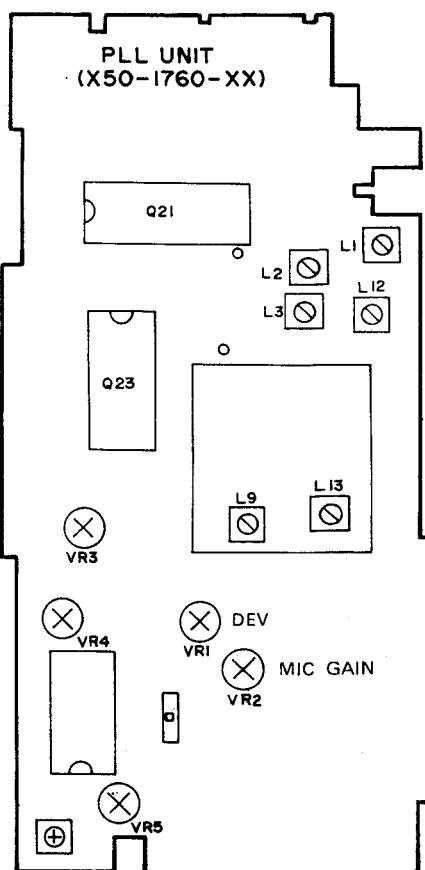
Item	Condition	Specification	Remarks
	3) $f = 145,000$ Press "F" and " $\Delta$ " keys.	Display 5,000 The tone sounds.	In case of if the tone does not sound, program is not entered. Repeat from 1).
	4) Press "F" and " $\nabla$ " keys.	Scan starts from 144,000 MHz ~ 145,000 MHz by 25 kHz step. The scan stops when signal is present. Signal scan starts apploox. 2 seconds after signal drops. Press the $\nabla$ key. To restart when stopped on signal, press the $\nabla$ key (e.g.) 	
	5) Press "C" key.	Scan stops.	

Item	Condition	Specification	Remarks
10. F. Lock	1) F. Lock	Key operation is not possible. F. lock  5, 0 0 0 this indicator lights.	
11. TX PTT/STOP	1) TX PTT/STOP: STOP	Not possible. PTT SW has no effect.	
12. Lamp	1) Lamp: ON	Lamp for LCD lights.	
13. Rev.	1) Rev. SW: ON	Displays "REV $\blacktriangleleft$ " and frequency shows selected offset.	

▼ TOP VIEW



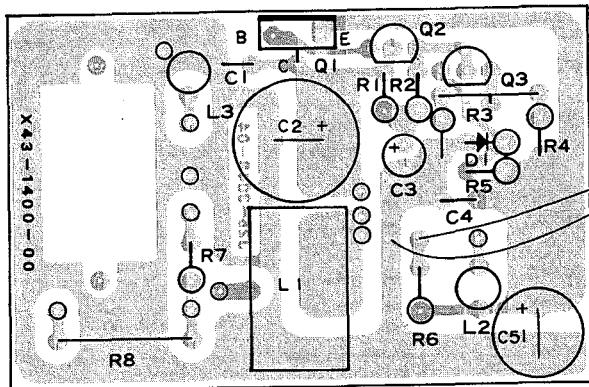
▼ BOTTOM VIEW



# MS-1

## MS-1 MOBILE STAND CHARGER

**PC BOARD**  
Component side view



### MS-1 Specifications

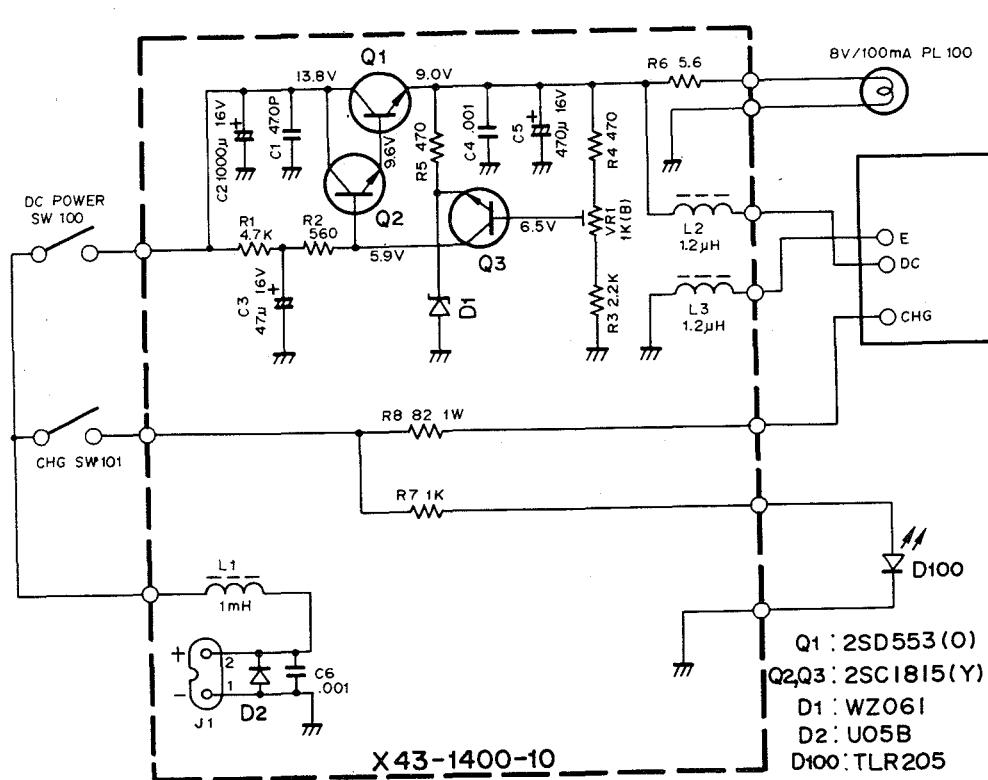
#### General

**Dimensions** 79(W) × 180(H) × 53(D) mm.  
**Weight** ..... 350g

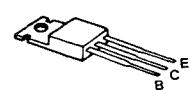
#### Rating

**Input source voltage** ..... DC13.8V±15%  
**Output voltage** ..... DC9.0V  
**Charging current** About 45mA (DC 13.8V)  
**Charging time** ..... About 15 hrs.

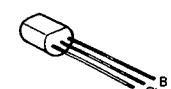
## MS-1 SCHEMATIC DIAGRAM



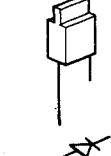
2SD553



2SC1815



TLR205



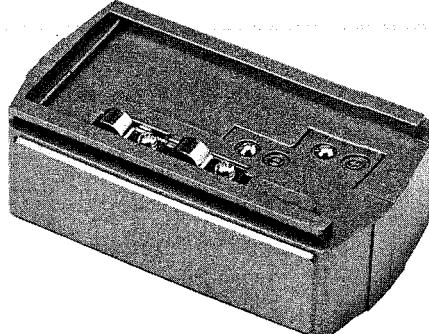
Q1 : 2SD553 (O)  
Q2,Q3 : 2SC1815 (Y)  
D1 : WZ061  
D2 : U05B  
D100 : TLR205

# MS-1, TU-1

Part No.	Re-marks	Description	Q'ty
<b>MS-1, (KMT) GENERAL</b>			
A02-0624-02	N	Mobile case (front)	
A02-0625-02	N	Mobile case (front)	M
A02-0626-02	N	Mobile case (rear)	
A40-0607-04			
B10-0649-04	N	Front glass	
B11-0412-04	* N	Reflector	
B40-2590-04	N	Name plate	
B46-0007-00		Warranty card	
B50-3936-00	N	Operating manual	
E23-0426-05		Earth lug, LED	
E29-0429-04		Pin connector	3
E30-1696-05	N	Cigarette plug with cord	
G01-0815-04	N	Spring, switch	
G01-0816-04	N	Spring, connector	3
G10-0618-04	N	Protective cloth (A)	
G10-0619-14	N	Protective cloth (B)	2
G13-0626-04	*N	Neo sponge	
G13-0659-04	*N	Cushion (A)	
G13-0660-04	*N	Cushion (B)	
H01-2788-03	N	Carton case	
H12-0489-13	N	Packing fixture	M
H25-0029-04		Protective bag (Screw, tape)	
H25-0103-04		Protective bag (MS-1)	
J11-0406-14		Fixed stopper	
J12-0404-04		Pin (switch)	2
J19-1317-04		Diode holder	
J19-1359-04	N	Metal hook	
J61-0401-05		Nylon band	
J69-0304-04	N	Viscous tape	
N24-3015-45		E-ring	4
N30-2010-45		Panhead screw, Case	4
N35-3005-45		Bind screw, Hook metal fitting	4
N87-2005-46		Tap tight screw, Switch, LED	5
N89-3010-41		Tap tight screw, Fixed stopper	2
S36-1405-05		See saw switch, S100, S101	2
V11-3162-96		LED, TLR205, D100	
X43-1400-00		Power unit	

Part No.	Re-marks	Description	Ref. No.	Q'ty
<b>POWER UNIT, X43-1400-00</b>				
B30-0825-05	N	Lamp E, 47μF, 16V	C3	
CE04W1C470M		C, 0.001μF	C4.6	
CK45B1H102K		E470μF, 16V	C5	
C90-0820-05	N	E, 1000μF, 16V	C2	
E08-0203-25		2P connector		
F20-0078-05		Insulating plate		
F29-0014-05		Insulating washer		
L15-0302-05	N	Troidal coil, 1mH	L1	
L34-0438-05		Choke coil, 1.2μH	L2.3	2
N10-2026-46		Hexagon nut		2
N10-2030-46		Hexagon nut		
N30-2604-46		Panhead screw		2
N30-2610-41		Panhead screw		
N30-3008-46		Panhead screw		
R12-1020-05		Trim. Pot, 1kΩ	VR1	
RS14AB3A820J		MF, 82Ω, ±5%, 1W	R8	
V03-1815-06		TR. 2SC1815 (Y)	Q2.3	
V04-0553-16		TR. 2SD553 (O)	Q1	
V11-0243-05		Zener diode, WZ-061	D1	
V11-0270-05		Diode, UO5B	D2	

## TU-1 TONE UNIT (AVAILABLE ONLY FOR USA)



### TU-1 PARTS LIST

Part No.	Re-marks	Description	Q'ty
A02-0622-03	N	Sub-tone case (Upper)	
A02-0623-03	N	Sub-tone case (Lower)	
D32-0404-04	N	Stopper knob	4
E23-0431-04		Spring terminal	6
E23-0432-04		Lug plate	
H01-2794-03	N	Carton case	
H25-0077-03		Protective bag	
J39-0410-14	N	Spacer, Terminal	4
N09-0638-05		Round screw	2
N30-2004-41		Panhead screw, Spring terminal	4
N30-2020-45		Panhead screw, Case	2
N87-2006-46		Tap tight screw, PC board	2

## ST-2

### ST-2 BASE STAND CHARGER



### ST-2 SPECIFICATIONS

#### Power Source Voltage

<b>K TYPE</b>	120V	60Hz
<b>W TYPE</b>	220V	50/60Hz
<b>T TYPE</b>	240V	50/60Hz
<b>X TYPE</b>	240V	50/60Hz
<b>M TYPE</b>	120/220V	50/60Hz

**Dimensions** ..... 185 (W) x 72 (H) x 115 (D) mm

**Weight** ..... 1.5 kg

#### DC Power Source Unit

**Output Voltage** ..... 9.0V

**Output current** ..... 0.8A

#### Charging Power Source Unit

**Type** ..... Boosting charge type

**Charging current** ..... Boosting charge about 600mA

Trickle charge about 20mA

**Charging time** ..... Boosting charge about 1 hr.

Trickle charge about 20 hrs.

### ST-2 PARTS LIST

Part No.	Re-marks	Description	Q'Ty
A02-0628-11	N	Case	K,M,W,X
A02-0629-11	N	Case	T
B40-2592-04	N	Name plate	K
B40-2593-04	N	Name plate	W
B40-2594-04	N	Name plate	T,X
B40-2596-04	N	Name plate	M
B42-1697-04		Voltage selector	M
B46-0404-00		Warranty card	K
B50-3938-00	N	Operating manual	K,T,W,X
B50-3947-00	N	Operating manual	M
D32-0075-04		Switch stopper, Slide switch	M
E29-0429-04	N	Pin, connector	K,M
E30-0181-05		AC cord with plug	
E30-0185-05		AC cord	X
E30-0585-05		AC cord with plug	W
E30-0602-05		AC cord with plug	T
F06-1022-05		Fuse 1A	
G01-0815-04	N	Switch spring	
G01-0816-04	N	Spring connector terminal	4
G02-0533-04		Spring plate	2
G10-0620-14	N	Cushion cloth (A), Case	2
H01-2791-04	N	Carton case	K,M,W,X
H01-2792-04	N	Carton case	T
H12-0489-03	N	Packing fixture	
H25-0029-04		Protective bag, Fuse	
H25-0106-04		Protective bag	
J02-0070-05	N	Foot	4
J11-0406-14	N	Fixed stopper	2
J12-0404-04	N	Pin, switch	2
J19-1317-04		Diode holder	
J41-0024-15		Cord bushing	
J42-0430-05	N	Cord bushing	T,W,X
J61-0401-05	N	Nylon belt	K,M
			3

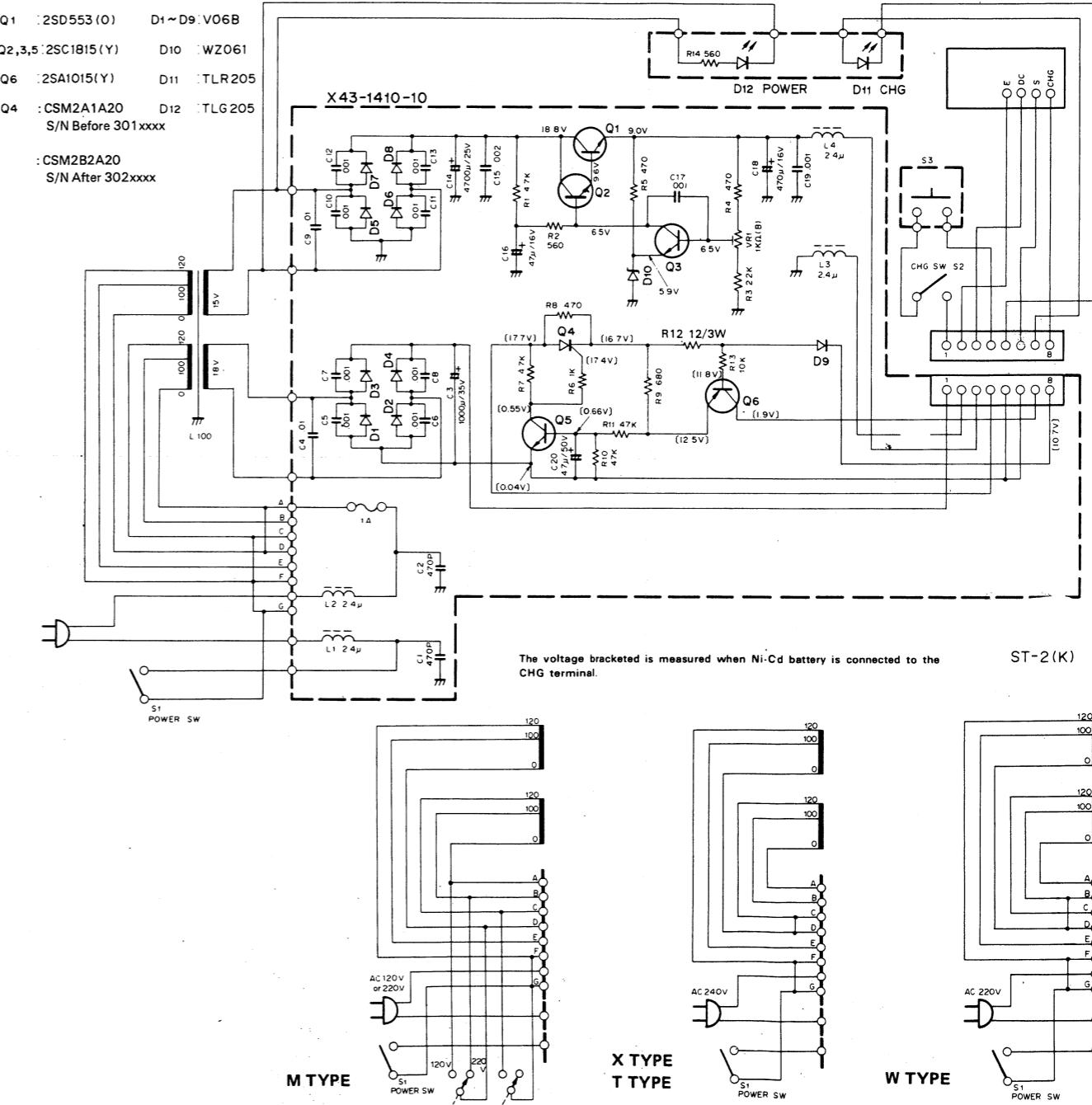
Part No.	Re-marks	Description	Ref. No.	Q'ty
<b>Power Unit (X43-1410-10)</b>				
CE04W1C470M		E. 4.7μF, 16V	C16	
CE04W1H4R7M		E. 4.7μF, 50V	C20	
CK45B1H102K		C. 0.001μF	C5,6,7,8,10,11,12,13,17,19	10
CK45B2H471K		C. 470pF	C1.2	2
CK45F1H103Z		C. 0.01μF	C4.9	2
CK45F1H223Z		C. 0.022μF	C15	
C90-0814-05		E. 4700μF, 25V	C14	
C90-0820-05		E. 470μF, 16V	C18	
C90-0851-05		E. 1000μF, 35V	C3	
E23-0047-04		Square termina		14
F06-1022-05		Fuse, 1A		
F20-0078-05		Insulating plate		2
F29-0014-05		Insulating washer		2

## ST-2

Part No.	Re-marks	Description	Ref. No.	Q'ty
J13-0039-05		Fuse holder	L1,2,3,4	2
L33-0624-05		Choke coil, 2.4μH		4
N09-0641-05		Screw		2
N10-2030-46		Hexagon Nut		2
N30-3008-46		Panhead screw		2
R12-1414-05	N	Trim. pot., 1kΩ	VR1	
R92-0661-05		Cement resistor, 12Ω, 5W	R12	
R92-0150-05		Jumper resistor		

Part No.	Re-marks	Description	Ref. No.	Q'ty
S50-1410-05	N	Micro switch	S3	
V01-1015-06	N	TR. 2SA1015 (Y)	Q6	
V03-1815-06	N	TR. 2SC1815 (Y)	Q2,3,5	3
V04-0553-16	N	TR. 2SD553 (O)	Q1	
V11-0219-05		Diode, V06B	D1~9	
V11-0243-05		Zener diode, WZ-061	D10	
V11-2161-16		Thryistor, CSM2A1A20	Q4	
V11-3162-86		LED, TLG205	D12	
V11-3162-96		LED, TLR205	D11	

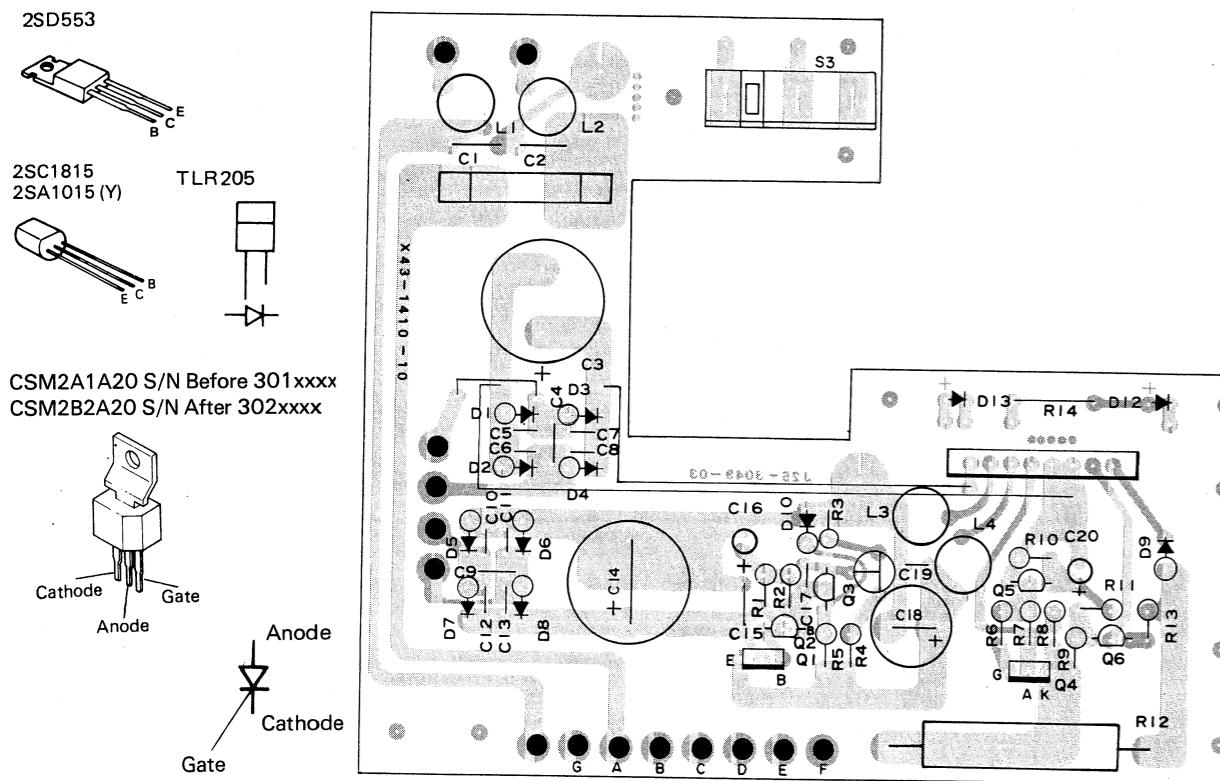
### ST-2 SCHEMATIC DIAGRAM



## ST-2, SMC-25

### ST-2 PC BOARD (X43-1410-10)

Component Side View



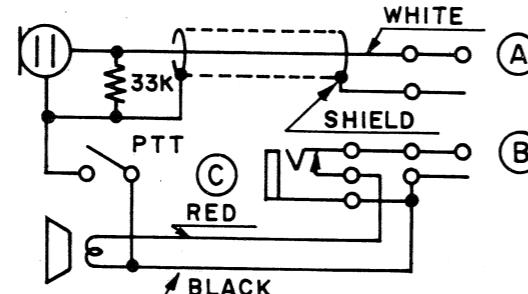
### SMC-25 SPEAKER MICROPHONE



### SMC-25 PARTS LIST

Part No.	Re-marks	Description
E30-1695-08	N	Curved cord ass'y (with plug)
J19-1360-08	N	Clip metal fitting
K29-0748-08		PTT knob
S50-1408-08	'N	Micro switch
T07-0219-08		Speaker
T97-1024-08		Electret MIC

### SMC-25 SCHEMATIC DIAGRAM



### SMC-25 SPECIFICATIONS

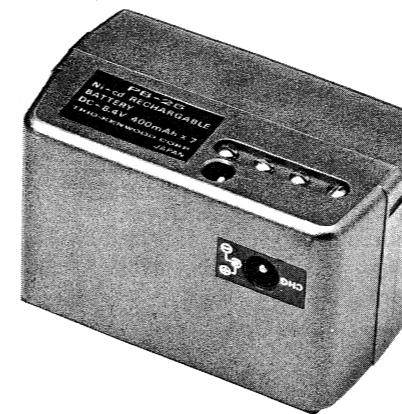
**General**  
**Cord length** ..... About 30 cm (curl type)  
**Dimensions** ..... 50 (W) x 73(H) x 35(D)mm  
   (Projections excluded)  
**Weight** ..... About 130 g (Cord included)

**Microphone Unit**  
**Type** ..... Electret type  
**Sensitivity** ..... -67 dB  
**Impedance** ..... 2.2kΩ  
**Frequency characteristic** ..... 200Hz ~ 5kHz

**Speaker Section**  
**Normal max. input** ..... 0.5W  
**Impedance** ..... 8 Ω  
**Frequency range** ..... 400 Hz ~ 4kHz

## BT-1, PB-25, SC-4

### PB-25 NI-CD BATTERY PACK



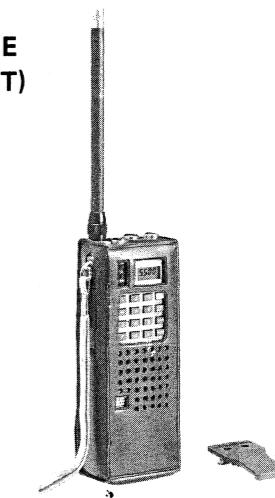
### PB-25 SPECIFICATIONS

**General**  
**Dimensions** ..... 65 (W) x 41(H) x 39(D) mm.  
**Weight** ..... 180g  
**Rating**  
**Output voltage** ..... 8.4V (N-425 x 7pcs.)  
**Charging current** ..... 42.5mA (Ordinary charging for 15 hrs.)  
   650mA (Boosting charging for 1 hr)  
**Capacity** ..... 400mA  
**Thermostat operating temperature** ..... 45°C ± 5°C

### PB-25 PARTS LIST

Part No.	Re-marks	Description	Q'ty
A02-0618-03		Case (upper)	
A02-0619-03		Case (lower)	
B42-1715-04		Name plate (A)	
B42-1716-04		Name plate (B)	
B50-3929-08	N	Operating manual	
E08-0271-05		Power connector	
E23-0432-04		Lug plate	
E29-0428-04		Terminal	
F07-0837-04		Terminal cover (A)	
H01-2793-08	* N	Carton case	
N09-0637-08		Round flat screw, M2 x 4	4
N09-0638-05		Round screw, M2 x 4	
N87-2006-46		Panhead screw M2 x 6	2
S50-1405-05		Micro switch	
W09-0320-05		Ni-cd battery ass'y	

### SC-4 CARRYING CASE (EXCEPT USA MARKET)



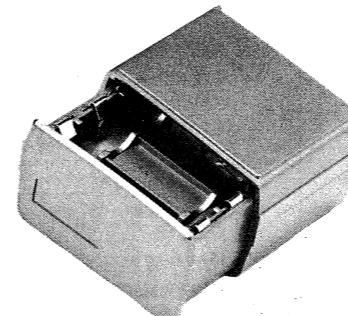
### SC-4 PARTS LIST

Part No.	Re-marks	Description
J31-0521-04	N	Collar (A) right
J31-0522-04	N	Collar (B) left
J61-0405-13	N	Belt hook ass'y
N08-0507-04	N	Ornamental screw (A) right
N08-0508-04	N	Ornamental screw (B) left
N30-3005-41		Ornamental screw x 2 Belt hook

### BT-1

**Dimensions**  
   39.5 mm wide  
   52.0 mm high  
   66.0 mm deep

**Weight**  
   60g

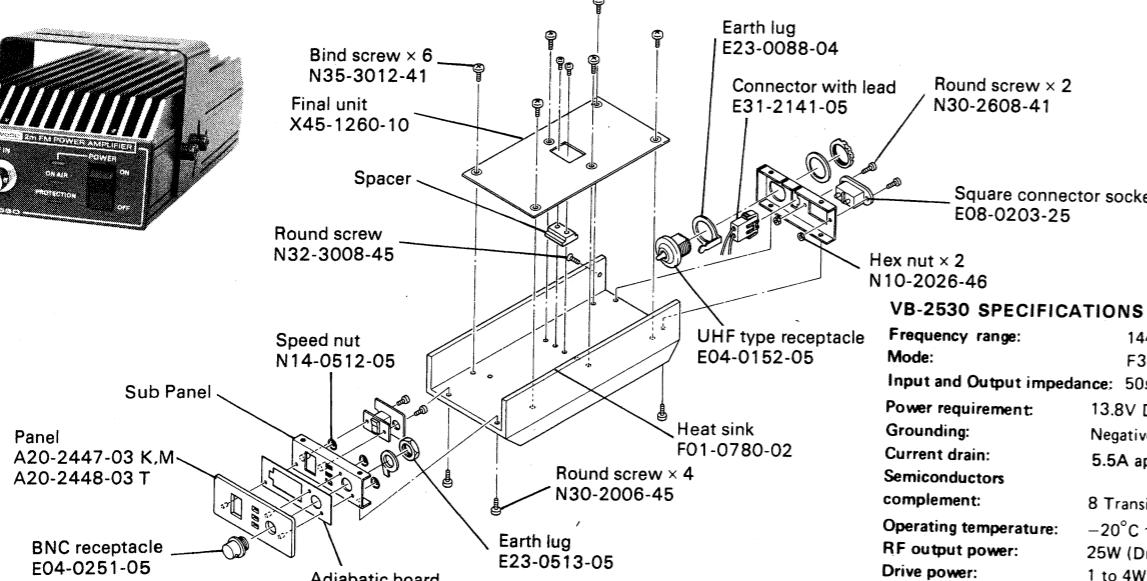
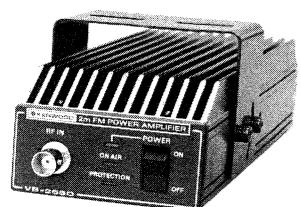


### BT-1 PARTS LIST

Part No.	Re-marks	Description
A02-0620-03		Manganese case (inner)
A02-0621-03		Case (B) Lower
E23-0432-04		Ellipse lug
E29-0427-04		Battery connector
F07-0838-04		Terminal cover (B)
N09-0638-05		Small round head screw
H01-4417-03		Packing case (unit packing)
H25-0077-03		Protection bag

# VB-2530

## VB-2530 2m FM POWER AMPLIFIER



### VB-2530 SPECIFICATIONS

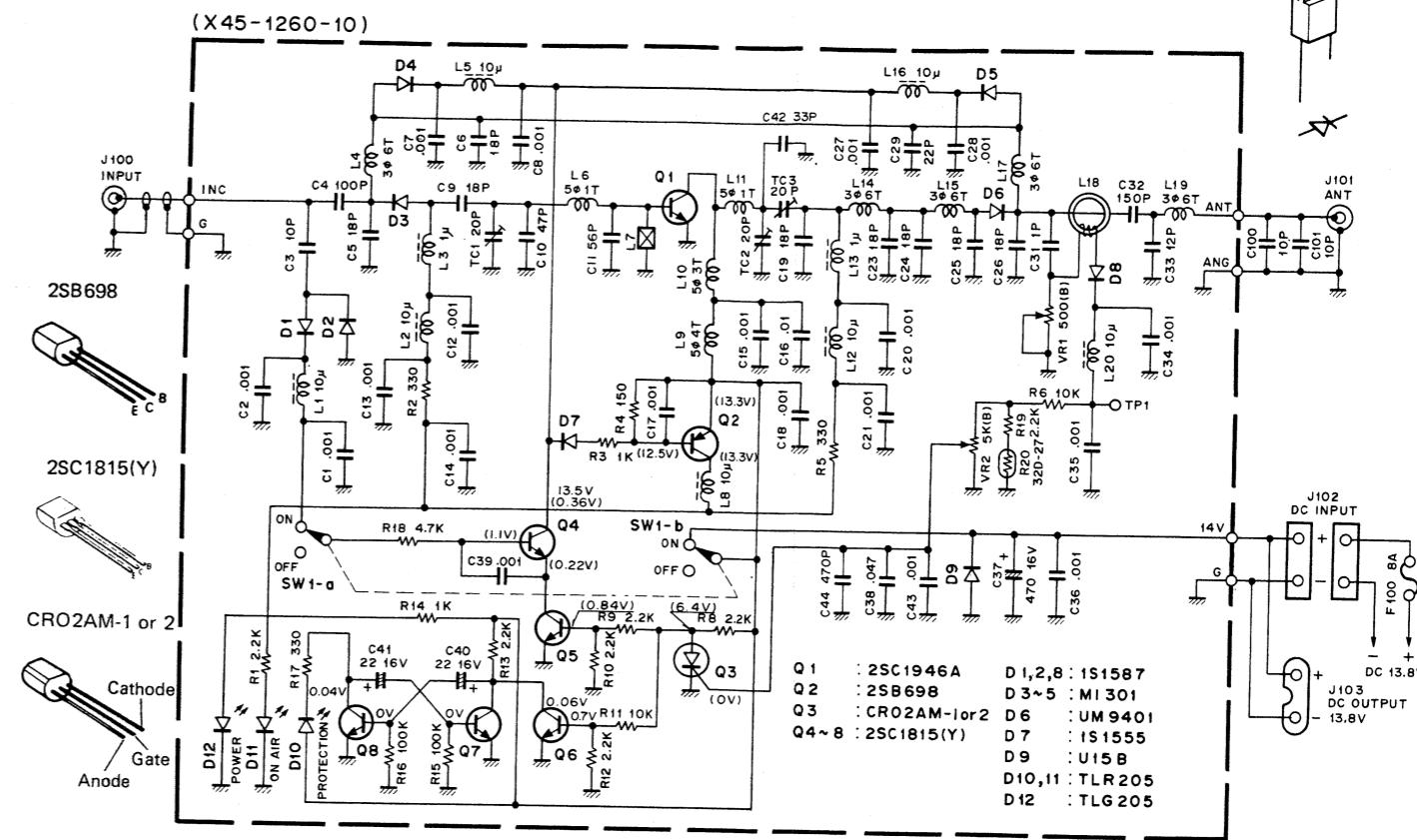
**Frequency range:** 144 to 148 MHz  
**Mode:** F3 (FM)  
**Input and Output impedance:** 50Ω (unbalanced)  
**Power requirement:** 13.8V DC ± 15%  
**Grounding:** Negative ground  
**Current drain:** 5.5A approx.  
**Semiconductors complement:** 8 Transistors 12 Diodes  
**Operating temperature:** -20°C ~ +50°C  
**RF output power:** 25W (Drive power 2.5W)  
**Drive power:** 1 to 4W  
**Spurious radiation:** Less than -60dB  
**Dimensions:** 75 (2-15/16)W x 48 (1-7/8)H  
 170 (6-11/16)D mm (inch)  
**Weight:** 620g approx. (1.37 lbs.)

### ADJUSTMENT

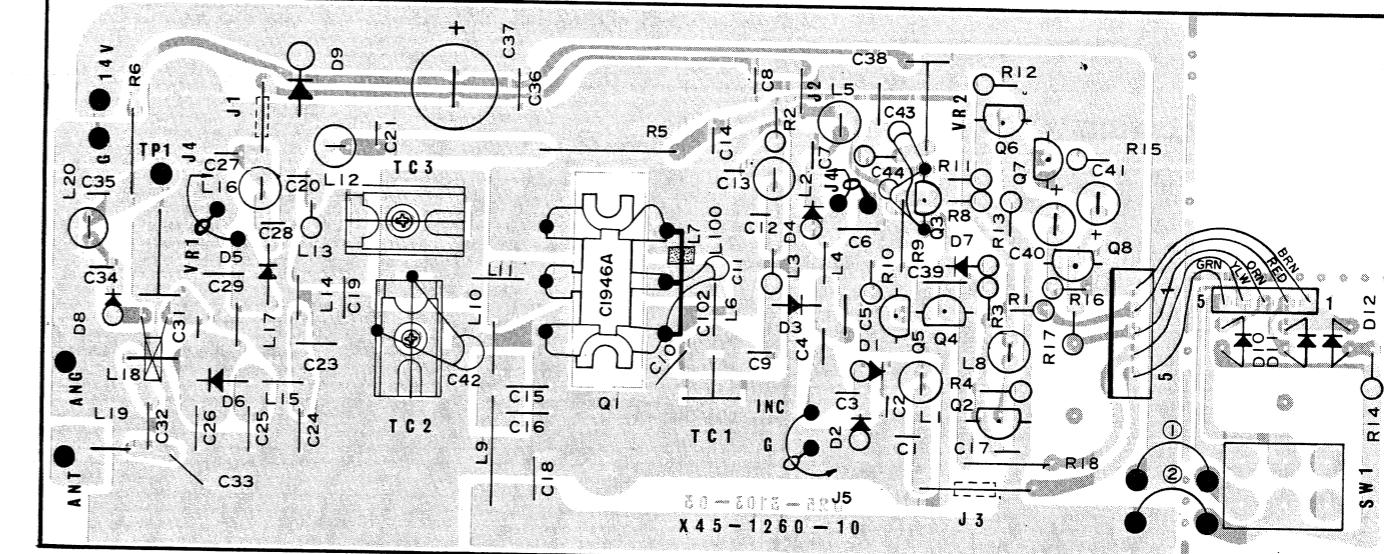
Item	Condition	Measurement			Adjustment		Specifications
		Test equipment	Unit	Terminal	Unit	Part	
1. Setting	1) Connect as shown in the figure below.  2) TR-2500 indication: 5.990 3) Set TR-2500 to the transmission mode and adjust PS1 output voltage so that PM1 reading is 2.5W. 4) TR-2500: Reception 5) Protection reset						
2. Power	1) TR-2500: Transmission 2) VB-2530 Power: ON	AM1			Final	VR2	Turn fully counterclockwise.
		PM2				TC1	AM1 indication: Maximum
		PM2				TC1 TC2 TC3	PM2 indication: Maximum Repeat
		AM1				TC1	Turn TC1 so that the capacity increases to decrease the maximum power shown above by 2W. 25W or more
							5.5A or less
3. Protection	1) Continuous from previous item 2) Set TR-2500 to the reception mode and 148.000 is obtained, then transmit. 3) Adjust the output voltage at PS2 so that the PM2 indication is 20W. 4) Remove PM2 and open the output terminal. 5) Return the PS2 output voltage to 13.8V.	Analogue type DCV.M	Final	TP1	Final	VR1	DCVM reading: Minimum
						VR2	Turn VR2 clockwise by 30° from the point at which the AM1 decreases rapidly.
4. Through	1) VB-2530 Power: OFF VB-2530 output terminal: Connect PM2	PM2					100 mA or less
							There should be a output

# VB-2530

## VB-2530 SCHEMATIC DIAGRAM

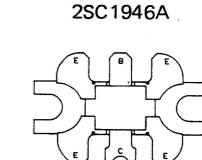


## VB-2530 PC BOARD (X45-1260-10) Component side view



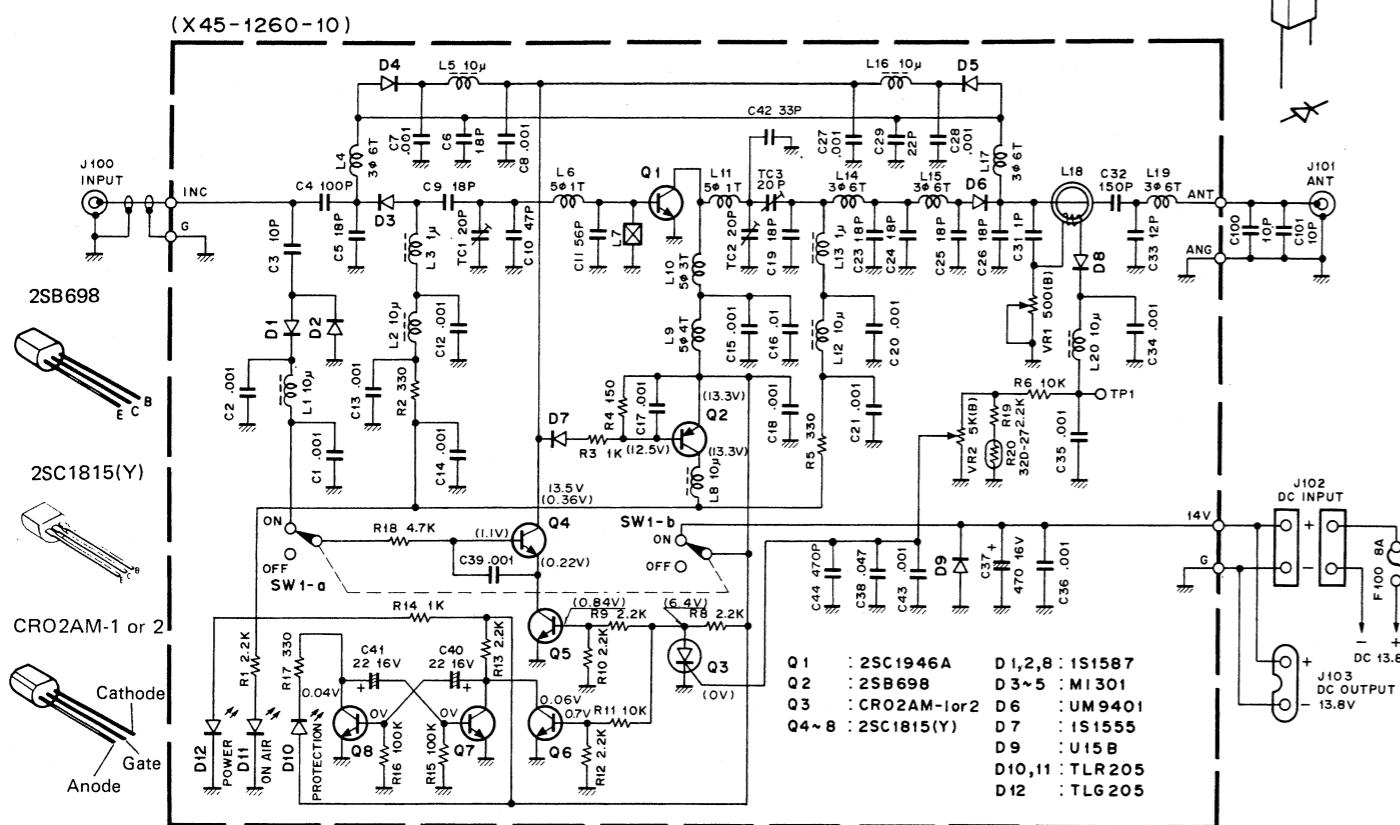
## 2SC1946A MAX RATING

	VCBO	VEBO	VCEO	IC	PC	Tstg	Tj	Ta
Test Conditions			RBE = $\infty$		Tc = 25°C			25 ± 3°C
Maximum Rating	35V	4V	17V	7A	50W	-55~ +175°C	+ 175°C	

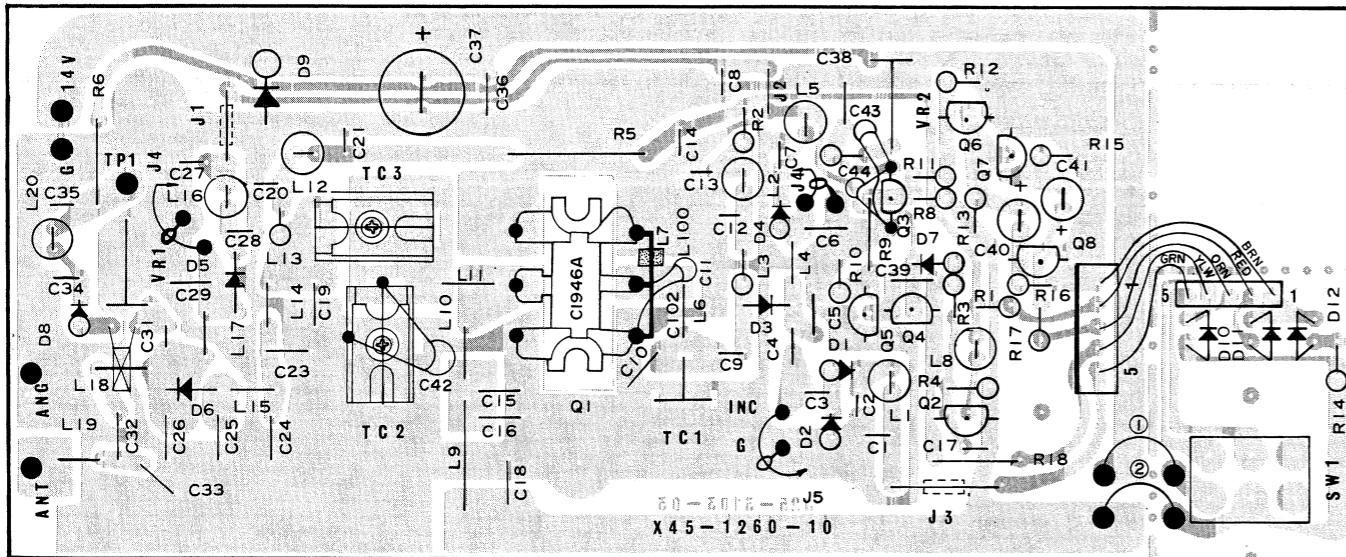


# VB-2530

## VB-2530 SCHEMATIC DIAGRAM

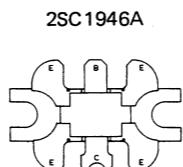


## VB-2530 PC BOARD (X45-1260-10) Component side view



## 2SC1946A MAX RATING

	VCBO	VEBO	VCEO	IC	PC	Tstg	Tj	Ta
Test Conditions			RBE = $\infty$		Tc = 25°C			25 ± 3°C
Maximum Rating	35V	4V	17V	7A	50W	-55~ +175°C	+175°C	



## VB-2530 PARTS LIST

Part No.	Re-marks	Description	Q'ty	Part No.	Re-marks	Description	Ref. No.	Q'ty
<b>GENERAL</b>								
A13-0633-04	N	Angle (accessory)	1	C05-0317-15		Ceramic trimmer, 20P	TC1	1
A20-2447-03	N	Panel	1	C05-0317-05		Ceramic trimmer, 20P	TC2,3	2
A20-2448-03	N	Panel	1	CE04W1C220M		E, 22, 16V	C40,41	2
A40-0611-04	N	Bottom case	1	CK45B1H102K		C, 0.001	C1,2,7,8,12~14	16
B40-2614-04	N	Name plate	1	CK45B1H471K			17,20,21,27,28	
B46-0404-00		Warranty card	1	CK45B2H102K			34,35,39	
B50-3977-00	N	Instruction manual	1	CK45F1H103Z			C44	1
E04-0152-05		UHF type receptacle	1	CC45CH1H010C			C15,18,36	3
E04-0251-05		BNC receptacle	1	CC45CH1H180J			C16	1
E08-0203-25		Square connector socket (2P)	1	CC45CH1H470J			C1	1
E23-0088-04		Earth lug	1	CC45SL1H100D			C9	1
E23-0513-05		Earth lug	1	CC45SL1H101J			C10	1
E30-1705-05	N	BNC cable (accessory)	1	CC45SL1H560J			C3	1
E30-1706-05	N	Remote cable (accessory)	1	CC45SL2H120J			C4	1
E30-1710-05	N	DC cable (accessory)	1	CC45SL2H151J			C11	1
E31-2141-05	N	Connector with lead	1	CC45SL2H180J			C33	1
F01-0780-02	N	Heat sink	1	C5,6,19,23,24~			C32	1
F05-8021-05	N	Fuse 8A	1	26			C38	7
F19-0619-04	N	Adiabatic board	1	CC45SL2H220J			C29	1
H01-4422-03	N	Packing carton (inside)	1	CC45SL2H330J			C42	1
H01-4423-03	N	Packing carton (inside)	1	C90-0820-05			C37	1
H12-0493-04	N	Packing fixture (A)	1	C91-0456-05			C38	1
H12-0495-04	N	Packing fixture (B)	1	E23-0047-04		Square terminal		5
H12-0496-04	N	Packing fixture (C)	1	J31-0502-04		PC board collar		6
H25-0029-04		Protective bag (screws, fuse)	2	J42-0428-05		PC Board bushing		6
H25-0103-04		Protective bag (VB-2530, cable)	2	L33-0661-05			L3,13	2
J61-0401-05		Nylon band	2	L34-1056-05			L4,14,15,17,19	5
N09-0008-04		Ornamental screw (accessory)	2	L34-0823-05			L10	1
N10-2026-46		Hex. nut	2	L34-1048-05			L9	1
N14-0510-04		Flange nut (accessory)	2	L34-1049-05			L6,11	2
N14-0512-05		Speed nut	3	L40-1001-03			L18	1
N15-1040-46		Washer (accessory)	2	L92-0110-05			L1,2,5,8,12,16,20	7
N15-1060-46		Washer (accessory)	2	R12-0429-05			L7	1
N16-0060-46		Spring washer (accessory)	2	R12-2411-05			Trim pot, 500Ω (B)	1
N30-2006-45		Round screw, Rear panel	4	R92-0150-05			VR1	1
N30-2604-46		Round screw, SW	2	S36-2402-05			VR2	1
N30-2608-41		Round screw, 2P connector	2	See saw switch			Short jumper	4
N30-3012-41		Round screw, Transistor	1	SW1				1
N32-3008-45		Round screw, Rear panel	1	VO2-0698-06				
N35-3004-45		Round screw, Bottom case	4	VO3-1815-06				
N35-3012-41		Round screw, PC board	6	VO3-1946-06				
N99-0304-04		Hex. head screw (accessory)	4	V11-0076-05				
W01-0401-04		Hex. wrench (accessory)	1	V11-0255-05				
X45-1260-10	N	FINAL UNIT	1	V11-0370-05				
				V11-3162-86				
				V11-3162-96				
				V11-5261-06				
				V11-6460-26				
				V11-7762-26				
				V11-7778-16				

**DC-25**

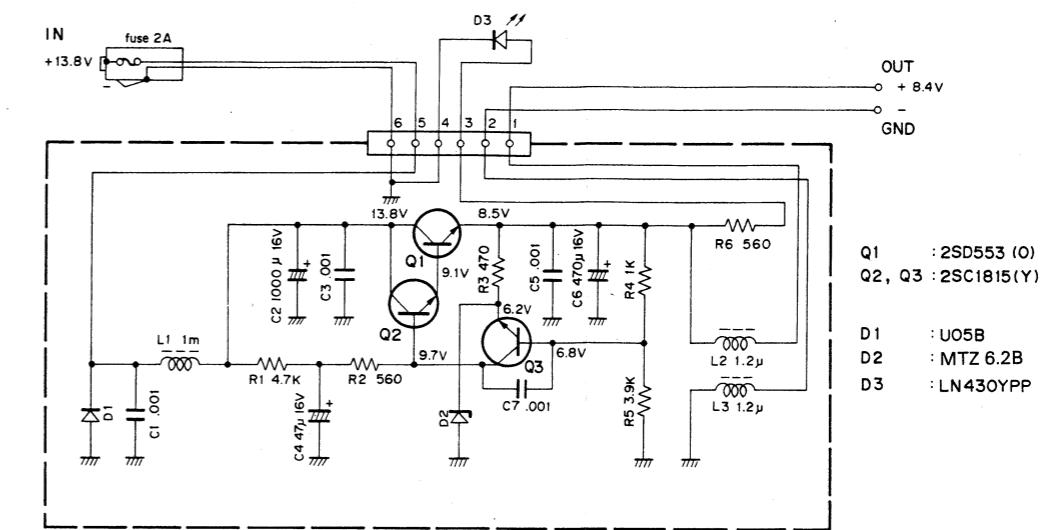
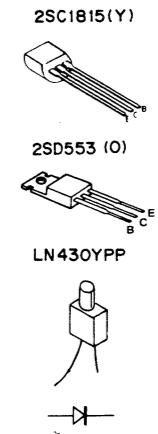
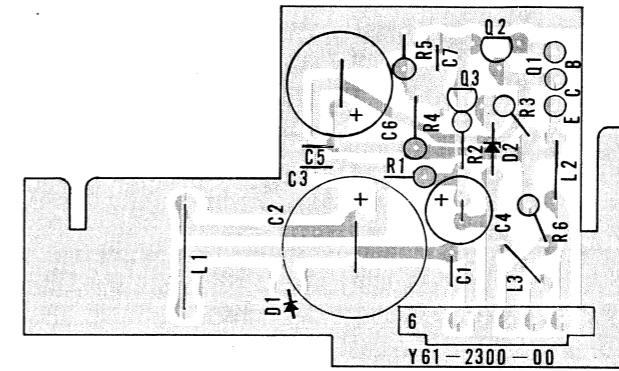
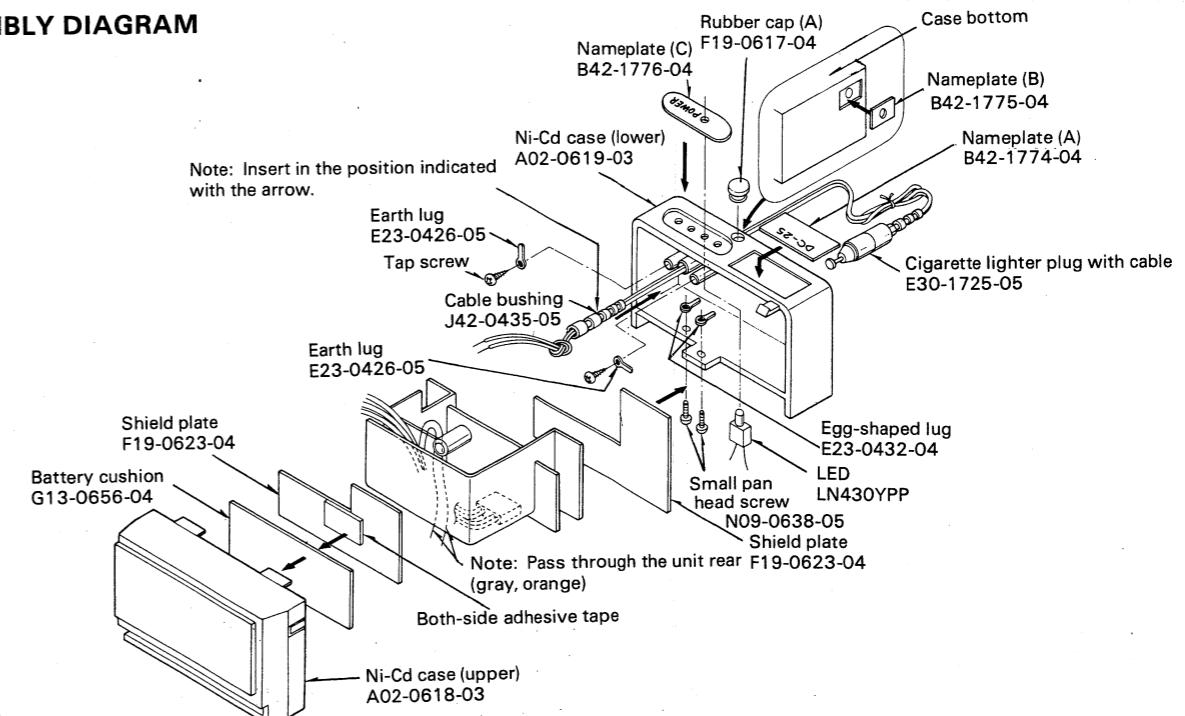
**DC-25**  
MOBILE DC POWER SUPPLY.

**PARTS LIST****Note:**

N: New parts

\*: Please note that these parts are sometimes not in stock and it takes much time to deliver.

Part No.	Remarks	Description	Ref. No.
<b>General</b>			
A02-0618-03		Ni-Cd case (upper)	
A02-0619-03		Ni-Cd case (lower)	
B42-1774-04	N*	Namplate (A), bottom	
B42-1775-04	N*	Nameplate (B), Rear	
B42-1776-04	N*	Nameplate (C), bottom shield plate	
B50-4031-00	N	Instruction manual	
CE04W1C470M		E, 47 $\mu$ F 16V	C4
CK45B1H102K		C, 0.001 $\mu$ F x 4	C1,3,5,7
C90-0820-05		E, 470 $\mu$ F 16V	C6
C90-0850-05		E, 1000 $\mu$ F 16V	C2
E23-0426-05		Earth lug x 2	
E23-0432-04		Egg-shaped lug x 2	
E30-1725-05	N	Cigarette lighter plug with cable	
F06-2027-05		Fuse (spare)	
F19-0617-04		Rubber cap	
F19-0623-04	N*	Shield plate x 2	
F20-0516-05		Insulation plate	
F29-0014-05		Insulation washer	
G13-0656-04	*	Battery cushion	
J42-0435-05	N*	Cable bushing	
J61-0019-05		Vynil tight	
L15-0302-05		Troidal coil 1 mH	L2,3
L34-0438-05		Choke coil 1.2 $\mu$ H	
N09-0638-05		Small pan head screw	
N10-2030-41		Hex. nut (for fixing transistor)	
N30-3008-41		Pan head screw (for fixing transistor)	
N87-2005-41		Blazer tap tight screw (for fixing input lug) x 2	
<b>Semiconductors</b>			
Diode		U05B	D1
Zener diode		MTZ6.2B	D2
LED	N	LN430YPP	D3
TR		2SC1815 (Y) 2SD553 (O)	Q2, 3 Q1

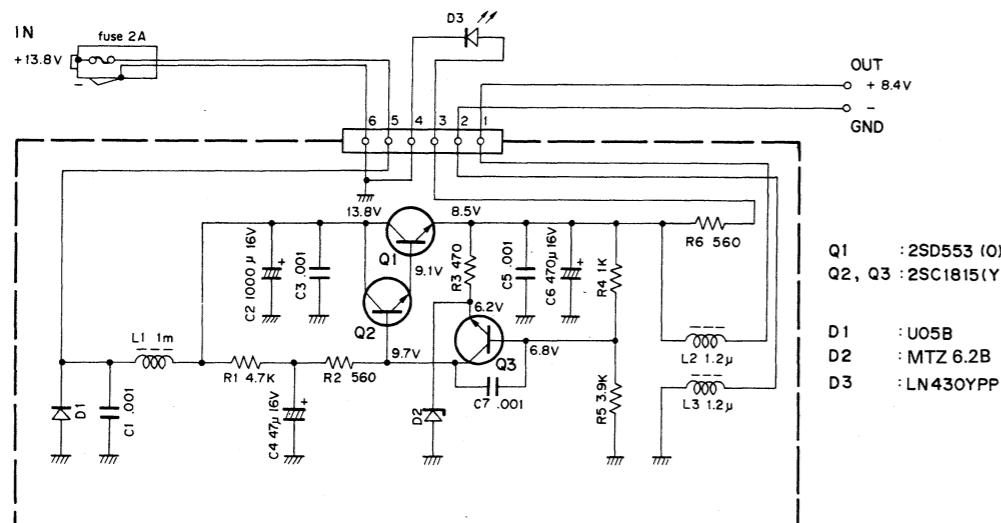
**DC-25****SCHEMATIC DIAGRAM****PC BOARD VIEW Component Side View****DISASSEMBLY DIAGRAM**

SIG VS  
1  
DE  
FREQ. DEVIATION IN K kHz  
AI  
C

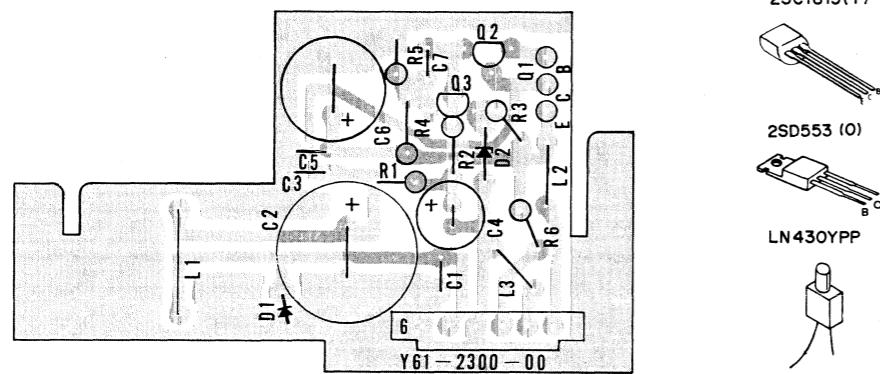
# TR-2500

## DC-25

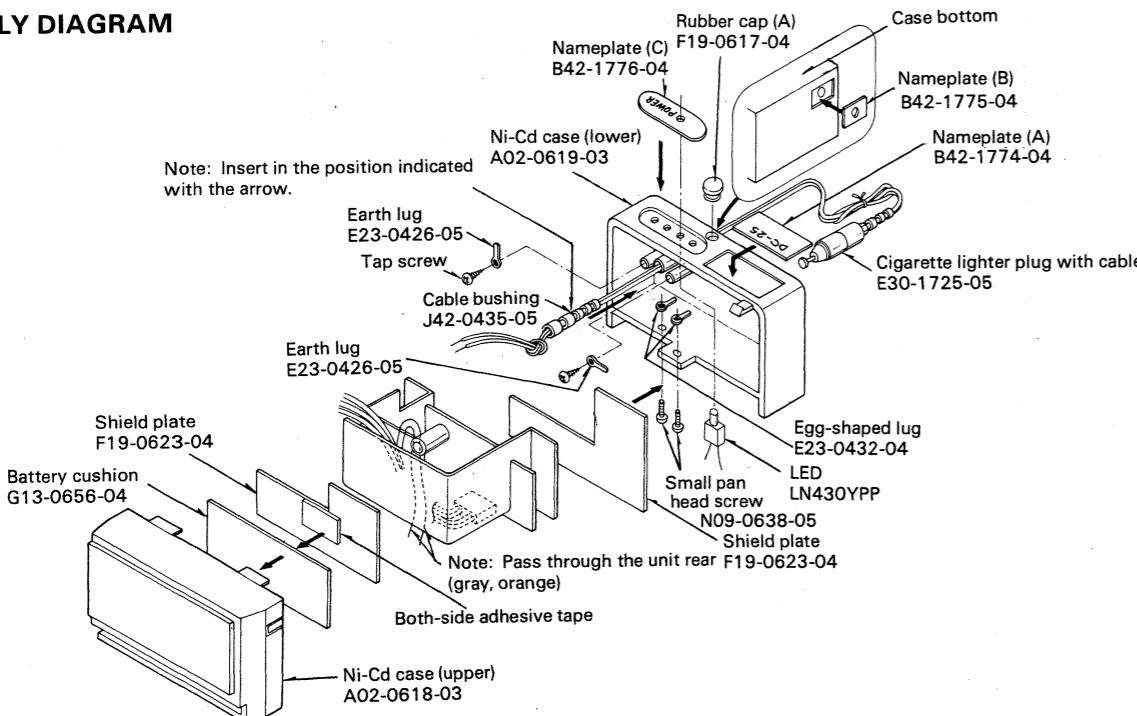
### SCHEMATIC DIAGRAM



### PC BOARD VIEW Component Side View

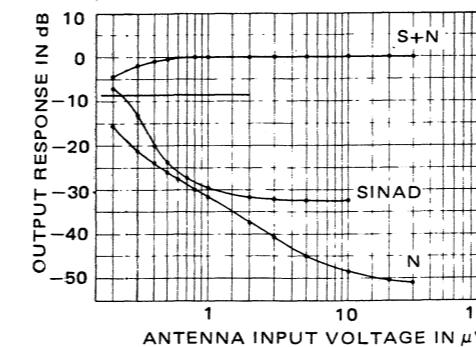


### DISASSEMBLY DIAGRAM

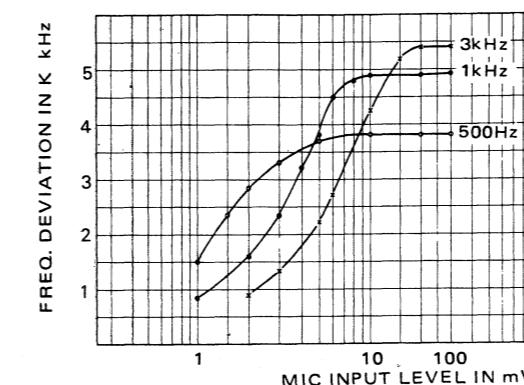


## REFERENCE DATA

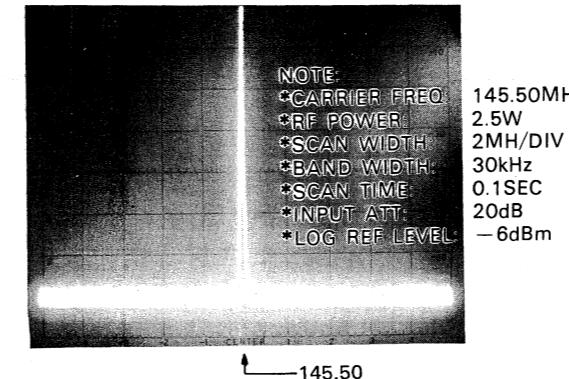
### SIGNAL TO NOISE RATIO, OUTPUT LEVEL VS ANTENNA INPUT VOLTAGE



### DEVIATION

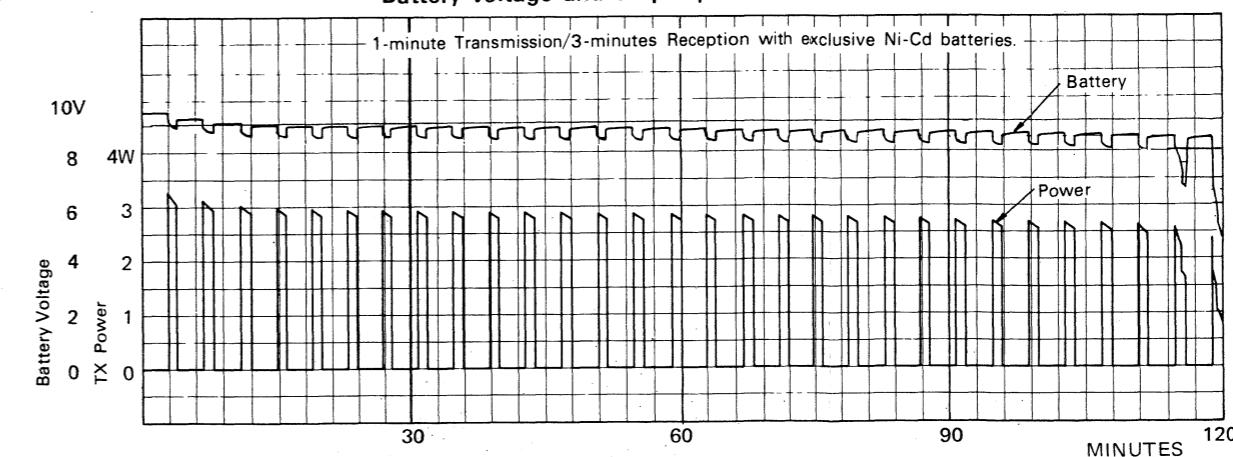


### AN EXAMPLE OF ADJACENT SPURIOUS

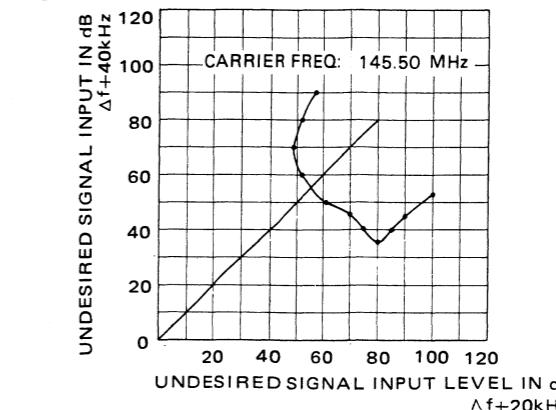


### CONTINUOUS OPERATION

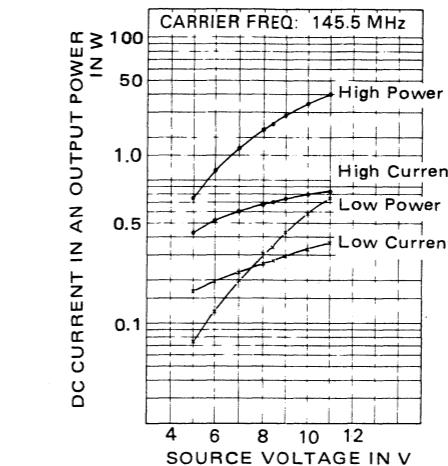
### Battery voltage and output power characteristics.



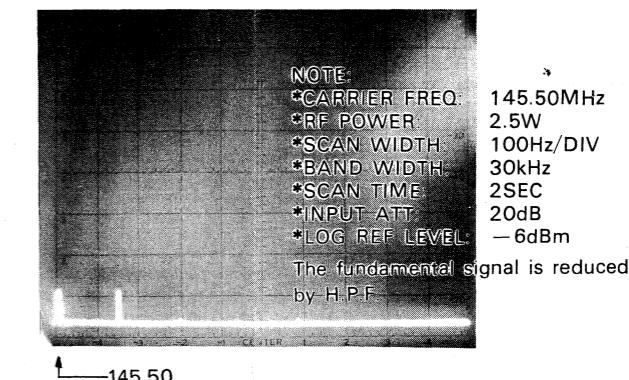
### INTER MODULATION



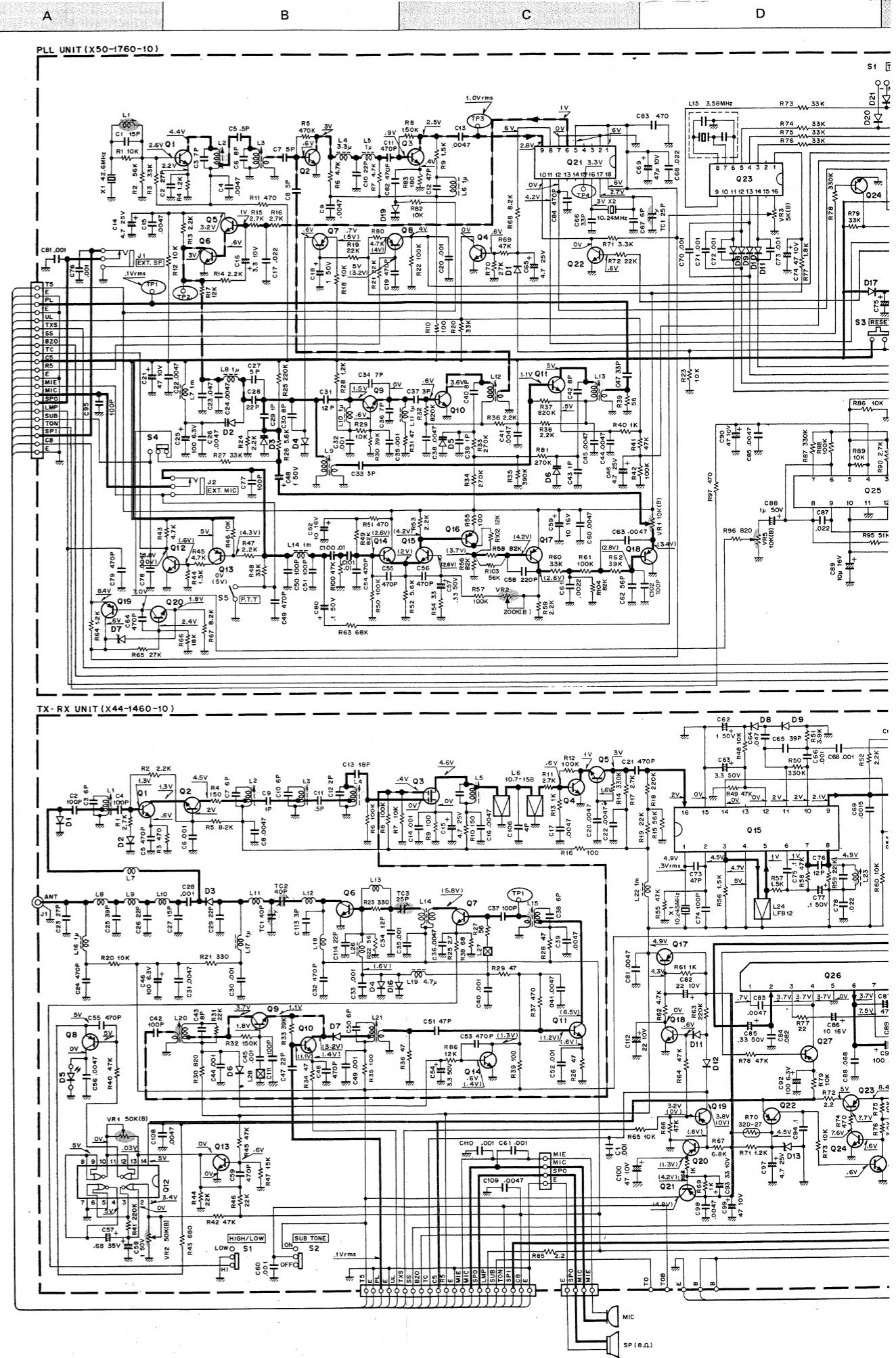
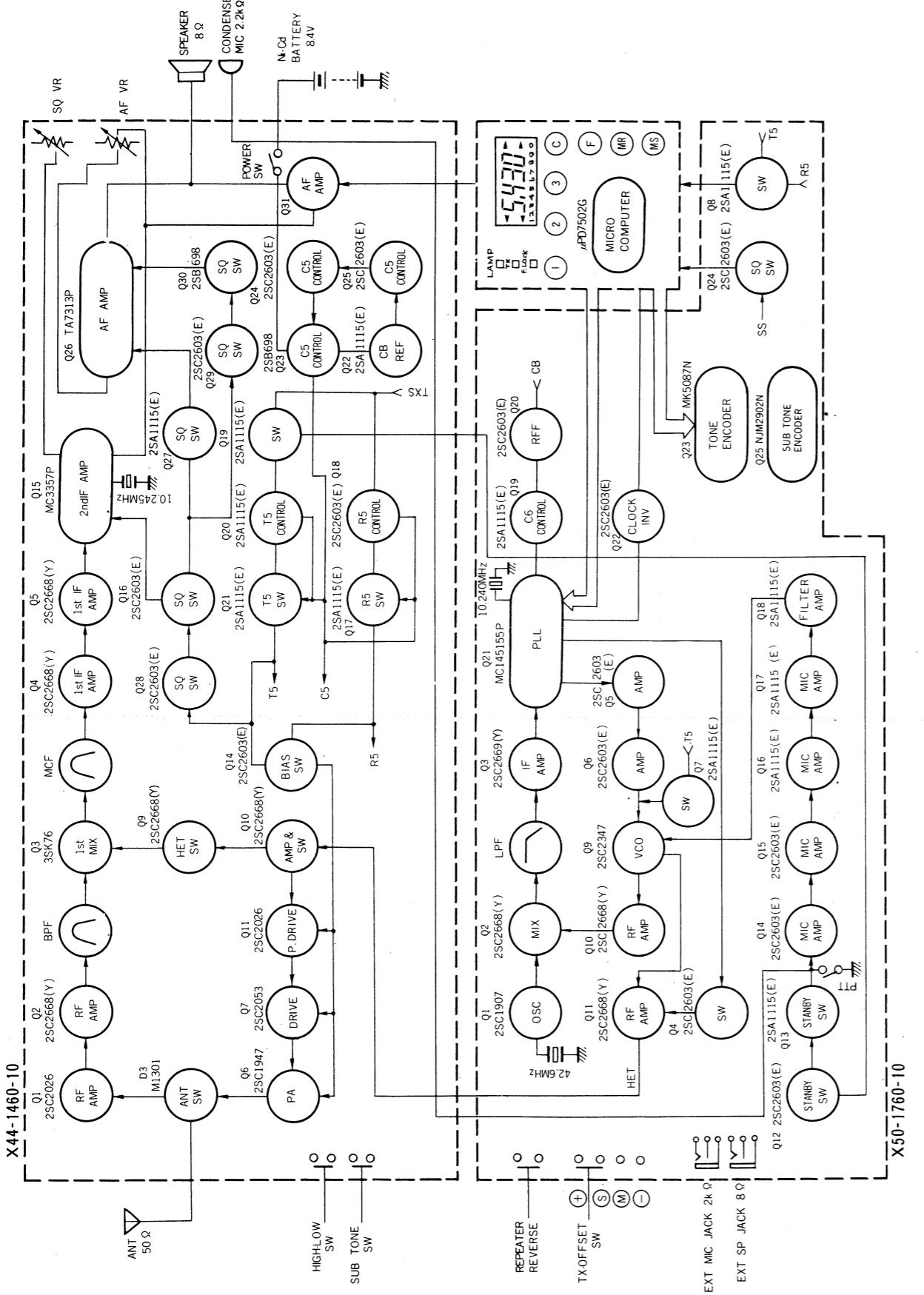
### OUTPUT POWER



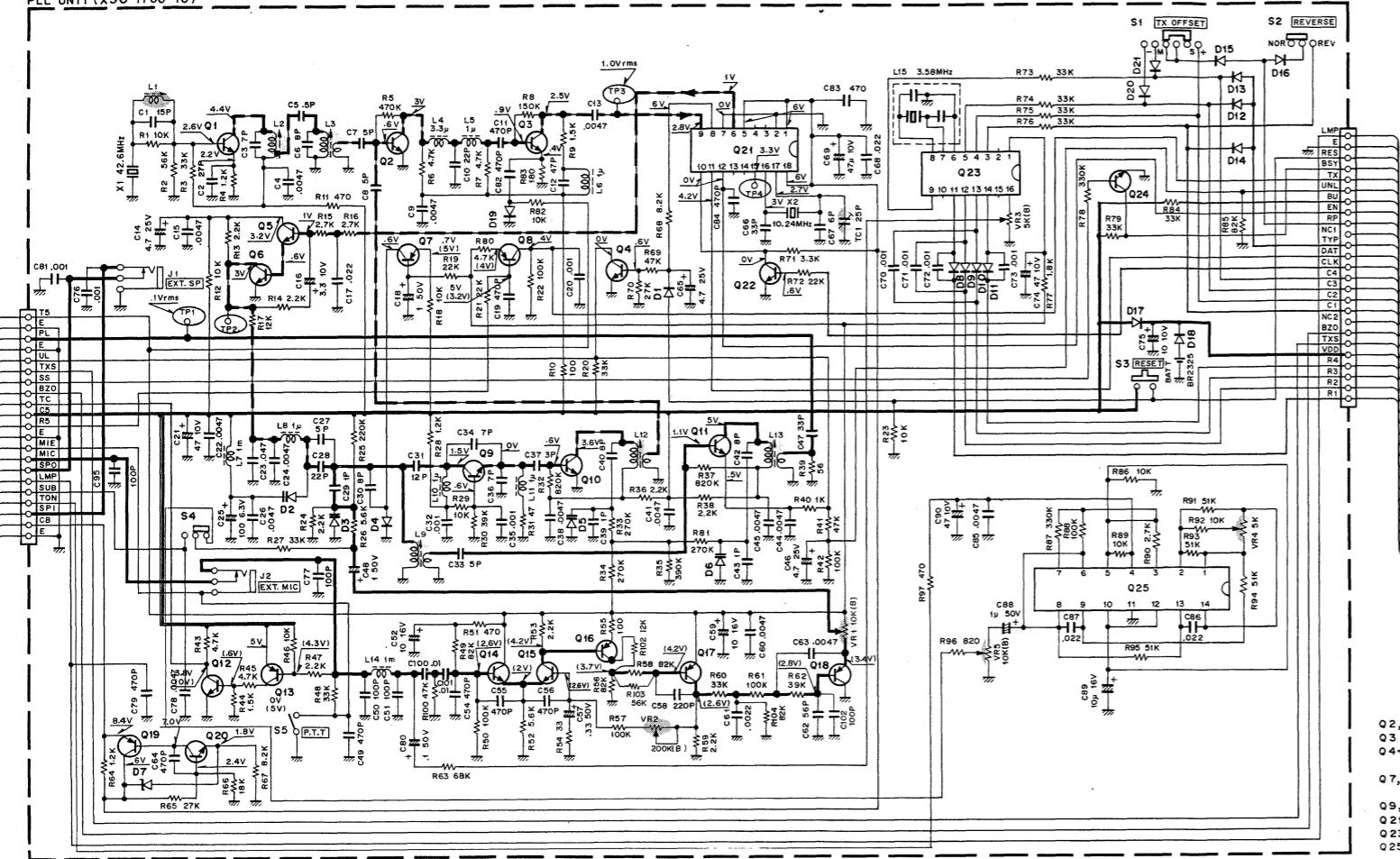
### AN EXAMPLE OF HARMONICS SPURIOUS



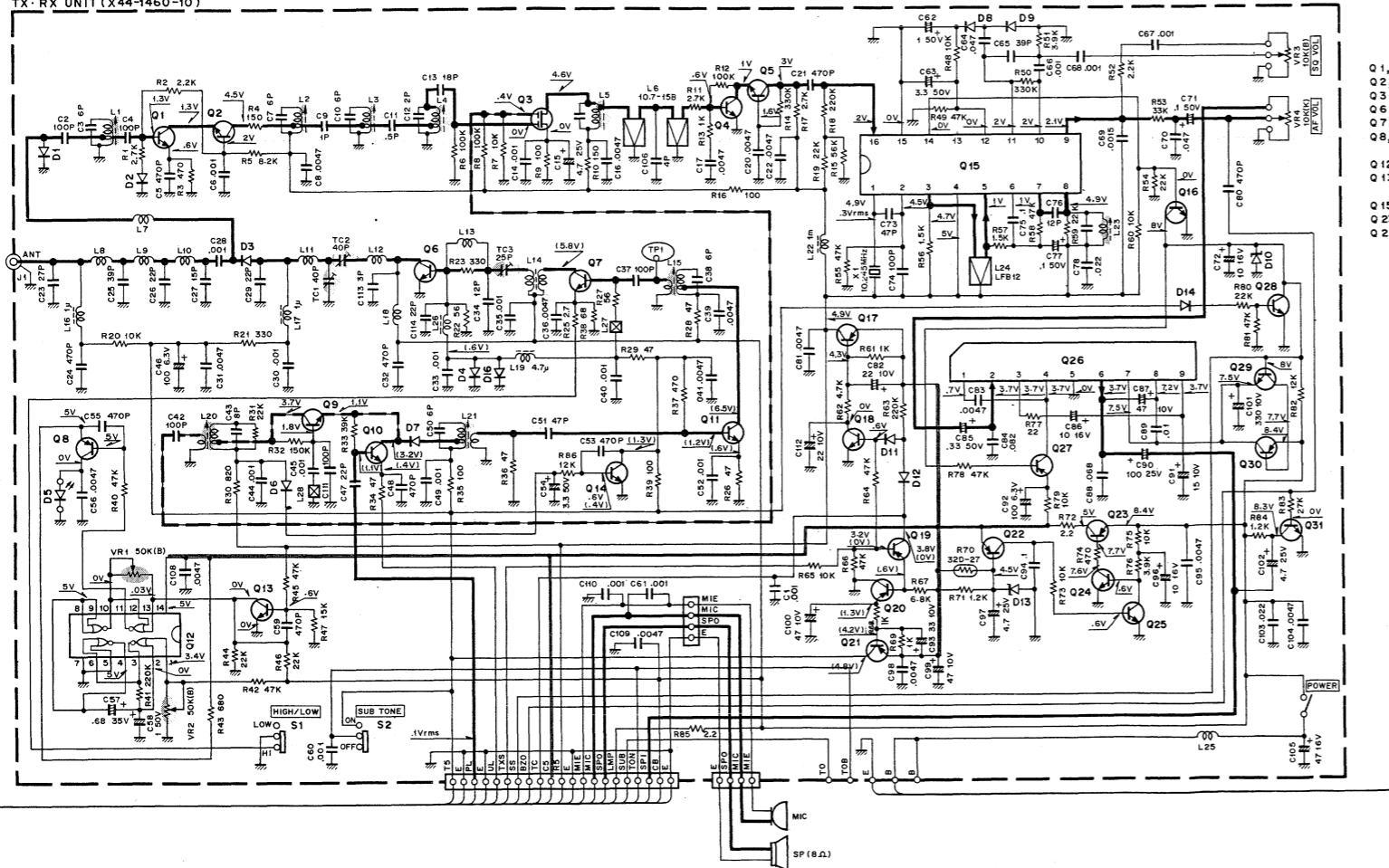
## BLOCK DIAGRAM (K)



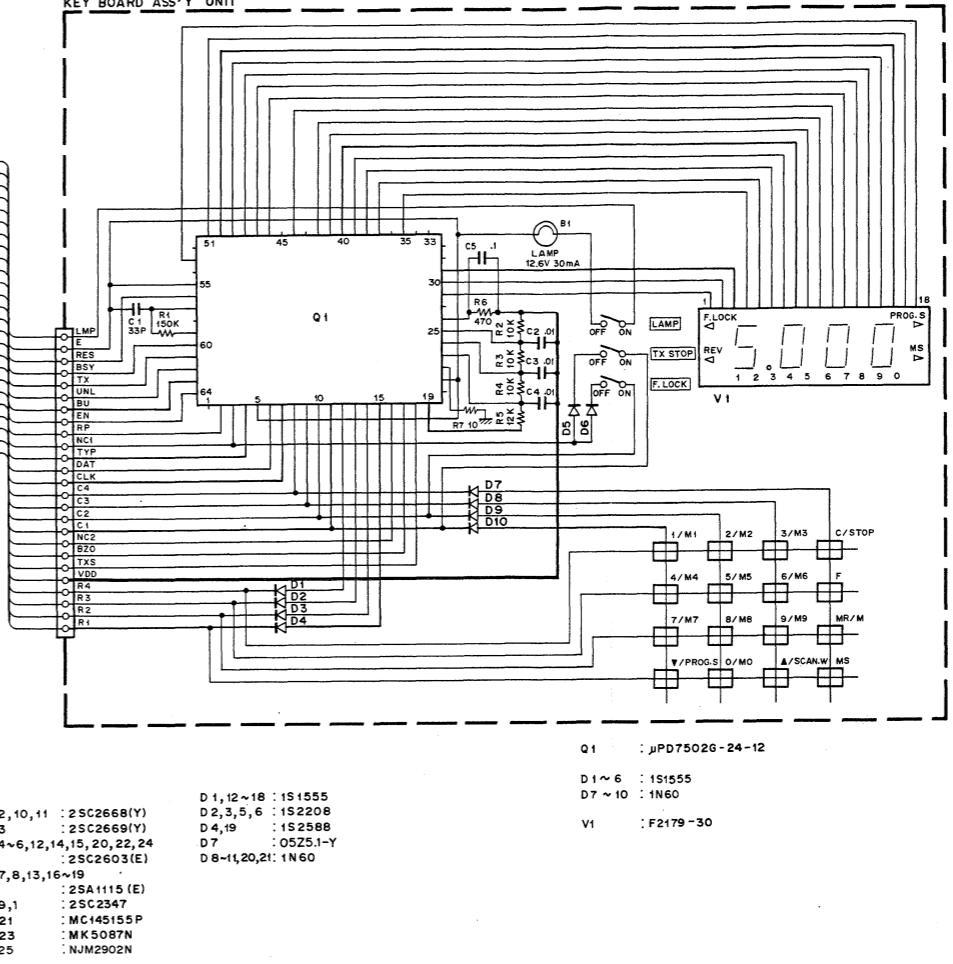
## PLL UNIT (X50-1760-10)



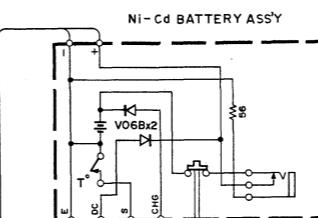
## TX-RX UNIT (X44-1460-10)



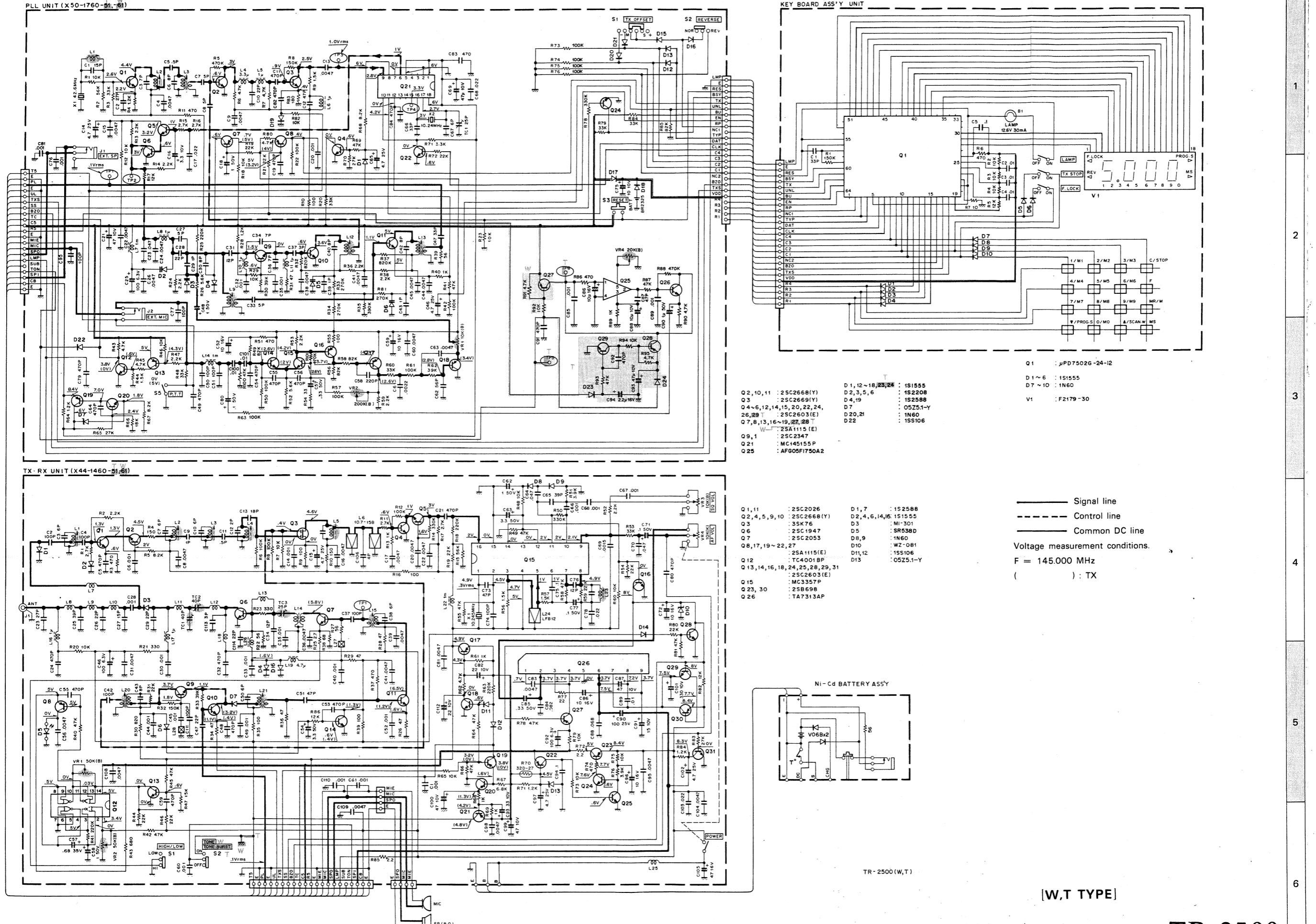
## KEY BOARD ASS'Y UNIT



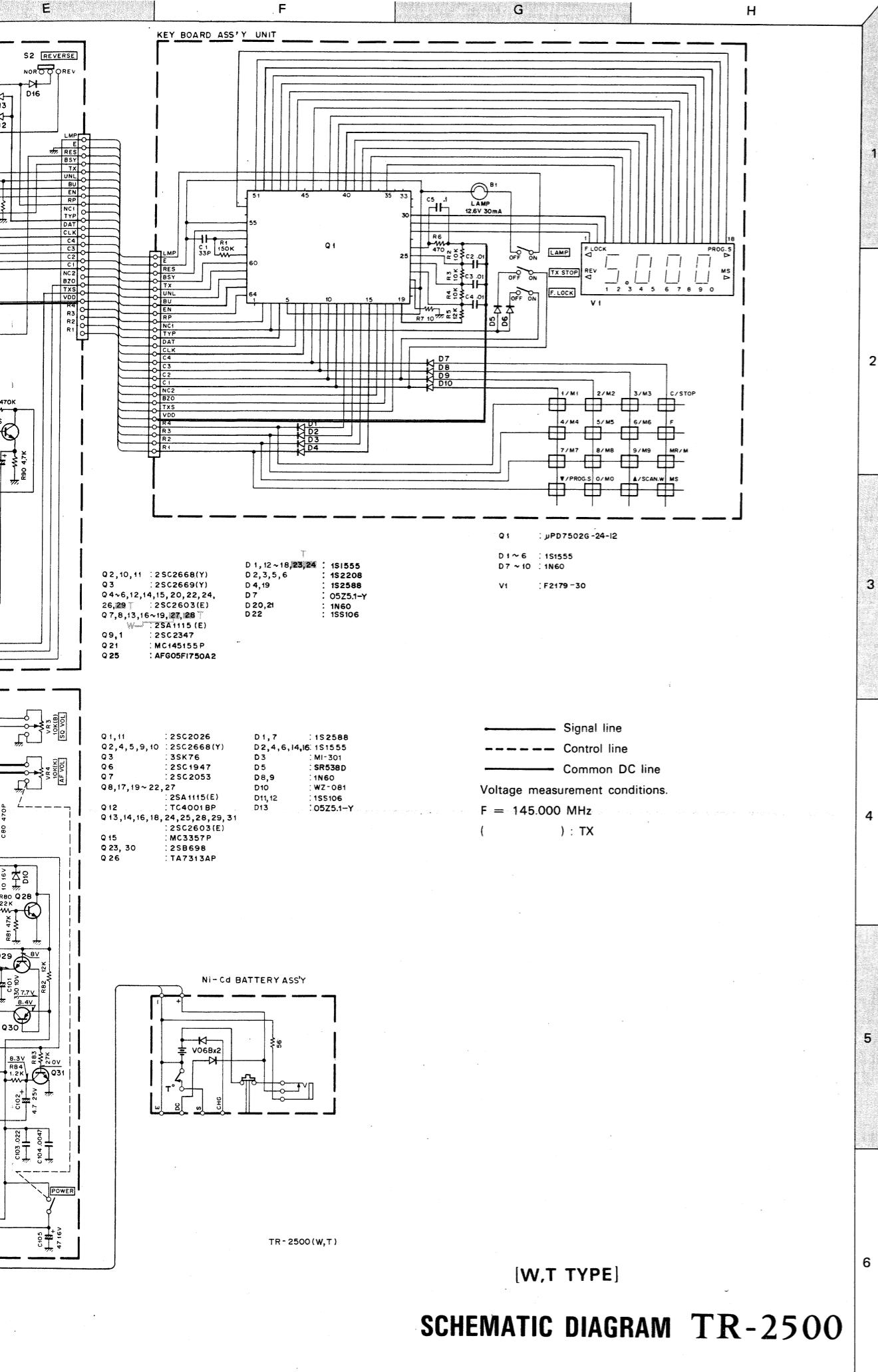
Q1 : μPD7502G-24-12  
D 1~6 : IS1555  
D 2,3,5,6 : 152208  
D 4,19 : 152588  
Q 4~6,12,14,15,20,22,24 : 1N60  
D 7 : 05251-Y  
D 8~1,20,21 : 1N60  
  
Q 7,8,13,16~19 : 2SA1115 (E)  
Q 9,1 : 2SC2347  
Q 21 : MC145155P  
Q 23 : MK5087N  
Q 25 : NJM2902N

[K,M<sub>1</sub>,M<sub>2</sub>,X TYPE]

TR-2500(K)



SCHEMATIC DIAGRAM TR-2500



A product of  
**TRIO-KENWOOD CORPORATION**  
17-5, 2-chome, shibuya, shibuya-ku Tokyo 150, Japan

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**SCHEMATIC DIAGRAM TR-2500**